# MASTER LOBE PROFILE CATALOG



## The Absolute Leader In Valve Train Performance

WWW.COMPCAMS.COM

# WINNING CAMSHAFTS DON'T HAPPEN BY ACCIDENT

## AT COMP CAMS® NOTHING ESCAPES OUR THINKING. RESEARCH, DESIGN, MANUFACTURING AND TESTING; WHEN IT COMES TO YOUR NEXT CAMSHAFT, NO DETAIL IS TOO SMALL.

It is a well-known fact that many companies can go through the motions of grinding camshafts. However the horsepower ultimately delivered by a camshaft is determined long before it ever reaches a grinding machine. The fact of the matter is that regardless of how well the grinding process is executed, a camshaft is only as good as the design and engineering being applied. Camshaft lobe profiles control the critical opening and closing of the valves - the single most important factor for creating race-winning horsepower. That's why COMP Cams<sup>®</sup> invests more in research and development than any other cam manufacturer in the world.

## BETTER ENGINEERING IS THE REAL HP SECRET

Sure, we utilize state-of-the-art cam grinding equipment operated by expert craftsman with decades of experience. But the real secret to making more usable horsepower can be traced to the COMP Cams® engineering department, the largest in the industry. They spend thousands of hours designing and testing camshaft concepts until the optimal lobe designs and matching components are found. That's why comparing camshafts that at first glance seem to have similar lift and duration numbers just doesn't tell the whole story. You owe it to your racing fortunes to look beyond a few general specs, to the hundreds of other critical specifications, measurements and tolerances that make the difference between middle of the pack and victory lane.

By selecting a COMP Cams<sup>®</sup> camshaft you can rest easy knowing that COMP has invested thousands of hours and millions of dollars to ensure that every detail has been optimized to out-perform the competition. In racing, there are many areas to save a few dollars; a camshaft is not one of them. That's the real truth about camshafts.

## **CAM HELP® CAN HELP**

It's 7:30 PM on Friday night; do you know where your camshaft company is? CAM HELP<sup>®</sup>, the industry's only toll-free valve train help line, is staffed by valve train experts with the experience and training to answer all of your questions. CAM HELP<sup>®</sup> is available from 7 AM - 8 PM CST, Monday - Friday by calling 1-800-999-0853.







Engineered To Finish First.

3406 DEMOCRAT RD • MEMPHIS, TN 38118 • 901.795.2400 CAM HELP<sup>®</sup> 1.800.999.0853

WWW.COMPCAMS.COM

## TABLE OF CONTENTS

CAMS"
-------

TABLE OF CONTENTS

11010 10	Order	
	Selecting a Core	)
	Selecting Lobes	5
	Choosing Lobe Separation Angle	5
	Determining a Part Number & Grind	-
	Number & Ordering 2	)
	Boller Cam Lobe Suffix Codes	2
	Core Listings Non-Standard Journal Size	}
	Special Services 4	Ĺ
	Core Listing 5	5
Hvdrauli	ic Flat Tappet	-
	High Energy™	3
	Maanum	3
	Dual Energy™	9
	Nostalgia Plus™	9
	Xtreme Energy™	Ο
	XFI™	1
	Race	1
	Purple Plus Hydraulics	2
	Xtreme Mopar Hydraulics	2
Hydrauli	ic Roller	
	High Energy™ & Magnum – Low & High Lift1	З
	Xtreme Energy™1	4
	Xtreme 4x4 <sup>™</sup> 1	5
	XFI™	5
	Xtreme Marine™	6
	Xtreme Marine™ - High Lift	6
	Xtreme RPM for LS11	7
	Xtreme Energy™ XE-R for LS1	8
	Cheater HR Lift Rule Competition	8
	Mustang R Lift Rule Competition	9
		9
Solid Fla	it Tappet	~
	High Energy™ & Magnum	20
	Nostalgia Plus™	20
		ĽÜ
	Flight fordule 2	14
		21
	High RPM	21
	High RPM	21 21 22
	High RPM	21 21 22 22
	High RPM	21 22 22 22 22 23
	High RPM	21 22 22 23 23 23 23
	High RPM	21 22 22 23 23 23 24
	High RPM	21 22 22 23 23 24 24
	High RPM	21 22 22 23 23 24 24 25
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2	21 22 22 23 24 24 25 27
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH .   .2     MHF   .2	21 22 22 23 24 25 27 27
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MHF   .2     FL & SQ   .2	21 22 22 23 24 24 25 27 28
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     High RPM Dash 12   .2	21 22 22 23 23 24 25 27 28 28 28
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2	21 22 22 23 23 24 25 27 28 28 29 29 20 20 20 20 20 20 20 20 20 20 20 20 20
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2	
	High RPM   .2     High RPM   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3	
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3	
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3	1   1   2   2   2   3   4   4   5   7   7   8   8   9   9   0   0   1
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     High Rocker Ratio Series II   .3	
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     High Rocker Ratio Series II   .3     N Series   .3	
	High RPM   .2     High RPM   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     N Series   .3     Out +   .3	
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     N Series   .3     Oval +   .3     FE .875"   .3	
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     High Rocker Ratio Series II   .3     N Series   .3     Oval +   .3     FE .875"   .3     TDLC   .3	1 1 2 2 3 3 4 4 5 7 7 8 8 9 9 0 1 1 2 2 3 3
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     High Rocker Ratio Series II   .3     N Series   .3     Oval +   .3     T1N Series   .3	
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     High Rocker Ratio Series II   .3     N Series   .3     Oval +   .3     FE .875"   .3     TUC   .3     NRX   .3     Chavelan Social   .3	11222233445778899001122333344
	High RPM   .2     Hi-Tech™   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area (MA)   .2     MH   .2     MH   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     High Rocker Ratio Series II   .3     N Series   .3     Oval +   .3     T1N Series   .3     NRX   .3     Chrysler Special   .3	
	High RPM   .2     High RPM   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio   .3     High Rocker Ratio Series II   .3     N Series   .3     Oval +   .3     T1N Series   .3     NRX   .3     Chrysler Special   .3     MM   .3	
	High RPM   .2     High RPM   .2     Tight Lash   .2     High RPM Series II   .2     XTQ   .2     XTQ   .2     XTX   .2     JF .330" Lift   .2     Max Area (MA)   .2     Max Area Lift Rule   .2     MH   .2     MHF   .2     FL & SQ   .2     High RPM Dash 12   .2     Dash 13   .2     F3 Exhaust   .2     D3C   .3     XX Series   .3     High Rocker Ratio Series II   .3     N Series   .3     Oval +   .3     FE .875"   .3     TDLC   .3     XRX   .3     MP Solids   .3     MM   .3	112222334457788990011223334445

Solid Roller		
High Energy™ Street		.36
Xtreme Energy™ Street		.36
Base Design		.37
Hi-Tech™		.38
Hi-Torque .406"		.38
Hi-Tech™ .420" Exhaust		.38
Hi-Tech™ .420"		.39
RT Series		.39
NC Series	· ·	.40
	• •	.40
	· ·	.41
	· ·	.41
	• •	.42
	• •	.42
ZI Series	• •	.43 70
	• •	.43
	• •	.44 ЛЛ
High Batio Restricted	• •	.44
RP Series	• •	45
	• •	46
BC Series	• •	46
TK Series	• •	46
SP-TK Hi-l ift.	• •	47
		.48
Hi-Tech™ .440" Intake		.48
Hi-Torque .440"		.48
Hi-Torque .460"		.49
Hi-Torque .420" Exhaust		.49
High Ratio – High RPM Super Stock		.49
HXL Series		.50
High RPM Intake		.50
Rev Drag Race Intake		.51
RX Drag Race Intake	· ·	.51
RX Pro Drag Race Intake	• •	.52
DR Pro Drag Race Intake	• •	.52
	• •	.53
UE Drag Race Intake	• •	.53 50
Dash 31	• •	.03 54
	• •	.04
	• •	55
XCX Drag Race Exhaust	• •	55
XIX Exhaust Drag Bace	• •	56
Pro Mod Exhaust	• •	.56
Chrysler Special Race		.56
Overhead Cam (Pivoting Follower)		
Xtreme Energy™ Ford Modular 4.6 & 5.4L		
– SOHC or DOHC		.57
Ford 2000 – 2300 OHC Street		.58
Ford 2000 – 2300 OHC Race		.58
Ford 2000 – 2300 OHC Race Roller Follower	۰.	.59
GM Ecotech – Xtreme Energy™		
ОНС		.59
Mitsubishi 4G63 – Xtreme Energy™		
	• •	.60
Nissan L16, 18, 208	• •	.60
Ioyota 20K - 22KE	• •	.bU
		<b>۲</b>
NVV UF DIFECT I TAPPET	• •	.01 61
Orial 4 - Bucket Designs	• •	.01 61
047 – Street /Strin Rucket Designs	• •	61
	• •	.01
Numerical Listing with Page Numbers		.62
	• •	

HOW TO ORDER

COMP Cams® leads the industry in camshaft lobe offerings. With thousands of active lobes in the COMP library, the combinations are infinite for any given engine. That means that you can have a cam ground to your specific needs, and you have the broadest selection of lobes available anywhere.

Choosing a cam for your specific application is a four-step process:

- 1. Select a core
- 2. Select the lobes

FOMP

- 3. Select a lobe separation angle
- 4. Determine the part number and grind number, and order the cam

Camshaft lobes are broken into families, with each family having been developed to fit the performance requirements for certain applications. So, it is in that context that lobe selection should begin.

## 1. Selecting a Core

Within the parameter of core applications, we have fifteen cores that cover many engine applications. They are designated as follows:

- -O Steel Billet Round Lobe
- -5 Flat Tappet (Either Hydraulic or Solid Lifter)
- -5RR Reverse Rotation Flat Tappet
- -7 Special Flat Tappet
- -8 Street Roller (Either Hydraulic or Solid Roller) Special Material – Bronze Distributor Gear Not Required on Most Applications
- -9 Steel Billet Roller
- -9L OHC Roller Left
- -9R OHC Roller Right
- -9W Welded Steel Billet Flat Tappet
- -10 Steel Billet Roller
- -11 Steel Billet Roller
- -12 Steel Billet Roller
- -14 4/7 Swap Steel Billet Roller
- -16 Steel Flat Tappet
- -47 4/7 Swap Steel Flat Tappet

Special Note: The -O core is a round lobe core that is not heat-treated. These cores must be roughed and then heattreated before finished lobe grinding takes place.

The complete core list follows on pages 5-7. The list is separated into the different cam core types. The part number in front of each core is used in ordering a custom ground cam for a particular engine type. It consists of a two-digit prefix designating the engine type, followed by a dash (-) and three consecutive zeros. The zeros indicate a custom ground cam. Next are a dash and number from the core designations previously listed.

#### **Example:**

Engine Prefix	Part Number	Core Type
12-	000	-9

The number 12- indicates Small Block Chevy (found on the core listing on pages 5-7).

The number OOO indicates a custom grind.

The -9 indicates steel billet roller core.

## 2. Selecting Lobes

The lobes are listed on pages 8-61 and represent the most current library of lobes offered by COMP Cams<sup>®</sup>. They are arranged in groups, each of which is unique in its application. Along with each group is a description of each type, which is intended to help clarify each family of lobes so that you may accurately select lobes for your application.

Some lobes specifically designated to be intake or exhaust lobes do not necessarily have to be run on the valve for which they were designed. If an exhaust lobe has the desired spec for intake (or vise versa) they may be used in that manner.

Keep in mind while viewing the listings that certain flat tappet lobes are designed to be used only with correct diameter lifters.

## **3. Choosing Lobe Separation Angle**

Lobe separation angles (the angle in cam degrees between the intake and exhaust lobe are also referred to as "lobe centers") are very engine combination dependent. In general, a tighter separation (ex.  $104^{\circ}-106^{\circ}$ ) results in a "peakier" torque curve more suited to stick-shift cars with multiple gear ratios to change between. Wider lobe separation (ex.  $110^{\circ}-112^{\circ}$ ) results in a broader, flatter torque curve that is more suited to automatic transmission cars with fewer gears from which to choose. Therefore, engines have to be more powerful over a broader rpm range. Also, as lobes get larger at .050" duration (275° and up), it is necessary to begin widening separation angles to lessen the amount of overlap that accumulates from the larger lobes.

One final note about lobe separation angles - the cam cores that are available for each application are designed for nominal, standard lobe separation angles. Straying from this nominal angle too far in one direction or another can result in the heat-treated surface of the core being ground through to the soft material underneath. Soft lobes will fail in an engine if allowed to run for very long. Whether or not the heat-treated surface is ground through also is obviously dependent on the lobe being ground on the core.

The bottom line is that not all grinds can go on every core that is available. More popular engines, like the Small Block Chevy, have a variety of cores available with varying lobe separation angles that can accommodate almost any grind. Less popular applications, like the Flathead Ford V8, only have one core available. Therefore, they are somewhat limited in terms of what grind will fit on the single existing core.

## 4. Determining a Part Number and Grind Number and Ordering

With the part number determined in the core selection process, the grind number is the final step prior to ordering the cam. This process is simple and is accomplished by picking up the "lobe number" that appears in the left column of the lobe selection chart.

The intake lobe will be first and the exhaust lobe will be second, followed by the lobe separation angle.

For example, if lobe 5201 is selected as the intake and 5203 is selected as the exhaust, with a 106° lobe separation angle and this configuration is to be ground on a Small Block Chevy core, the full number for ordering that cam would be:

Part #: 12-000-5 Grind #: CS 5201/5203-H106

## **Roller Cam Lobe Suffix Codes**

When it comes to ordering a roller cam, there are two things that need to be considered: journal diameter and roller lifter wheel diameter. Journal size and wheel diameter are very important in making sure the lobe is performing to the specifications you require.

For example, if you were selecting lobes for a custom grind Big Block Chevrolet cam then you would need to make sure the lobes were designed for a Big Block Chevrolet journal diameter (1.948"). If Small Block Chevrolet lobes were used instead, the specifications of the cam would be inaccurate. The journal diameter of a Small Block Chevrolet is 1.868". The lobes on the big block cam would "grow" approximately 2 degrees if ground using small block lobe designs. The same principle applies to various roller lifter wheel diameters.

COMP Cams® has done the math for you, so all you need to do is make sure you order the lobes with the right suffixes to signify the correct journal diameter and roller lifter wheel diameter.

#### Master Suffix Codes for Various Roller Cam Journal Diameters:

- T 1.750" (Very Small-V6 Buick, etc.)
- N 0.900" Base Circle Diameter (Any Journal Size)
- S 1.868" (Small Block Chevrolet)
- B 1.948" or 1.968" (Big Block Chevrolet or 50mm)
- F 2.036", 2.051" or 2.081" (Small Block Ford and Cleveland)
- R 2.1653" or 2.1234" (55mm, LS1 or Big Block Ford) M – 2.3622" (60mm)

## Master Suffix Codes for Various Roller Lifter Wheel Diameters:

E – 0.812" (from 0.792" to 0.832") G – 0.850" (from 0.830" to 0.870") H – 0.950" (from 0.930" to 0.970") U – 2.000" (1.000" Radius Sliding Tappet) No Suffix – Standard (from 0.750" to 0.790")

#### **Examples:**

If you wanted to order a cam using lobe #4314 on the intake and lobe #4074 on the exhaust for a Big Block Chevy cam with standard journals, standard .750" lifter wheel diameter and a  $110^{\circ}$  lobe separation, your grind number would be:

#### CB 4314B/4074B R110

However, if you wanted to order a cam with the same specs for a Big Block Chevy but with 55mm journals and a .812" lifter wheel diameter, your grind number would be:

#### CB 4314RE/4074RE R110

HOW TO ORDER

#### Core Listings Non-Standard Journal Size

#### **Chevrolet Small Block**

1.868"	Stock Chevy Bearing Size
1.875"	Stock Block with Roller Bearings
1.948"	Stock Size Rocket Block or Big
	Block
1.968" or 50mm	Rocket Block with Roller Bearing
2.165" or 55mm	Large Roller Bearing

#### Chevrolet Big Block

1.948"	Stock Chevy Bearing Size
1.968"	Stock Block with Roller Bearings
2.124"	Pro Stock Roller Bearing (Same
	Size as Big Block Ford)
2.165" or 55mm	Large Roller Bearing "Jesel Core"
2.362" or 60mm	Large Roller Bearing

#### Ford Small Block, 351 Windsor & SVO Block

Journal #1 – 2.080" Journal #2 – 2.065" Journal #3 – 2.050" Journal #4 – 2.035" Journal #5 – 2.020" Journal #1, 2, 3 & 4	Stock Ford Bearing Size Stock Ford Bearing Size Stock Ford Bearing Size Stock Ford Bearing Size Stock Ford Bearing Size
- 2.165"	Roller Bearing – "Large Roller Bearing" or "Roush Roller Bearing"
Journal #5 – 1.968"	Roller Bearing – "Large Roller Bearing" or "Roush Roller Bearing"
All Journals – 2.051"	Roller Bearing – "Ford Motor- sports" or "SVO Design Roller Bearing"
All Journals – 2.081"	Roller Bearing – New Design Ford SVO

#### **Chrysler Small Block**

Stock Chrysler Bearing Size
Stock Chrysler Bearing Size
Joey Arrington Style Roller
Bearing
Joey Arrington Style Roller
Bearing
Mopar Performance Roller
Bearing
Roller Bearing

## **COMP** Cams<sup>®</sup> Special Services

A partial listing of the most common high end treatments and special processes you can order for your COMP Cams<sup>®</sup> camshaft. Additional services are available; contact us for any special needs.

## **Camshaft Surface Preparations**

#### Nitriding - Part #1-111-1

COMP

This is the most effective process for extending the life of a high performance flat tappet camshaft. Nitriding increases the hardness of the camshaft surface metal by physically injecting nitrogen "needles" into the surface of the lobes and journals to increase their resistance to wear.

#### Camshaft Micropolishing - Part #1-114-1

This procedure removes microscopic imperfections in the surface of the metal. Micropolishing can further increase the durability of the camshaft and can be performed to just the camshaft lobes or all wear surfaces.

#### Xtreme Surface Finish Enhancement -Part #1-137-1

Our highest-quality finishing process involving considerably more polishing than any other procedure. This is most commonly used in steel-on-steel contact valve train situations, such as high end circle track flat tappet camshafts where billet materials have repeated contact in extremely high rpm environments.

## **Precision Camshaft Measurement**

## Basic Camshaft Profiling - Part #1-126-1

Performed on two lobes of any camshaft, the component is measured to determine its lift, duration and lobe centerline specifications.

#### Adcole Camshaft Profiling - Part #1-125-1

Our highest precision camshaft measuring device, the Adcole checks all 16 camshaft lobes to determine that the cam meets all specifications requested by the customer. The Adcole measures camshaft specifications to 0.00001 of an inch.

## **Special Operations**

#### Replacement of the Camshaft Dowel Pin -Part #1-120-1

This is a process which repairs camshafts where the current dowel pin has either been sheared off or damaged in some manner. The old dowel pin (or remaining part) is removed by machining and a new dowel pin is inserted.

#### Installation of Dual Dowel Pins - Part #1-121-1

For certain applications, dual dowel pins can be installed to further ensure that the camshaft and timing gear connection are secure. This is most commonly done with early model Ford V8's and classic Chrysler Hemi engines. We can also machine the timing gear to adapt to this new configuration.

#### Drilling and Tapping Camshaft Nose -Part #1-136-1

A process performed on Viper camshafts, the nose of the camshaft is drilled and then tapped to convert from a single timing gear bolt-up to a three-bolt aftermarket timing chain set. This allows for a wider selection of timing sets.

#### Machining a Rear Camshaft Journal Groove -Part #1-119-1

A process commonly performed on 1965-'66 Big Block 396cid Chevrolet engines, which features oiling systems that require a groove be cut into the rear journal of the camshaft. This was a two-year only condition, not required in all 1967 and newer Big Block Chevrolet engines.

**Machining of the Rear Pump Drive - Part #1-116-1** Allows sprint cars-style engines to run the fuel pump from the rear of the camshaft rather than traditional placements.

#### Side Cutting of Camshaft Lobes - Part #1-127-1

A process often requested when the engine's lifter bores have been enlarged that helps to keep the lifters from making contact with adjacent lobes.

## Sleeving of the Camshaft Journal - Part #1-132-1

Most popular with Ford Windsor engine roller bearing camshaft applications, a sleeve is placed around the standard rear journal to increase the size of the journal, making it compatible with rear roller bearing usage.

### Fuel Pump Lobe Regrinding - Part #9-999-1

A refinishing process used to clean up a fuel pump lobe which may have been damaged or is showing excessive wear.



C	)
C	)
7	U
Π	Π
C	0

CORE #	CORE DESCRIPTION	ENGINE
FLAT TAPPET CAM	CORES (HYDRAULIC OR SOLID)	
10-000-5	AMC	290-401 V8 (1966-91)
68-000-5	AMC	199-258 L6 (1964-95)
114-000-5	AMC	2.5L
63-000-5	BUICK	198-225 V6 Odd Fire (1962-67)
67-000-5	BUICK	231 V6 Odd Fire (1975-77)
69-000-5	BUICK	3.0L-4.1L V6 (1978-87)
90-000-5	BUICK	215 Aluminum V8
91-000-5	BUICK	364-401-425 V8
92-000-5	BUICK	350 V8 (1968-80)
96-000-5	BUICK	400, 430, 455 V8 (1967-76)
94-000-5	CADILLAC	368-425-472-500 V8
11-000-5	CHEVROLET	396-454 V8 (1967-96)
11-000-5RR	CHEVROLET	396-454 V8 Reverse Rotation (Marine Applications)
12-000-5*	CHEVROLEI	262-400 V8 (1957-98)
12-000-5KK		262-400 V8 Reverse Rotation (Marine Applications)
13-000-5		Corvair (1964-69)
15-000-5		200-229 V6 (1978-84)
10-000-0		
18-000-5		4.32 V0 (1963-97)
48-000-5		235 L 6 Blue Elama (1952 62)
61-000-5		195,250   6 (1962,85)
62-000-5		292   6 (1963-90)
77-000-5		Chevette 1400cc (1976-77)/1600cc (1976-87)
89-000-5		Vega   4 140ci (1971-77)
20-000-5^	CHBYSLEB	273-360 V8 (1968-99)
21-000-5	CHRYSLER	383-440 V8 Single-Bolt (1958-78)
22-000-5	CHRYSLER	2.2L, 2.5L L4 OHC (1981-93)
23-000-5	CHRYSLER	383-440 V8 Three-Bolt (1958-78)
24-000-5	CHRYSLER	426 Hemi V8 (1966-71)
26-000-5	CHRYSLER	392 Hemi V8
64-000-5	CHRYSLER	225 L6 (1960-85)
31-000-5	FORD	289-302 V8 (1962-99)
32-000-5	FORD	351C, 351M-400M V8 (1970-82)
33-000-5	FORD	352-428 V8 FE (1963-95)
34-000-5	FORD	429-460 V8 (1968-99)
35-000-5	FORD	302 HO (1985-95) 351W V8 (1969-95)
35-000-5RR	FORD	351W Reverse Rotation (Marine Applications)
36-000-5	FORD	2600, 2800 V6
37-000-5	FORD	272-292-312 V8 Y-Block (1955-62)
38-000-5	FORD	2800 V6 (1983-85)
41-000-7	FORD	Flathead V8 (1949-53)
44-000-5	FORD	3.8L (1984-87) Uniy
65-000-5	FORD	144-250 (1960-83)
66-000-5	FURD	240-300 L6 (1965-95)
70-000-0	FURD	2000, 2300 UHC L4 (1983-87)
<u>71-000-5</u>		1600 L4 0HC (1965-85)
1010005		2000 L4 OHC (1970-77) 3-Bearing Journal
108002		
81.000.5		6 Ovlinder Elat Tappot 186"
82.000.5		
83-000-5		304-392 V8 (1970-78)
95-000-5	MITSUBISHI	2000, 26000 I 4 RWD & FWD (1979-87)
79-000-5	NISSAN	1600.1800 L4 (1969-84)
80-000-5	NISSAN	6 Cvlinder SOHC
84-000-5	NISSAN	2200-2800 (1970-84) Gun Drilled
88-000-5	NISSAN	NAP Z L4 (1981-89)
42-000-5	OLDSMOBILE	260-455 V8 (1967-84)
103-000-5	OLDSMOBILE	V8 45° Bank Angle (1964-68)
53-000-51	OLDSMOBILE	2.3 Quad 4 Intake
53-000-5E	OLDSMOBILE	2.3 Quad 4 Exhaust

<sup>A</sup> Different journal sizes available

## CAM CORES

COMP

103-000-5	OLDSMOBILE	V8 45° Bank Angle (1964-68)
14-000-5	PONTIAC	151 L4 (1977-78)
51-000-5	PONTIAC	265-455 V8 (1955-81)
52-000-5	PONTIAC	151 L4 Iron Duke (1978-89)
74-000-5	ΤΟΥΟΤΑ	2TC-3TC L4 OHV 1588-1700cc (1970-82)
87-000-5	ΤΟΥΟΤΑ	20R, 22R L4 (1975-89)
73-000-5	VOLKSWAGEN	1200, 1600 4 Cylinder
85-000-5	VOLKSWAGEN	1457, 1788 SOHC 4 Cylinder (1974-89)
SPECIAL FLAT TAPPE	T CAM CORES	
12-000-7^	CHEVROLET	262-400 V8 Special Pro Core
12-000-9W <sup>A</sup>	CHEVROLET	262-400 V8 Welded Steel
03-000-9W <sup>A</sup>	CHEVROLET	Standard Chevrolet Block W/ SB2 Heads
04-000-9W <sup>A</sup>	CHEVROLET	SB2 Block W/ SB2 Heads
04-000-16*	CHEVROLEI	SB2 Block/Heads - Steel
20-000-7	CHRYSLER	"R" Block W/ 48° Litter Bore
21-000-7		383-440 V8 Single-Bolt (1958-78)
55-000-9VV		Dodge RD Block VV/ P/ Head
22-000-16		
25,000-7		
35,000-7	FORD	SVO V8
35-000-16	FORD	SVD V8 - Steel
39-000-7	FORD	SVO V6 Odd Fire
41-000-7	FORD	Elabead V8
STREET ROLLER CAM	I CORES (HYDRAULIC OR SOLID R	OLLER) (Special Material - Works With Most Standard Distributor Gears)
01-000-8	CHEVROLET	454-502 Generation VI Big Block
07-000-8	CHEVROLET	LT1 Engine
08-000-8	CHEVROLET	262-400 V8 W/ Roller Cam (1987-98)
09-000-8	CHEVROLET	4.3L V6 W/ Roller Cam (1987-98)
11-000-8	CHEVROLET	396-454 V8 (1967-96)
12-000-8	CHEVROLET	262-400 V8 (1957-98)
18-000-8	CHEVROLET	4.3L V6 (1985-99)
56-000-8	CHEVROLET	4.3L V6 (1992-99) W/ Balance Shaft
97-000-10	CHRYSLER	V10 Viper
98-000-10	CHRYSLER	V10 Truck
111-000-10	CHRYSLER	2003 & Up Viper Three-Bolt
112-000-11	CHRYSLER	5.7L & 6.1L Hemi V8
135-000-8E	CHRYSLER	Neon "Y" Engine Code Exhaust
135-000-81	CHRYSLER	Neon "Y" Engine Code Intake
107-000-8		Neon SUHC 2.UL (1995-U1)
31-000-8		289-302 V8 (1902-99)
35,000,8	FORD	302 H0 (1985 95) 351\// \/8 (1969 99)
		6 5L Diacol
132-000-12	GM	Duramax 6.6L Diesel
119-000-8F	MITSUBISHI	4G63 Evolution VIII Exhaust (2003 & Up)
119-000-81	MITSUBISHI	4G63 Evolution VIII Intake (2003 & Up)
RACE ROLLER CAM C	ORES - STEEL BILLET	
10-000-9	AMC	390-401 V8 (1966-79)
93-000-9	BUICK	Stage II Even Fire
02-000-9	CHEVROLET	200-229 V6 Odd Fire W/ Splayed Valve Head
08-000-9	CHEVROLET	262-400 V8 (1987-98)
07-000-9	CHEVROLET	LT1 Engine (1992-98)
11-000-9^	CHEVROLET	396-454 V8 (1967-96)
01-000-9	CHEVROLET	454-502 Generation VI Big Block
12-000-9^	CHEVROLET	262-400 V8 (1957-98)
03-000-9^	CHEVROLET	Standard Chevrolet Block W/ SB2 Heads
04-000-104	CHEVROLET	SB2 Block W/ SB2 Heads
14-000-9	CHEVROLET	153 L4 (1962-1972)
15-000-9	CHEVROLET	200-229 V6 Even Fire
17-000-94		V6 Udd Fire Hace
19-000-9*		262-400 V8 VV/ Splayed Valve or Buick Head
28-000-9		
29-000-9		Gaerte L4 VV/ Splayed Valve Head
48-000-9	UHEVKULEI	348-4UB V& (1958-65)

<sup>A</sup> Different journal sizes available

CAM CORES



76-000-9	GM	3800/3.8L V6 (1996-Present)
54-000-11	GM	LS1 Engine (1997-Present)
46-000-9	GM	8.1L V8
20-000-9^	CHRYSLER	273-360 V8 (1968-99)
23-000-9	CHRYSLER	383-440 V8 Three-Bolt (1958-78)
24-000-9^	CHRYSLER	426 Hemi V8 (1966-71)
26-000-9	CHRYSLER	392 Hemi V8
115-000-10	CHRYSLER	9 Bearing Hemi Pro-Stock
31-000-9	FORD	289-302 V8 (1962-95)
32-000-9	FORD	351C, 351M-400M V8 (1970-82)
33-000-9	FORD	352-428 V8 FE (1963-76)
34-000-9	FORD	429-460 V8 (1968-99)
35-000-9^	FORD	302 HO (1985-95), 351W V8 (1969-99)
39-000-9	FORD	SVO V6 Odd Fire
40-000-9	FORD	SVO V6 Even Fire
49-000-8	FORD	4.0 Liter V6 (1990-97)
102-000-9R	FORD	4.6L SOHC Right Side Cam Set
102-000-9L	FORD	4.6L SOHC Left Side Cam Set
106-000-9LE	FORD	4.6L & 5.4L DOHC Left Exhaust
106-000-9LI	FORD	4.6L & 5.4L DOHC Left Intake
106-000-9RE	FORD	4.6L & 5.4L DOHC Right Exhaust
106-000-9KI	FURD	4.6L & 5.4L DUHC Right Intake
<u>127-000-9L</u>	FURD	4.6L 3 Valve Left
127-000-9R	FURD	4.6L 3 Valve Right
109-000-10	GM	
113-000-91	GM	Ecotec 2.2L DUHC Intake
113-000-9E	GM	ECOTEC 2.2L DUHU EXNAUST
92,000,0		
42,000-9		
42-000-9 51 000 0		265 455 V8 (1965 91)
52,000,0		151 L 4 Iron Duke
101 000 8F		Intako Cam Sot For /IC63
101-000-0L		Exhaust Cam Sat Fan 4663
120.000.12	STERLING	Sterling V12
BACE BOLLER CAM	CORES - STEEL BILLET (BOUND)	
10-000-0	AMC	390-401 V8 (1966-79)
122-000-0	BMW	Mini Cooper
67-000-0	BUICK	231 V6 Odd Fire (1975-77)
92-000-0	BUICK	350 V8
96-000-0	BUICK	400, 430, 455 V8 (1967-76)
61-000-0	CHEVROLET	194-230-250-292-L6 (1962-84)
03-000-0	CHEVROLET	Standard Chevrolet Block W/ SB2 Heads
07-000-0	CHEVROLET	LT1 Engine (1992-98)
11-000-0	CHEVROLET	396-454 V8 (1967-96)
12-000-0	CHEVROLET	262-400 V8 (1957-98)
54-000-0	CHEVROLET	LS1 Engine (1997-99)
14-000-0	CHEVROLET	153 L4 (1962-1972)
15-000-0	CHEVROLET	200-229 V6 Even Fire
129-000-0	CHEVROLET	3.4L V6 (2001 & Up)
20-000-0	CHRYSLER	273-360 V8 (1968-99)
21-000-0	CHRYSLER	383-440 V8 Single-Bolt (1958-78)
24-000-0	CHRYSLER	426 Hemi V8 (1966-71)
26-000-0	CHRYSLER	Chrysler Donovan Block
134-000-0	CHRYSLER	70MM Hemi Pro Stock
/2-000-0	FORD	2000 L4 OHC (1970-77)
66-000-0	FORD	240-300 L6 (1965-UP)
31-000-0	FORD	289-302 V8 (1962-95) and SVO V8
05-000-0	FURD	SVU V8 W/ Mirror Image Heads
32-000-0	FORD	351C, 351M-400M V8 (1970-82)
34-000-0	FURD	429-460 V8 (1968-99)
	HAKLEY-DAVIDSUN®	80° Evolution
42-000-0	ULDSIVIUBILE	260-455 V8 (1965-90)
51-000-0	PUNTIAC	265-455 V8 (1955-81)
52-000-0	PUNHAC	151 L4 Iron Duke

<sup>^</sup> Different journal sizes available

## HIGH ENERGY™ HYDRAULICS -

These lobes are to be used in applications where torque, mileage and vacuum are primary considerations. High Energy<sup>™</sup> Hydraulics can be used as intake or exhaust lobes. They are simple street performance stock improvement lobes. This group must use a minimum tappet diameter of .842" (Chevrolet) or larger.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	lobe Lift	TAPPET TC	LIFT @ )C	THEORE O" LASH ©	tical vai 1 Rocker :	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
High Epergy™	5224	240-4	192	96	.260	.024	.017	.390	.416	.442
Rated Duration @	5225	244-1	196	97	.256	.028	.020	.385	.411	.436
	5223	244-2	196	101	.266	.028	.020	.400	.427	.453
.006 Tappet Lift	5226	248-2	200	102	.260	.034	.025	.390	.416	.442
.842 IVIIN. DIa.	5206	252-5	206	109	.270	.041	.031	.406	.433	.460
	5200	252-4	206	113	.283	.041	.031	.425	.454	.482
	5211	260-7	212	119	.293	.049	.038	.440	.469	.499
	5205	260-8	212	117	.279	.049	.038	.419	.447	.475
	5207	260-9	212	122	.296	.050	.039	.444	.474	.503
	5212	268-4	222	130	.309	.064	.052	.464	.494	.525
	5232	268-5	218	124	.285	.059	.047	.428	.456	.485
	5222	268-6	218	128	.302	.060	.048	.454	.484	.514
	5215	268-9	218	128	.296	.059	.047	.444	.474	.503

## MAGNUM HYDRAULICS

Magnum Hydraulics are to be used in high performance applications with a minimum tappet diameter of .842" (Chevrolet) or larger. These lobes are more aggressive in their design characteristics and can be used as intake or exhaust lobes. They are a bigger brother to the High Energy<sup>™</sup> family and are frequently used by the budget minded Saturday night racer. They also provide a very "throaty" sound.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TI	LIFT @ )C	Theoretical Va @ "O" Lash Rocker		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Magaum	5201	270-4	224	135	.313	.069	.057	.470	.501	.532
Iviayilulli Deted Duration	5202	270-5	224	132	.300	.068	.056	.450	.480	.510
Rated Duration @	5239	276-3	228	140	.316	.077	.064	.474	.506	.537
.006" Tappet Lift	5213	276-4	226	136	.309	.072	.060	.464	.494	.525
.842" Min. Dia.	5216	280-3	230	137	.306	.077	.064	.459	.490	.521
	5203	280-4	230	140	.320	.079	.066	.480	.512	.544
	5240	280-9	232	142	.322	.080	.067	.483	.515	.547
	5241	284-3	236	146	.316	.091	.078	.474	.506	.537
	5208	286-3	236	148	.327	.089	.075	.491	.523	.556
	5229	288-9	237	148	.322	.090	.076	.483	.515	.547
	5214	292-2	244	153	.334	.101	.087	.501	.534	.568
	5204	292-3	244	151	.323	.101	.087	.485	.518	.550
	5209	296-3	246	158	.340	.106	.092	.510	.544	.578
	5210	305-3	253	163	.350	.118	.104	.525	.560	.595
	5217	305-4	253	162	.338	.118	.104	.507	.541	.575



## DUAL ENERGY™ HYDRAULICS

Designed for the Dual Energy Cam<sup>™</sup> Series, these lobes are good for everyday driving where a broad torque curve is necessary. Very easy on related components. Designed as intake and exhaust lobes but could be used either way. Minimum tappet diameter of .842" is necessary. These lobes produce good power for a daily driver or a weekend toy used as an occasional bracket race car.

	LOBE NUMBER	RATED DURATION	DURAT DEGF	TION IN REES	LOBE LIFT	TAPPET TI	LIFT @ C	Theoret @ "O" Lash	ical Val\ Rocker A	/E LIFT RM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Duel Eperau™	5110A	255	203	110	.281	.036	.028	.422	.450	.478
	5146	255	203	110	.281	.036	.028	.422	.450	.478
Rated Duration @	5310	254	204	109	.271	.037	.027	.407	.434	.461
.006" lappet Lift	5128	265	211	117	.295	.049	.039	.443	.472	.502
.842" Min. Dia.	5312	265	211	112	.280	.049	.039	.420	.448	.476
	5128	273	211	117	.295	.049	.039	.443	.472	.502
	5166	265	211	117	.295	.049	.039	.443	.472	.502
	5120A	261	212	121	.301	.049	.039	.452	.482	.512
	5311	261	213	120	.286	.046	.039	.429	.458	.486
	5000	263	216	123	.292	.052	.042	.438	.467	.496
	5126A	275	219	125	.308	.057	.047	.462	.493	.524
	5326	275	219	123	.298	.057	.048	.447	.477	.507
	5163	275	219	125	.308	.057	.047	.462	.493	.524
	5130	275	219	125	.308	.057	.047	.462	.493	.524
	5127	269	221	129	.310	.062	.051	.465	.496	.527
	5315	272	221	124	.298	.062	.051	.447	.477	.507
	5006	275	223	128	.304	.057	.050	.456	.486	.517
	5129	276	227	134	.308	.074	.062	.462	.493	.524
	5136A	277	229	137	.321	.074	.062	.482	.514	.546
	5327	283	229	136	.313	.074	.062	.470	.501	.532
	5002	283	233	146	.320	.074	.070	.480	.512	.544
	5135	284	235	139	.321	.082	.070	.482	.514	.546

## - NOSTALGIA PLUS™ HYDRAULICS

Designed to mimic the sound of the great engines of the past while improving performance by applying today's design techniques, these profiles are used in our Nostalgia Plus<sup>™</sup> Series to capture the essence of the factory muscle cars of the 60's and 70's. These profiles are slightly slower off the seat than the Xtreme Energy<sup>™</sup> profiles but have excellent area under the curve for outstanding power.

	LOBE NUMBER	RATED DURATION	DURAT DEGI	TION IN REES	LOBE LIFT	TAPPET T[	`LIFT@ DC	Theore <sup>:</sup> @ "O" Lash	TICAL VAL I ROCKER A	VE LIFT ARM RATIO
CAMSHAFT TYPE			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	5066	258	211	120	.284	.048	.036	.426	.454	.483
Nostalgia Plus	5067	265	218	124	.280	.057	.045	.420	.448	.476
Naleu Duralion @	5068	276	229	140	.312	.078	.064	.468	.499	.530
	5069	283	236	147	.308	.088	.074	.462	.493	.524
.042 IVIIII. Did.	5070	286	239	151	.322	.095	.081	.483	.515	.547
	5071	293	246	157	.318	.105	.091	.477	.509	.541

#### XTREME ENERGY™ HYDRAULICS -

Designed to maximize torque, acceleration and throttle response while providing excellent high rpm horsepower. A faster intake valve opening increases engine vacuum and enhances throttle response. Special intake closing ramps close the valve sooner, providing more cylinder pressure and torque without resulting in excessive valve train noise. Faster ramps achieve maximum velocity sooner, increasing the area under the lift curve and providing maximum horsepower. Smoother exhaust designs allow for a more effective purge of spent gasses from the combustion chamber to further increase horsepower.

	LOBE NUMBER	RATED DURATION	DURAT DEGI	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE @ "O" LASH	TICAL VAI I ROCKER J	LVE LIFT ARM RATIO
					<u> </u>	1				
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Intake Lobes	5437	240	196	106	.275	.026	.018	.413	.440	.468
Xtreme Energy™	5440	250	206	117	.288	.041	.030	.432	.461	.490
Rated Duration @	5430	250	206	114	.277	.041	.030	.416	.443	.471
.006" Tappet Lift	5441	256	212	124	.298	.050	.038	.447	.477	.507
.842" Min. Dia.	5431	256	212	120	.283	.050	.038	.425	.453	.481
	5442	262	218	130	.308	.060	.047	.462	.493	.524
	5432	262	218	128	.297	.060	.047	.446	.475	.505
	5443	268	224	137	.318	.070	.056	.477	.509	.541
	5433	268	224	134	.303	.070	.056	.455	.485	.515
	5444	270	226	139	.321	.073	.060	.482	.514	.546
	5414	270	226	136	.303	.073	.060	.455	.485	.515
	5445	274	230	143	.325	.080	.066	.488	.520	.553
	5435	274	230	140	.303	.080	.066	.455	.485	.515
	5446	278	234	147	.332	.087	.073	.498	.531	.564
	5447	284	240	153	.338	.097	.084	.507	.541	.575
	5418	288	244	157	.335	.104	.091	.503	.536	.570
	5448	290	246	159	.344	.108	.094	.516	.550	.585
	5438	294	250	163	.360	.115	.101	.540	.576	.612
	5449	294	250	163	.346	.115	.101	.519	.554	.588
	5439	298	254	167	.360	.122	.108	.540	.576	.612
	5419	298	254	166	.338	.122	.108	.507	.541	.575
Exhaust Lobes	5207	260	212	121	.296	.050	.040	.444	.474	.503
Xtreme Enerav™	5205	260	212	117	.280	.050	.040	.420	.448	.476
Rated Duration @	5230	268	218	128	.303	.059	.048	.455	.485	.515
.006" Tappet Lift	5232	268	218	124	.285	.059	.047	.428	.456	.485
.842" Min. Dia.	5212	268	222	130	.309	.064	.052	.464	.494	.525
	5201	270	224	133	.313	.067	.056	.470	.501	.532
	5202	270	224	132	.300	.068	.056	.450	.480	.510
	5203	280	230	140	.320	.078	.065	.480	.512	.544
	5216	280	230	138	.306	.078	.066	.459	.490	.520
	5208	286	236	144	.327	.085	.072	.491	.523	.556
	5238	286	236	143	.306	.086	.073	.459	.490	.520
	5214	292	244	154	.334	.100	.087	.501	.534	.568
	5209	296	246	154	.340	.101	.088	.510	.544	.578
	5210	305	253	160	.350	.111	.098	.525	.560	.595
	5238	286	236	143	.306	.086	.073	.459	.490	.520
	5231	308	256	165	.350	.120	.106	.525	.560	.595
	5234	316	264	170	.285	.132	.118	.428	.456	.485
	5233	316	264	173	.353	.133	.120	.530	.565	.600



## - XFI™ HYDRAULICS

The XFI<sup>™</sup> Series is designed for use with modern induction systems, heads, springs and rockers. The XFI<sup>™</sup> intake lobes have more lift than the baseline Xtreme series, and the exhaust lobes have more area under the curve, for better exhaust flow, than the base exhaust series. These are the first hydraulic flat tappet profiles designed for use with COMP Cams<sup>®</sup> Beehive<sup>™</sup> Ovate Valve Springs, such as the #26915, #26918 and #26120. The combination of these profiles, the new springs and our very stiff Pro Magnum Rocker Arms<sup>™</sup> in higher ratios, makes for the most revolutionary improvement in hydraulic flat tappet design to date by bringing the latest race winning technology to the street.

	LOBE NUMBER	RATED DURATION	DURAT DEGF	ION IN REES	LOBE LIFT	TAPPET TC	LIFT@ )C	THEORE @ "O" LASH	LVE LIFT ARM RATIO	
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Intake Lobes	5082	252	208	121	.298	.044	.032	.447	.477	.507
XFI™	5083	256	212	125	.305	.050	.038	.458	.488	.519
Rated Duration @	5084	260	216	129	.312	.056	.044	.468	.499	.530
.006" Tappet Lift	5085	262	218	131	.315	.060	.047	.473	.504	.536
.842" Min. Dia.	5086	268	224	138	.325	.070	.057	.488	.520	.553
	5087	274	230	143	.336	.081	.067	.504	.538	.571
	5088	280	236	150	.345	.091	.077	.518	.552	.587
	5089	286	242	156	.355	.102	.088	.533	.568	.604
	5090	292	248	162	.365	.112	.098	.548	.584	.621
Exhaust Lobes	5101	266	217	127	.295	.059	.047	.443	.472	.502
XFI™	5103	272	223	134	.308	.068	.056	.462	.493	.524
Rated Duration @	5105	280	231	143	.322	.082	.068	.483	.515	.547
.006" Tappet Lift	5107	290	241	154	.342	.099	.085	.513	.547	.581
.842" Min. Dia.	5109	302	253	166	.362	.120	.106	.543	.579	.615

## - RACE HYDRAULICS

These are the largest hydraulic designs that COMP Cams<sup>®</sup> offers. With a minimum tappet diameter of .842" or larger needed, these designs are intended for all out racing only. The larger lobes (268° - 270° - 276° @ .050" duration) were designed with large cubic inch motors in mind in a high rpm environment. These lobes have smooth ramps, making it easier for the spring to control the valve.

	LOBE NUMBER	RATED DURATION	DURAT DEGI	TION IN REES	lobe Lift	TAPPET TC	' LIFT @ )C	THEORE" @ "O" LASH	TICAL VAL I ROCKER A	.VE LIFT ARM RATIO
CAMSHAFT TYPE							-		-	_
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Deee	5195	312-5	260	169	.360	.128	.114	.540	.576	.612
	5221	312-6	260	171	.353	.131	.117	.530	.565	.600
Rated Duration @	5196	320-5	268	178	.360	.143	.129	.540	.576	.612
	5197	320-9	268	175	.353	.141	.128	.530	.565	.600
.842 IVIIN. DIa.	5198	320-10	270	180	.367	.147	.133	.551	.588	.625
-	5199	328-8	276	185	.367	.156	.142	.551	.588	.625

## PURPLE PLUS HYDRAULICS (.904" MIN. TAPPET)

These use the same ramps as our Nostalgia Plus<sup>™</sup> lobes but have more velocity for use with Chrysler/Mopar .904" minimum tappet diameters.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE "O" LASH	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE				.						
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Dunala Diva	6882	280	233	148	.316	.086	.071	.474	.506	.537
Purple Plus	6883	287	240	153	.316	.096	.082	.474	.506	.537
NOG" Tannet Lift	6884	284	239	154	.323	.097	.082	.485	.517	.549
904" Min Dia	6885	291	246	159	.323	.107	.092	.485	.517	.549
	6886	292	247	163	.339	.111	.097	.509	.542	.576
	6887	299	254	169	.339	.123	.108	.509	.542	.576

## XTREME MOPAR HYDRAULICS (.904" MIN. TAPPET) -

Xtreme Energy<sup>™</sup> designs optimized for use with .904" minimum tappet diameters. The additional velocity allowed with the Chrysler/Mopar .904" tappet results in more area and more lift than any of our other comparable hydraulic designs. These are the best large tappet hydraulics ever.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	fion in Rees	Lobe Lift	TAPPET TC	LIFT @ )C	THEORE O" LASH ©	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Intake Lobes	5964	275	231	149	.350	.083	.069	.525	.560	.595
Xtreme Mopar	5965	285	241	159	.363	.101	.087	.545	.581	.617
Rated Duration @	5960	289	245	163	.356	.109	.094	.534	.570	.605
.006" Tappet Lift	5961	295	251	169	.356	.120	.105	.534	.570	.605
.904" Min. Dia.	5966	295	251	169	.376	.120	.105	.564	.602	.639
Exhaust Lobes	5984	287	237	151	.350	.090	.076	.525	.560	.595
Xtreme Mopar	5985	297	247	161	.363	.107	.093	.545	.581	.617
Rated Duration @	5980	301	251	166	.360	.115	.101	.540	.576	.612
.006" Tappet Lift	5981	307	257	171	.360	.126	.111	.540	.576	.612
.904" Min. Dia.	5986	307	257	171	.376	.126	.111	.564	.602	.639



WWW.COMPCAMS.COM • CAM HELP® 1.800.999.0853



## HIGH ENERGY™ & MAGNUM HYDRAULIC ROLLERS - LOW & HIGH LIFT

The low lift profiles were designed for street and marine use. The low lift adds dependability and reliability for extended use applications. The high lift versions of the hydraulic rollers are designed for all out applications where high lift is desired because of cylinder head or engine modifications. They function well for street and strip. These lobes run well in big cubic inch marine engines.

	LOBE NUMBER	RATED DURATION	DURAT DEGF	'ION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore (°0" Lash	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Low Lift	3100	230	178	93	.270	.014	.009	.405	.432	.459
LUW LIIU	3101	240	188	103	.285	.022	.015	.428	.456	.485
	3102	242	191	97	.260	.024	.017	.390	.416	.442
OOG" Toppot Lift	3103	246	192	110	.300	.024	.017	.450	.480	.510
.000 таррет спт	3104	254	199	116	.300	.032	.024	.450	.480	.510
	3105	256	200	118	.310	.035	.026	.465	.496	.527
	3106	262	206	116	.300	.041	.032	.450	.480	.510
	3160	266	210	116	.285	.047	.037	.428	.456	.485
	3050	264	210	127	.320	.047	.037	.480	.512	.544
	3168	273	215	119	.285	.052	.041	.428	.456	.485
Low Lift	3161	276	220	123	.285	.060	.049	.428	.456	.485
Maanum	3051	274	220	134	.320	.061	.050	.480	.512	.544
Bated Duration @	3162	292	230	128	.285	.075	.064	.428	.456	.485
006" Tannet Lift	3052	284	230	142	.320	.077	.064	.480	.512	.544
	3163	302	240	135	.285	.090	.078	.428	.456	.485
	3053	296	240	148	.320	.091	.078	.480	.512	.544
	3164	312	250	142	.285	.104	.092	.428	.456	.485
								-	-	
High Lift	3118	260	206	126	.333	.041	.032	.500	.533	.566
High Energy™	3107	266	210	130	.333	.047	.037	.500	.533	.566
Rated Duration @	3108	270	215	133	.333	.055	.044	.500	.533	.566
.006" Tappet Lift								-		
High Lift.	3114	281	220	134	.320	.060	.048	.480	.512	.544
Magnum	3109	276	220	138	.340	.060	.049	.510	.544	.578
Rated Duration @	3110	284	224	136	.333	.066	.054	.500	.533	.566
006" Tappet Lift	3119	280	224	144	.350	.066	.054	.525	.560	.595
	3112	290	230	143	.340	.075	.063	.510	.544	.578
	3111	286	230	152	.373	.078	.065	.560	.598	.635
	3122	290	236	160	.380	.091	.076	.570	.608	.646
	3113	304	242	158	.367	.101	.087	.551	.587	.624
	3150	307	244	158	.360	.100	.087	.540	.576	.612
	3120	304	244	161	.383	.101	.087	.575	.613	.651
	3115	304	244	164	.400	.104	.090	.600	.640	.680
	3170	315	248	161	.360	.105	.091	.540	.576	.612
	3151	318	252	164	.360	.111	.097	.540	.576	.612
	3116	314	252	169	.400	.115	.100	.600	.640	.680
	3171	325	258	169	.360	.122	.108	.540	.576	.612
	3152	329	262	172	.360	.127	.113	.540	.576	.612
	3117	324	262	177	.420	.130	.115	.630	.672	.714



#### XTREME ENERGY™ HYDRAULIC ROLLERS -

These designs share all of the characteristics of the flat tappet lobes, but we have added the new technology of CRC (Constant Radius of Curvature) inverted radius of curvature ramp designs. COMP Cams® has enhanced this technique to ensure durability with these most aggressive hydraulic roller designs. The high lift versions that have lobe numbers in the 3100's are more aggressive over the nose and will require more spring or less rpm. These lobes run well in street, strip and marine applications. With more agressive and faster ramps, they also provide good vacuum.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE "O" LASH	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Xtreme Energy™	3322	244	192	89	.245	.026	.018	.368	.392	.417
Rated Duration @	3323	249	198	104	.265	.032	.024	.398	.424	.451
.006" Tappet Lift	3304	252	200	113	.285	.034	.026	.428	.456	.485
Small Block Journal	3310	252	200	122	.315	.034	.026	.473	.504	.536
	3305	256	204	116	.285	.039	.030	.428	.456	.485
	3302	258	206	124	.305	.041	.032	.458	.488	.519
	3311	258	206	128	.320	.041	.032	.480	.512	.544
	3188	258	206	132	.336	.042	.032	.504	.538	.571
	3300	262	210	126	.305	.046	.036	.458	.488	.519
	3312	264	212	133	.325	.049	.039	.488	.520	.553
	3301	266	214	129	.305	.052	.041	.458	.488	.519
	3190	266	214	141	.353	.053	.042	.530	.565	.600
	3313	270	218	139	.330	.058	.046	.495	.528	.561
	3314	276	224	145	.335	.068	.055	.503	.536	.570
	3192	276	224	152	.378	.069	.056	.567	.605	.643
	3315	282	230	151	.340	.078	.064	.510	.544	.578
	3194	282	230	157	.389	.078	.064	.584	.622	.661
	3316	288	236	157	.347	.089	.075	.521	.555	.590
	3196	288	236	162	.390	.090	.075	.585	.624	.663
	3317	294	242	164	.360	.101	.086	.540	.576	.612
	3318	300	248	171	.375	.114	.097	.563	.600	.638
	3319	306	254	178	.387	.127	.110	.581	.619	.658
Xtreme Energy	3340	252	200	118	.300	.034	.026	.450	.480	.510
Rated Duration @	3341	258	206	123	.300	.042	.032	.450	.480	.510
.006" lappet Lift	3342	264	212	127	.300	.050	.039	.450	.480	.510
BIG BIOCK JOURNAI	3343	270	218	131	.300	.058	.047	.450	.480	.510
	3344	276	224	136	.300	.068	.055	.450	.480	.510
	3345	282	230	141	.300	.078	.065	.450	.480	.510
	3346	288	236	147	.306	.089	.075	.459	.490	.520
	3347	294	242	155	.318	.100	.085	.477	.509	.541
	3348	300	248	162	.329	.111	.096	.494	.526	.559
	3349	306	254	170	.341	.123	.108	.512	.546	.580
	3414	310	258	173	.341	.130	.115	.512	.546	.580
	3415	312	260	174	.341	.133	.118	.512	.546	.580
	3628	256	208	133	.333	.044	.033	.500	.533	.566
Hated Duration @	3610	264	212	131	.320	.050	.039	.480	.512	.544
.UUb" lappet Lift	3630	266	216	140	.340	.056	.044	.510	.544	.578
	3611	270	218	136	.320	.058	.047	.480	.512	.544
	3612	276	224	140	.320	.068	.055	.480	.512	.544
	3632	274	224	148	.347	.069	.056	.521	.555	.590
	3633	2/8	258	152	.352	.0/6	.062	.528	.563	.598

CONTINUED ON NEXT PAGE:



#### **CONTINUED FROM PAGE 14:**

	LOBE NUMBER	RATED DURATION	DURAT DEGI	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE "O" LASH	FICAL VAL ROCKER A	ve lift Arm Ratio
CAMSHAFT TYPE							1			1
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Xtromo Enorav™	3613	288	230	144	.320	.078	.065	.480	.512	.544
Rated Duration @	3634	282	232	155	.353	.084	.069	.530	.565	.600
006" Tannet Lift	3635	286	236	159	.356	.092	.076	.534	.570	.605
Ford Journal	3636	290	240	162	.359	.099	.084	.539	.574	.610
	3637	294	244	166	.362	.107	.091	.543	.579	.615
	3638	298	248	169	.365	.115	.099	.548	.584	.621

#### - XTREME 4X4™ HYDRAULIC ROLLERS

Due to the allowances of lower engine speed, these designs are slightly faster than the original Xtreme Energy™ Hydraulic Rollers. Great low and mid-range torque. They are our most aggressive hydraulic roller lobes and run well in street, off-road and four-wheeling.

	LOBE NUMBER	RATED DURATION	DURAT DEGF	DURATION IN DEGREES		TAPPET LIFT @ TDC		THEORE @ "O" LASH	_VE LIFT ARM RATIO	
CAMSHAFT TYPE										
		@ .050" @ .200"			106°	110°	1.5	1.6	1.7	
Xtreme 4X4™	3324	259	210	131	.316	.047	.036	.474	.506	.537
Rated Duration @	3326	263	214	134	.316	.052	.041	.474	.506	.537
NO6" Tannet Lift	3303	265	216	136	.316	.056	.044	.474	.506	.537
Small Block Journal	3306	269	220	138	.316	.062	.049	.474	.506	.537
	3307	273	224	141	.316	.069	.056	.474	.506	.537
	3308	279	230	145	.316	.079	.065	.474	.506	.537
	3309	283	234	148	.316	.087	.072	.474	.506	.537

#### - XFI™ HYDRAULIC ROLLERS

The XFI<sup>™</sup> Series is designed for use with modern induction systems, heads, springs and rockers. The XFI<sup>™</sup> intake lobes have more lift than the baseline series, and the exhaust lobes have more area under the curve, for better exhaust flow, than the base exhaust series. These are the first hydraulic flat tappet profiles designed for use with COMP Cams<sup>®</sup> Beehive<sup>™</sup> Ovate Valve Springs such as the #26915, #26918 and #26120. The combination of these profiles, the new springs, and our very stiff Pro Magnum Rocker Arms<sup>™</sup> in higher ratios, makes for the most revolutionary improvement in hydraulic roller design to date by bringing the latest race winning technology to the street.

	LOBE NUMBER	RATED DURATION	DURAT DEGF	DURATION IN DEGREES		TAPPET LIFT @ TDC		THEORE "O" LASH	_VE LIFT \RM RATIO	
CAMSHAFT TYPE			.							
		@ .050" @ .200				106°	110°	1.5	1.6	1.7
Intake Lobes	3010	252	202	128	.344	.036	.027	.516	.550	.585
VEI™	3011	256	206	132	.347	.041	.032	.521	.555	.590
Rated Duration @	3012	260	210	136	.350	.047	.036	.525	.560	.595
Naleu Duralion @	3013	264	214	139	.353	.052	.041	.530	.565	.600
	3014	268	218	143	.356	.058	.047	.534	.570	.605
	3015	274	224	149	.358	.068	.055	.537	.573	.609
	3016	280	230	154	.360	.079	.065	.540	.576	.612
	3017	286	236	159	.362	.090	.075	.543	.579	.615
	3018	292	242	165	.365	.102	.087	.548	.584	.621

CONTINUED ON NEXT PAGE:

## **CONTINUED FROM PAGE 15:**

FOR

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		lobe Lift	TAPPET TC	LIFT @ C	THEORETICAL VAL @ "O" LASH ROCKER #		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .050" @ .200"		106°	110°	1.5	1.6	1.7
Exhaust Lobes	3033	264	212	135	.341	.050	.040	.512	.546	.580
L⊼Hdd3t Lobes VEI™	3034	270	218	141	.347	.059	.048	.521	.555	.590
Rated Duration @	3035	276	224	147	.353	.069	.056	.530	.565	.600
006" Tappet Lift	3036	282	230	152	.355	.080	.066	.533	.568	.604
	3037	288	236	158	.357	.091	.076	.536	.571	.607
	3038	294	242	163	.360	.102	.087	.540	.576	.612
	3039	300	248	169	.362	.114	.098	.543	.579	.615

#### XTREME MARINE™ HYDRAULIC ROLLERS -

These profiles use the same design techniques of the baseline Xtreme Energy<sup>™</sup> Hydraulic Rollers but have been optimized to increase power and durability when run at steady rpm for extended periods of time. Specifically designed for big blocks with heavier valve train components.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	DURATION IN DEGREES		TAPPET LIFT @ TDC		THEORETICAL V @ "O" LASH ROCKE		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
		@ .050" @ .20		@ .200"		106°	110°	1.5	1.6	1.7
Vtnomo Monino™	3354	286	230	142	.322	.074	.062	.483	.515	.547
Rated Duration @	3355	292	236	146	.322	.085	.071	.483	.515	.547
Rated Duration @	3356	298	242	153	.333	.095	.081	.500	.533	.566
Big Block Journal	3357	304	248	159	.333	.106	.092	.500	.533	.566
	3358	310	254	163	.338	.116	.101	.507	.541	.575
	3359	316	260	169	.338	.126	.112	.507	.541	.575
	3362	322	266	174	.342	.136	.122	.513	.547	.581
	3363	328	272	179	.347	.146	.132	.521	.555	.590
	3364	334	278	185	.353	.155	.142	.530	.565	.600

## XTREME MARINE™ HYDRAULIC ROLLERS - HIGH LIFT -

These have the same ramp designs as the lower lift Xtreme Marine<sup>™</sup> designs but have higher lift to enhance power output with cylinder head and engine modifications.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	lobe Lift	TAPPET TC	LIFT@ )C	THEORE "O" LASH	TICAL VAI I ROCKER /	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Xtreme Marine™	3473	290	234	152	.360	.081	.068	.540	.576	.612
High Lift	3474	292	236	154	.360	.085	.071	.540	.576	.612
Rated Duration @	3410	294	238	154	.350	.088	.075	.525	.560	.595
.006" Tappet Lift	3475	294	238	156	.360	.088	.075	.540	.576	.612
Big Block Journal	3376	296	240	157	.360	.092	.078	.540	.576	.612
	3411	300	244	159	.350	.099	.085	.525	.560	.595
	3370	304	248	167	.380	.107	.092	.570	.608	.646
	3377	306	250	166	.360	.111	.096	.540	.576	.612
	3371	308	254	171	.380	.119	.103	.570	.608	.646
	3372	314	258	175	.380	.126	.111	.570	.608	.646
	3373	318	262	179	.380	.134	.118	.570	.608	.646
	3374	322	266	182	.380	.142	.126	.570	.608	.646
	3375	326	270	186	.380	.149	.134	.570	.608	.646
	3447	330	274	190	.380	.157	.141	.570	.608	.646

HYDRAULIC ROLLER

## **XTREME RPM FOR LS1**

Designed with Xtreme Energy<sup>™</sup> Technology to provide excellent power with the LS1's enhanced cylinder head design and high rpm performance. These provide outstanding low rpm torque with increased stability when coupled with the LS1's larger base circle and 1.7:1+ rocker ratios. High lift versions are excellent for use with improved heads, manifolds and the new COMP #26915 and #26918 Beehive<sup>™</sup> Valve Springs.

	LOBE NUMBER	RATED DURATION	DURAT DEGF	ion in Rees	LOBE LIFT	TAPPET TC	' LIFT @ )C	Theore "O" Lash	TICAL VAI	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Xtreme RPM	3750	260	206	121	.302	.043	.034	.453	.483	.513
for LS1	3751	266	212	126	.306	.051	.040	.459	.490	.520
Rated Duration @	3766	270	216	130	.308	.056	.045	.462	.493	.524
.006" Tappet Lift	3752	272	218	132	.310	.059	.048	.465	.496	.527
LS1 55mm Journal	3767	274	220	134	.312	.062	.051	.468	.499	.530
	3753	278	224	137	.314	.069	.056	.471	.502	.534
	3755	282	228	141	.317	.075	.062	.476	.507	.539
	3756	286	232	144	.318	.082	.069	.477	.509	.541
	3757	290	236	147	.320	.088	.075	.480	.512	.544
	3659	309	256	166	.325	.123	.109	.488	.520	.553
Xtreme RPM	3707	261	208	128	.326	.045	.036	.489	.522	.554
for LS1 High Lift	3708	263	210	129	.327	.048	.039	.491	.523	.556
Rated Duration @	3709	265	212	131	.328	.051	.041	.492	.525	.558
.006" Tappet Lift	3710	267	214	133	.329	.054	.043	.494	.526	.559
LS1 55mm Journal	3711	269	216	135	.330	.056	.045	.495	.528	.561
	3712	271	218	136	.331	.059	.048	.497	.530	.563
	3713	273	220	138	.332	.062	.051	.498	.531	.564
	3714	275	222	140	.333	.066	.054	.500	.533	.566
	3715	277	224	142	.334	.069	.056	.501	.534	.568
	3716	279	226	143	.335	.072	.059	.503	.536	.570
	3717	281	228	145	.336	.075	.062	.504	.538	.571
	3718	283	230	147	.337	.079	.066	.506	.539	.573
	3719	285	232	148	.338	.082	.069	.507	.541	.575
	3706	287	234	150	.339	.086	.072	.509	.542	.576
	3705	289	236	152	.340	.089	.075	.510	.544	.578
	3652	291	238	154	.344	.093	.079	.516	.550	.585
	3653	293	240	156	.346	.096	.082	.519	.554	.588
	3654	295	242	158	.348	.100	.085	.522	.557	.592
	3655	297	244	160	.350	.103	.089	.525	.560	.595
	3656	299	246	162	.350	.107	.092	.525	.560	.595
	3657	301	248	164	.350	.111	.097	.525	.560	.595
	3658	303	250	166	.350	.114	.100	.525	.560	.595
	3660	305	252	168	.350	.118	.103	.525	.560	.595
	3661	307	254	169	.350	.122	.107	.525	.560	.595

## XTREME ENERGY™ XE-R FOR LS1 -

FOMPA

The XE-R designs are our most aggressive hydraulic roller ramps to date. They are quicker off and on the seat than the original Xtreme Energy<sup>™</sup> series, yet they are still stable with rigid valve train and optimized spring selection. These profiles provide even more area than the comparable Small Block Chevrolet designs that are often used by other companies to "grow" a more aggressive lobe for LS1 applications.

	LOBE NUMBER	RATED DURATION	DURAT DEGF	ION IN REES	LOBE LIFT	TAPPET LIFT @ TDC		THEORE "O" LASH	TICAL VAI I ROCKER /	_ve lift Arm ratio
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Xtreme Energy™	3720	269	220	143	.342	.062	.049	.513	.547	.581
XE-R for LS1	3721	271	222	144	.342	.065	.052	.513	.547	.581
Rated Duration @	3722	273	224	146	.342	.069	.055	.513	.547	.581
.006" Tappet Lift	3723	275	226	147	.344	.073	.059	.516	.550	.585
LS1 55mm Journal	3724	277	228	149	.346	.076	.062	.519	.554	.588
	3725	279	230	151	.348	.080	.065	.522	.557	.592
	3726	281	232	153	.350	.083	.069	.525	.560	.595
	3727	283	234	155	.352	.087	.072	.528	.563	.598
	3728	285	236	157	.354	.091	.076	.531	.566	.602
	3729	287	238	159	.356	.095	.079	.534	.570	.605
	3730	289	240	161	.358	.099	.083	.537	.573	.609
	3731	291	242	163	.359	.102	.087	.539	.574	.610
	3732	293	244	165	.360	.106	.091	.540	.576	.612
	3733	295	246	167	.361	.110	.095	.542	.578	.614
	3734	297	248	169	.362	.114	.098	.543	.579	.615

## CHEATER HR LIFT RULE COMPETITION HYDRAULIC ROLLERS -

The Cheater HR Lift Rule profiles can be run with either hydraulic roller lifters or with solid roller lifters and tight (0.010" to 0.016") lash settings. These are very popular in Mustang lift rule class racing. These lobes are very aggressive and are "race only" designed lobes.

	Lobe Number	RATED DURATION	DURA <sup>-</sup> DEG	TION IN iREES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore @ "O" Lash	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	3390	289	236	148	.312	.085	.072	.468	.499	.530
Cheater HR Lift Rule	3391	291	238	150	.312	.088	.075	.468	.499	.530
Rated Duration @	3392	293	240	152	.312	.091	.078	.468	.499	.530
.UU6 Tappet Lift	3393	295	242	154	.312	.095	.081	.468	.499	.530
Race Unly!	3394	297	244	156	.312	.098	.085	.468	.499	.530
	3395	299	246	158	.312	.102	.088	.468	.499	.530
	3396	301	248	160	.312	.105	.091	.468	.499	.530
	3397	303	250	162	.312	.109	.095	.468	.499	.530
	3335	321	268	180	.312	.142	.127	.468	.499	.530
	3336	307	254	166	.316	.116	.102	.474	.506	.537
	3338	311	258	170	.316	.123	.109	.474	.506	.537
	3337	319	266	178	.316	.138	.123	.474	.506	.537
	3339	329	270	182	.316	.146	.139	.474	.506	.537
	3284	307	254	167	.323	.116	.102	.485	.517	.549
	3282	311	258	171	.323	.124	.109	.485	.517	.549
	3285	319	266	179	.323	.139	.124	.485	.517	.549
	3283	323	270	183	.323	.146	.131	.485	.517	.549
	3299	289	236	150	.329	.085	.072	.494	.526	.559
	3297	297	244	158	.329	.098	.085	.494	.526	.559
	3298	305	252	166	.329	.113	.098	.494	.526	.559
	3295	297	244	159	.334	.099	.085	.501	.534	.568
	3296	301	248	163	.334	.106	.092	.501	.534	.568
	3404	285	232	147	.341	.078	.065	.512	.546	.580
	3400	289	236	151	.341	.085	.072	.512	.546	.580
	3398	293	240	155	.341	.091	.078	.512	.546	.580
		1.8	0 0	. 9 9	9.	08	53			



## HYDRAULIC ROLLER

CONTINUED FROM PAGE 18:												
	lobe Number	RATED DURATION	DURA1 DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE" @ "O" LASH	TICAL VAL I ROCKER A	.VE LIFT ARM RATIO		
CAMSHAFT TYPE				.								
			@ .050" @ .200			106°	110°	1.5	1.6	1.7		
Cheater HR Lift Rule	3384	297	244	159	.341	.098	.085	.512	.546	.580		
Rated Duration @	3399	301	248	163	.341	.106	.091	.512	.546	.580		
.006" Tappet Lift	3385	305	252	167	.341	.113	.098	.512	.546	.580		
Race Only!	3386	309	256	171	.341	.120	.106	.512	.546	.580		
	3387	313	260	175	.341	.128	.113	.512	.546	.580		
	3388	317	264	179	.341	.136	.120	.512	.546	.580		
	3389	321	268	183	.341	.143	.128	.512	.546	.580		
	3405	325	272	187	.341	.151	.136	.512	.546	.580		
	3288	307	254	171	.365	.118	.103	.548	.584	.621		
	3286	311	258	175	.365	.125	.110	.548	.584	.621		
	3289	319	266	183	.365	.141	.125	.548	.584	.621		
	3287	323	270	187	.365	.149	.133	.548	.584	.621		

## MUSTANG R LIFT RULE COMPETITION HYDRAULIC ROLLERS

These are very similar to the Cheater HR series but more aggressive off the seat and provide more area.

	LOBE NUMBER	RATED DURATION	DURA1 DEG	DURATION IN DEGREES		TAPPET TC	' LIFT @ )C	THEORETICAL VAL @ "O" LASH ROCKER A		VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Mustang Lift Rule	3329	273	224	140	.312	.069	.056	.468	.499	.530
Rated Duration @	3330	279	230	145	.312	.079	.065	.468	.499	.530
.006" Tappet Lift	3331	285	236	149	.312	.090	.076	.468	.499	.530
Race Only!	3332	291	242	153	.312	.101	.086	.468	.499	.530
	3333	297	248	158	.312	.111	.097	.468	.499	.530
	3334	303	254	162	.312	.121	.107	.468	.499	.530

## - XTREME HARLEY HYDRAULIC ROLLERS

Designed to maximize torque, acceleration, and throttle response for V-twins while providing excellent high rpm horsepower. A faster valve opening increases engine vacuum and enhances throttle response, providing improved roll-on power. Special closing ramps close the valve sooner, providing more cylinder pressure and torque without resulting in excessive valve train noise. The faster Xtreme Energy<sup>™</sup> ramps achieve maximum velocity sooner, increasing the area under the lift curve and providing maximum airflow and horsepower.

	LOBE NUMBER	DURAT DEGF	ION IN REES	LOBE LIFT	TAI	PPET LIF TDC	-T @	THEORETICAL VALVE LIFT @ "O" LASH ROCKER ARM RATIO		
CAMSHAFT TYPE										
		@ .050"	@ .200"		98°	102°	106°	1.625	1.650	
Xtreme Harley	3822	228	148	.360	.103	.089	.076	.585	.594	
Rated Duration @	3809	230	147	.346	.106	.091	.079	.562	.571	
.053" Tappet Lift	3810	236	153	.350	.117	.102	.088	.569	.578	
	3823	236	155	.360	.118	.103	.089	.585	.594	
	3832	244	160	.350	.134	.118	.103	.569	.578	
	3824	244	162	.360	.134	.118	.103	.585	.594	
	3833	252	167	.350	.149	.132	.118	.569	.578	
	3825	252	169	.360	.149	.132	.118	.585	.594	
	3834	260	174	.350	.161	.146	.131	.569	.578	
	3826	260	176	.360	.163	.147	.133	.585	.594	
	3816	264	180	.370	.170	.156	.140	.601	.611	
	3835	268	181	.350	.174	.160	.146	.569	.578	
	3827	268	183	.360	.176	.162	.147	.585	.594	
	3817	268	183	.370	.177	.162	.147	.601	.611	
	3818	272	187	.370	.184	.170	.155	.601	.611	
	3819	276	191	.370	.191	.176	.162	.601	.611	



### HIGH ENERGY™ & MAGNUM SOLIDS -

The High Energy<sup>™</sup> Solid is the mechanical version of the High Energy<sup>™</sup> Hydraulic. Because these designs incorporate a mechanical (solid) lifter, the valve actuation is quicker than the High Energy<sup>™</sup> Hydraulics, thus producing slightly more power than its hydraulic counterpart. The Magnum Solid Lifter Series is designed to allow the valve lash to be varied from .015" to .030". This tuning tool can be used to fine tune any high performance application to a razor sharp edge.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH "O"	TICAL VAI I ROCKER /	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
High Energy™	5190	240-3	190	104	.266	.031	.023	.399	.426	.452
Rated Duration @	6114	244-3	200	108	.266	.031	.023	.399	.426	.452
.015" Tappet Lift	6038	264-1	220	130	.293	.062	.050	.440	.469	.499
.842" Min. Dia.										
Magnum	6017	270-3	224	135	.312	.064	.054	.468	.499	.530
Rated Duration @	6002	282-2	236	145	.330	.082	.069	.495	.528	.561
.015" Tappet Lift	6007	294-3	248	154	.350	.096	.084	.525	.560	.595
.842" Min. Dia.	6003	306-5	260	164	.370	.119	.100	.555	.592	.629

## NOSTALGIA PLUS™ SOLIDS -

Like the Nostalgia Plus<sup>™</sup> Hydraulics, these lobes are designed to mimic the sound of the great engines of the past while improving performance by applying today's design techniques. The solid lifter design allows more precise valve control and allows further tuning through lash adjustment. When lashed at .015" these designs provide that distinct metallic, mechanical sound made famous by the most powerful of the great factory muscle cars.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		Lobe Lift	TAPPET TC	LIFT @ )C	THEORETICAL VA @ "O" LASH ROCKER		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Nostalgia Plus™	6068	276	239	149	.320	.094	.080	.480	.512	.544
Rated Duration @	6069	283	246	155	.317	.104	.090	.476	.507	.539
.015" Tappet Lift	6070	284	247	158	.336	.108	.094	.504	.538	.571
.842" Min. Dia.	6071	291	254	164	.332	.118	.104	.498	.531	.564

#### XTREME ENERGY™ SOLIDS -

The Xtreme Energy<sup>™</sup> Solids are designed with similar characteristics to the Xtreme Energy<sup>™</sup> Hydraulics to maximize torque, acceleration and throttle response while providing even more high rpm horsepower by taking advantage of the increased stability of a solid design. The Xtreme Energy<sup>™</sup> Solids have ramps that provide shorter seat timing than all but the most aggressive race solids but feature a special closing section to eliminate excessive noise.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	Theore @ "O" Lash	TICAL VAI I ROCKER J	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Xtreme Energy™	6052	256	218	129	.311	.057	.046	.467	.498	.529
Rated Duration @	6083	262	224	135	.313	.067	.054	.470	.501	.532
.015" Tappet Lift	6053	262	224	135	.319	.067	.054	.479	.510	.542
.842" Min. Dia.	6084	268	230	140	.313	.077	.064	.470	.501	.532
	6054	268	230	141	.326	.077	.064	.489	.522	.554

CONTINUED ON NEXT PAGE:



#### **CONTINUED FROM PAGE 20:**

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	THEORETICAL VA @ "O" LASH ROCKER		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Xtreme Energy™	6055	274	236	147	.335	.087	.073	.503	.536	.570
Rated Duration	6056	280	242	153	.341	.097	.083	.512	.546	.580
015" Toppot Lift	6057	282	244	156	.347	.101	.087	.521	.555	.590
	6089	290	252	164	.352	.115	.101	.528	.563	.598
.042 IVIIII. Dia.	6059	290	252	164	.361	.115	.101	.542	.578	.614
	6091	298	260	171	.352	.129	.155	.528	.563	.598
	6061	298	260	172	.373	.129	.155	.560	.597	.634

## - HIGH TORQUE SOLIDS

The High Torque Solid is designed to be used on .842" or larger tappet diameters. These are our winningest all around solid designs. Tappet acceleration rates are high to produce maximum torque vs. horsepower in an all out racing engine. Works well as exhaust when coupled with TL or XTQ intake designs.

	LOBE NUMBER	RATED DURATION	DURAT DEGI	TION IN REES	LOBE LIFT	Tappet lift @ TDC		Theore <sup>-</sup> @ "O" Lash	ve lift Arm Ratio	
CAMSHAFT TYPE										
			@ .050"	@.200"		106°	110°	1.5	1.6	1.7
High Torque	6015	270-1	235	144	.330	.082	.068	.495	.528	.561
Rated Duration @	6001	280-1	242	152	.338	.094	.080	.507	.541	.575
Nacca Daración @	6014	285-1	250	156	.355	.104	.092	.533	.568	.604
842" Min Dia	6016	290-1	255	160	.360	.111	.098	.540	.576	.612
	6009	295-1	260	164	.370	.119	.100	.555	.592	.629
	6018	300-1	265	169	.375	.126	.113	.563	.600	.638
	6000	305-1	270	175	.385	.136	.123	.578	.616	.655
	6010	310-1	275	177	.390	.142	.129	.585	.624	.663
	6004	310-2	270	175	.375	.143	.129	.563	.600	.638
	6011	320-1	283	184	.392	.163	.149	.588	.627	.666
	6005	320-2	280	182	.375	.156	.142	.563	.600	.638

#### - HIGH RPM SOLIDS

These designs are to be used primarily on motors with 1.7 or greater rocker ratios. Design rates have been carefully chosen to allow these designs to run higher engine speeds than their high torque counterparts.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE 0" LASH @	_VE LIFT ARM RATIO	
CAMSHAFT TYPE									_	_
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
High RDM	6019	284-1	246	152	.326	.097	.083	.489	.522	.554
Poted Duration @	6012	294-1	256	162	.341	.114	.100	.512	.546	.580
Naleu Duralion €	6013	304-1	266	172	.356	.131	.117	.534	.570	.605
	6006	314-1	276	182	.371	.148	.134	.557	.594	.631
.042 Mill. Dia.	6027	324-1	286	191	.386	.165	.151	.579	.618	.656
	6028	328-3	290	184	.400	.168	.154	.600	.640	.680
	6029	334-2	296	200	.400	.182	.168	.600	.640	.680

## HI-TECH™ SOLIDS

These designs represent an excellent mix of horsepower, torque, rpm and durability. They work with .842" or larger diameter tappet, producing very good results. These have been used successfully in everything from NASCAR Nextel Cup and endurance applications to drag racing and hobby stocks.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH ©	_VE LIFT ARM RATIO	
CAMSHAFT TYPE				I					1	
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Hi-Toch™	6030	300-4	262	166	.365	.121	.108	.548	.584	.621
Rated Duration @	6031	304-4	266	170	.370	.128	.114	.555	.592	.629
N20" Tannet Lift	6032	308-4	270	174	.375	.134	.120	.563	.600	.638
	6033	312-4	274	177	.380	.140	.127	.570	.608	.646
	6034	316-4	278	181	.385	.147	.133	.578	.616	.655
	6035	320-4	282	186	.390	.154	.140	.585	.624	.663
	6036	324-4	286	192	.400	.163	.149	.600	.640	.680

## TIGHT LASH SOLIDS

The designs for the tight lash solid .842" diameter lifters feature shorter seat timing and more area than similar designs. Good in restricted or open rules circle track racing. The larger designs perform very well in drag racing.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	Theoretical V @ "O" Lash Rocke		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Tight Lash	6312	TL264	234	143	.3300	.083	.070	.495	.528	.561
Rated Duration @	6313	TL268	238	147	.3350	.089	.077	.503	.536	.570
N20" Tannet Lift	6314	TL272	242	151	.3400	.096	.083	.510	.544	.578
8/2" Min Dia	6301	TL276	246	154	.3476	.102	.089	.521	.556	.591
	6302	TL280	250	158	.3534	.109	.095	.530	.565	.601
	6303	TL284	254	162	.3600	.114	.101	.540	.576	.612
	6304	TL288	259	166	.3667	.121	.108	.550	.587	.623
	6305	TL292	262	169	.3734	.127	.113	.560	.597	.635
	6306	TL296	266	173	.3800	.133	.119	.570	.608	.646
	6307	TL300	270	177	.3867	.139	.125	.580	.619	.657
	6308	TL304	274	181	.3934	.143	.130	.590	.629	.669
	6310	TL312	282	191	.4067	.162	.148	.610	.651	.691

## HIGH RPM SERIES II SOLIDS -

High RPM Series II Solids are more aggressive than the original High RPM and Hi-Tech<sup>™</sup> Solid profiles. They are designed for use in applications that need the area of an XTQ style lobe but are required to operate at higher engine speeds than that fast of a ramp will allow. HTL Lifters are highly recommended with these profiles. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech rep.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE 0" LASH @	tical vai 1 Rocker :	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
High DDM Series II	6330	287	256	167	.367	.121	.107	.551	.587	.624
Pated Duration @	6331	291	260	171	.371	.128	.114	.557	.594	.631
Naled Duration @	6332	295	264	175	.376	.135	.121	.564	.602	.639
.020 Tappet Lift 842" Min Dia	6333	299	268	179	.380	.142	.128	.570	.608	.646
	6334	303	272	183	.384	.149	.135	.576	.614	.653
	6335	307	276	187	.389	.156	.142	.584	.622	.661
	6336	311	280	191	.393	.163	.149	.590	.629	.668

3



## - XTQ SOLIDS

The XTQ Solid design sets the new standard for aggressive .842" lifter designs. With seat timing as low as our original Tight Lash Series and more area than our famous "XX" .875" series, these designs give their racers a clear edge over the competition. Smaller designs are intended for restricted applications; larger designs can be used in open applications with an optimized valve spring selection and lighter valve train. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TE	LIFT @ )C	Theore "O" Lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
XTO	6275	248XTQ	218	129	.310	.057	.046	.465	.496	.527
Rated Duration @	6276	254XTQ	224	135	.318	.067	.054	.477	.509	.541
N20" Tannet Lift	6277	260XTQ	230	141	.325	.077	.064	.488	.520	.553
8/2" Min Dia	6258	266XTQ	236	147	.334	.087	.073	.501	.534	.568
	6259	270XTQ	240	152	.340	.094	.080	.510	.544	.578
	6260	274XTQ	244	156	.346	.101	.087	.519	.554	.588
	6261	278XTQ	248	160	.354	.108	.094	.531	.566	.602
	6262	282XTQ	252	164	.360	.115	.101	.540	.576	.612
	6263	286XTQ	256	168	.366	.122	.108	.549	.586	.622
	6264	290XTQ	260	172	.372	.129	.115	.558	.595	.632
	6265	294XTQ	264	176	.378	.136	.122	.567	.605	.643
	6266	298XTQ	268	180	.386	.143	.129	.579	.618	.656
	6267	302XTQ	272	184	.392	.150	.136	.588	.627	.666
	6268	306XTQ	276	188	.398	.157	.143	.597	.637	.677
	6269	310XTQ	280	192	.404	.164	.150	.606	.646	.687
	6270	314XTQ	284	196	.410	.171	.157	.615	.656	.697

#### **XTX SOLIDS**

The new XTX Solids are an excellent choice for exhaust profiles to be coupled with either the XTQ of MH profiles or can be use for both intake and exhaust in high rpm applications. The closing side is similar to the High Torque profiles, but this design incorporates a faster opening side to increase torque and provide more area. The lifts are slightly less than the High Torque profiles to increase the nose radius and reduce wear. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	DURATION IN DEGREES		Tappet lift @ TDC		THEORETICAL VA @ "O" LASH ROCKEF		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
VTV	6400	272	238	145	.335	.086	.074	.503	.536	.570
Rated Duration @	6402	276	242	149	.341	.092	.080	.512	.546	.580
N20" Tannet Lift	6404	280	246	153	.347	.099	.086	.521	.555	.590
842" Min Dia	6406	284	250	157	.351	.105	.092	.527	.562	.597
	6408	288	254	161	.355	.112	.098	.533	.568	.604
	6410	292	258	165	.359	.118	.105	.539	.574	.610
	6412	296	262	169	.363	.125	.111	.545	.581	.617
	6414	300	266	173	.367	.132	.118	.551	.587	.624
	6416	304	270	177	.371	.139	.125	.557	.594	.631
	6418	308	274	181	.375	.146	.132	.563	.600	.638
	6420	312	278	185	.379	.153	.139	.569	.606	.644

## JF .330" LIFT SOLIDS -

FOM

The JF .330" Lift Solids are designed for use in lift rule classes that require higher rpm or lighter springs than needed with the Max Area Lift Rule Series. The JF designs are also good for use with very high rockers in more open applications. Can also be run in hydraulic lifter applications.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	THEORETICAL VALVE LIF @ "O" LASH ROCKER ARM RA		
CAMSHAFT TYPE			@ 050"	ത ാററ"		106°	1100	15	16	17
	6160	273	244	153	.330	.100	.087	.495	.528	.561
JF .JJU LITT	6161	277	248	157	.330	.107	.094	.495	.528	.561
Naleu Duralion @	6162	281	252	161	.330	.114	.100	.495	.528	.561
8/2" Min Dia	6163	285	256	164	.330	.121	.107	.495	.528	.561
	6164	289	260	167	.330	.126	.113	.495	.528	.561
	6165	293	264	170	.330	.132	.119	.495	.528	.561
	6166	295	266	172	.330	.136	.122	.495	.528	.561
	6167	297	268	174	.330	.139	.126	.495	.528	.561
	6168	299	270	176	.330	.143	.129	.495	.528	.561
	6169	301	272	178	.330	.146	.133	.495	.528	.561

## MAX AREA (MA) SOLIDS ·

The Max Area Series is designed for 2-barrel and stock intake applications, which are airflow limited. This series of lobes utilizes low seat timing with maximum area under the curve. These lobes perform best with a 1.7 or 1.8 rocker ratio and can be used with an .842" lifter. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	Tappet lift @ TDC		THEORETICAL VA @ "O" LASH ROCKER		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Max Area	6208	MA251-1	225	135	.319	.064	.053	.479	.510	.542
Rated Duration @	6209	MA255-1	229	139	.326	.072	.059	.489	.522	.554
N20" Tannet Lift	6210	MA259-1	232	143	.330	.076	.064	.495	.528	.561
842" Min Dia	6211	MA263-1	236	147	.331	.090	.077	.497	.530	.563
	6212	MA267-1	240	151	.333	.097	.083	.500	.533	.566
	6213	MA271-1	244	155	.340	.104	.091	.510	.544	.578
	6214	MA275-1	248	159	.340	.109	.096	.510	.544	.578
	6215	MA279-1	252	161	.340	.116	.103	.510	.544	.578
	6216	MA283-1	256	164	.340	.123	.109	.510	.544	.578
	6217	MA287-1	260	168	.340	.129	.116	.510	.544	.578
	6218	MA291-1	264	171	.340	.136	.123	.510	.544	.578
	6219	MA295-1	268	176	.345	.143	.129	.518	.552	.587
	6222	MA299-1	272	179	.345	.149	.136	.518	.552	.587



The Max Area Lift Rule lobes can be run with solid lifters or Pro Magnum<sup>™</sup> style hydraulic lifters. They are more aggressive off the seat than the parent Max Area series for tighter lash and less rocker. They work excellent in lift rule oval track, road race and high rpm NHRA Stock Eliminator classes. Will check 21 degrees larger at .006" than .020". Specifically designed to optimize dynamic valve motion and produce maximum power, these lobes use the experience gained from racing the MA profile and the new techniques we learn from our Spintron<sup>®</sup> testing to provide the best performance in all lift rule applications. Grouped in lobe lift increments for convenient selection. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN IREES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Max Area Low Lift	5695	273	246	124	.237	.100	.088	.356	.379	.403
Rated Duration @	5696	277	250	127	.237	.106	.094	.356	.379	.403
∩20" Tannet Lift	5704	283	256	142	.242	.117	.105	.363	.387	.411
842" Min Dia	5718	275	248	140	.252	.103	.090	.378	.403	.428
	5720	279	252	144	.252	.109	.096	.378	.403	.428
	5719	283	256	148	.252	.115	.103	.378	.403	.428
	5708	293	266	159	.255	.131	.119	.383	.408	.434
	5645	257	230	124	.260	.076	.063	.390	.416	.442
	5744	261	234	129	.260	.083	.070	.390	.416	.442
	5746	265	238	133	.260	.089	.076	.390	.416	.442
	5550	267	240	134	.260	.093	.080	.390	.416	.442
	5553	274	248	142	.260	.107	.093	.390	.416	.442
	5643	281	254	148	.260	.115	.102	.390	.416	.442
	5644	265	238	134	.266	.089	.076	.399	.426	.452
	5649	273	246	143	.266	.103	.090	.399	.426	.452
	5646	275	248	145	.266	.106	.093	.399	.426	.452
	5650	277	250	146	.266	.109	.096	.399	.426	.452
	5651	281	254	150	.266	.115	.102	.399	.426	.452
	5652	285	258	154	.266	.122	.110	.399	.426	.452
	5653	289	262	159	.266	.129	.116	.399	.426	.452
	5647	291	264	161	.266	.132	.120	.399	.426	.452
	5654	293	266	163	.266	.135	.123	.399	.426	.452
	5655	297	270	167	.266	.141	.129	.399	.426	.452
	5657	301	274	170	.266	.147	.135	.399	.426	.452
	5692	283	256	156	.273	.121	.108	.410	.437	.464
	5694	291	264	165	.273	.134	.121	.410	.437	.464
	5697	303	276	1/6	.275	.152	.140	.413	.440	.468
	5698	297	270	1/1	.278	.144	.131	.417	.445	.4/3
	5667	257	230	135	.283	.078	.064	.425	.453	.481
	5668	265	238	142	.283	.091	.077	.425	.453	.481
	5009	209	242	140	.283	.098	.084	.420	.403	.481
	5656	273	240	140	.20J	.104	.090	.420	.400	.401
	5650	270	200	152	.20J	101	107	.420	.400	.401
	5650	203	250	161	.20J	107	112	.425	.453	.401
	5666	200	264	165	203	126	102	.425	.400	.401
	5663	295	268	171	283	1//	121	/125	.400	/181
	566/	301	200	170	283	1/10	136	/125	.400	.401
	5665	303	276	174	283	151	139	425	453	481
	5661	287	260	166	288	130	116	/32	.400	/190
	5662	291	264	169	288	136	122	432	461	<u>4</u> 90
	5678	279	252	152	290	113	100	435	464	493
	5680	286	259	158	294	121	108	441	470	500
	5679	294	267	167	296	1.34	121	444	474	503
	00/0	. 204	. 207		00					

CONTINUED ON NEXT PAGE:

## CONTINUED FROM PAGE 25:

COMPS

FOMPI

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE @ "O" LASH	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
0,			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	5676	263	236	143	.300	.088	.074	.450	.480	.510
Max Area Low Lift	5677	267	240	147	.300	.095	.081	.450	.480	.510
Rated Duration @	5681	271	244	151	.300	.102	.088	.450	.480	.510
.U2U" lappet Lift	5682	275	248	155	.300	.109	.095	.450	.480	.510
.842" Min. Dia.	5683	279	252	158	.300	.116	.102	.450	.480	.510
	5684	283	256	162	.300	.123	.109	.450	.480	.510
	5685	287	260	166	.300	.130	.116	.450	.480	.510
	5686	291	264	170	.300	.136	.123	.450	.480	.510
	6174	274	248	158	.304	.109	.095	.456	.486	.517
	5713	280	254	158	.306	.116	.103	.459	.490	.520
	5714	282	256	160	.306	.119	.106	.459	.490	.520
	5715	284	258	162	.306	.123	.109	.459	.490	.520
	6192	266	240	150	.312	.095	.081	.468	.499	.530
	6193	270	244	154	.312	.102	.088	.468	.499	.530
	6194	274	248	158	.312	.109	.095	.468	.499	.530
	6195	278	252	162	.312	.116	.102	.468	.499	.530
	6196	282	256	166	.312	.123	.109	.468	.499	.530
	6197	286	260	170	.312	.130	.116	.468	.499	.530
	6198	290	264	174	.312	.137	.123	.468	.499	.530
	6199	294	268	178	.312	.144	.130	.468	.499	.530
	6200	298	272	182	.312	.151	.137	.468	.499	.530
	6231	262	236	148	.322	.088	.075	.483	.515	.547
	6232	266	240	152	.322	.095	.081	.483	.515	.547
	6234	274	248	160	.322	.109	.095	.483	.515	.547
	6235	278	252	164	.322	.116	.102	.483	.515	.547
	6237	286	260	172	.322	.131	.116	.483	.515	.547
	6238	290	264	176	.322	.138	.124	.483	.515	.547
	6239	294	268	180	.324	.145	.131	.486	.518	.551
	6246	296	270	182	.320	.148	.134	.480	.512	.544
	6240	300	274	186	.324	.155	.141	.486	.518	.551
	6249	304	278	190	.324	.162	.148	.486	.518	.551
	6241	262	236	149	.330	.088	.075	.495	.528	.561
	6242	266	240	152	.330	.095	.081	.495	.528	.561
	6243	270	244	156	.330	.102	.088	.495	.528	.561
	6244	274	248	160	.330	.109	.095	.495	.528	.561
	6245	278	252	164	.330	.116	.102	.495	.528	.561
	6247	282	256	167	.330	.124	.109	.495	.528	.561

## CUSTOM GRIND CAMSHAFT LEAD TIME

Find out the current lead time for custom grind camshafts 24 hours a day, 7 days a week by visiting www.compcams.com. Prominently located on the website home page and updated around the clock, this quick reference service is just another way COMP Cams<sup>®</sup> continues to set the standard for the valve train industry.



WWW.COMPCAMS.COM . CAM HELP® 1.800.999.0853



#### MH SOLIDS

MH solids are the most aggressive .842" solid lifter profiles available. These are best in restricted applications where maximum torque and power are required and valve train rules are open except for requiring .842" flat tappets. COMP's new #26094 valve spring, 3/8" min. pushrod diameters, Performance Series<sup>™</sup> Lightweight Oiling Tappets and Shaft Mounted Rockers are all highly recommended. Please consult with a COMP Cams<sup>®</sup> CAM HELP<sup>®</sup> technician or one of our Engine Builder Sales personnel before using these profiles to reduce the risk from improper component selection. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
МЦ	6252	262	236	149	.345	.088	.075	.518	.552	.587
Rated Duration @	6286	264	238	151	.348	.092	.078	.522	.557	.592
020" Tannet Lift	6253	266	240	153	.350	.095	.081	.525	.560	.595
842" Min Dia	6289	268	242	155	.354	.099	.085	.531	.566	.602
	6282	270	244	157	.357	.102	.088	.536	.571	.607
	6251	272	246	159	.360	.106	.092	.540	.576	.612
	6281	274	248	161	.362	.109	.095	.543	.579	.615
	6250	276	250	163	.365	.113	.099	.548	.584	.621
	6280	278	252	165	.367	.116	.102	.551	.587	.624
	6254	280	254	167	.368	.120	.106	.552	.589	.626
	6283	282	256	169	.370	.124	.109	.555	.592	.629
	6284	284	258	171	.372	.127	.113	.558	.595	.632
	6255	286	260	173	.375	.131	.116	.563	.600	.638
	6285	288	262	175	.377	.134	.120	.566	.603	.641
	6256	290	264	177	.380	.138	.124	.570	.608	.646

#### - MHF SOLIDS

MHF solids are similar to the MH series but have even more velocity and more area to take complete advantage of the larger .875" Ford lifter. Please consult with a COMP Cams® CAM HELP® technician or one of our Engine Builder Sales personnel before using these profiles to reduce the risk from improper component selection. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TC	LIFT@ )C	Theore @ "O" lash	LVE LIFT ARM RATIO	
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	7393	260	234	150	.355	.085	.071	.533	.568	.604
Rated Duration @	7394	262	236	152	.357	.089	.075	.536	.571	.607
N20" Tannet Lift	7395	264	238	154	.359	.093	.078	.539	.574	.610
875" Min Dia	7404	266	240	156	.361	.096	.082	.542	.578	.614
.070 10111. Dia.	7405	268	242	158	.362	.100	.085	.543	.579	.615
	7406	270	244	160	.364	.104	.089	.546	.582	.619
	7408	274	248	164	.369	.111	.096	.554	.590	.627
	7409	278	252	168	.373	.118	.104	.560	.597	.634
	7411	282	256	172	.380	.126	.111	.570	.608	.646
	7412	286	260	176	.385	.133	.118	.578	.616	.655
	7413	290	264	180	.390	.141	.126	.585	.624	.663
	7414	294	268	184	.395	.148	.133	.593	.632	.672
	7415	296	270	186	.397	.152	.137	.596	.635	.675
	7416	298	272	188	.400	.156	.141	.600	.640	.680

## FL & SQ SOLIDS

FOM

The FL Series is designed to provide excellent area under the curve with an .875" tappet. These work great in place of TL's where .875" lifters can be used. Excellent in restricted applications with 1.65:1 to 1.75:1 rocker arms. Increased valve spring loads are recommended for higher rpm. The SQ designs are the larger cousins of the FL Series and can be used in higher rpm applications with increased spring loads. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE "O" LASH	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
EI 075"	7130	FL268	239	153	.356	.091	.078	.534	.570	.605
FL .07J	7131	FL272	243	157	.361	.098	.084	.542	.578	.614
Naleu Duralion @	7132	FL276	247	161	.366	.106	.091	.549	.586	.622
.020 Tappet Lift 875" Min Dia	7133	FL280	251	165	.371	.113	.098	.557	.594	.631
.075 WIII. Dia.	7134	FL284	254	169	.381	.120	.106	.572	.610	.648
<u> 60 975"</u>	7250	289	260	175	.385	.132	.117	.578	.616	.655
Dated Duration @	7262	291	262	177	.385	.135	.120	.578	.616	.655
Naleu Duralion @	7260	293	264	179	.390	.138	.123	.585	.624	.663
975" Min Dia	7263	295	266	181	.390	.142	.127	.585	.624	.663
	7261	297	268	183	.400	.146	.131	.600	.640	.680
	7265	300	270	185	.400	.150	.135	.600	.640	.680
	7266	302	272	187	.400	.154	.139	.600	.640	.680
	7267	304	274	189	.400	.158	.143	.600	.640	.680

#### HIGH RPM DASH 12 SOLIDS -

Designed to turn high engine speed while maintaining control of the valve. Must use .875" diameter lifter. For use with 1.65 - 1.7+ rocker arms. Easy on valve train components. Intake designs have faster opening ramps and can be used on intake or exhaust. Exhaust designs have symmetric ramps and are smoother. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURAT DEG	rion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH "O"	ORETICAL VALVE LIFT ASH ROCKER ARM RATIO			
CAMSHAFT TYPE												
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7		
Intake Designs	7160	292-12	258	168	.375	.120	.106	.563	.600	.638		
High RPM	7161	296-12	262	171	.380	.128	.113	.570	.608	.646		
Dash 12	7162	300-12	266	176	.390	.130	.116	.585	.624	.663		
Rated Duration @	7163	302-12	268	179	.395	.134	.119	.593	.632	.672		
.020" Tappet Lift	7164	304-12	270	180	.395	.138	.123	.593	.632	.672		
.875" Min. Dia.	7165	306-12	272	182	.400	.142	.127	.600	.640	.680		
	7166	308-12	274	183	.400	.145	.130	.600	.640	.680		
	7168	312-12	278	188	.408	.153	.138	.612	.653	.694		
	7158	314-12	280	190	.410	.156	.142	.615	.656	.697		
	7159	318-12	284	194	.410	.164	.149	.615	.656	.697		
Exhaust Designs	7169	312-11	276	184	.400	.148	.134	.600	.640	.680		
High RPM	7170	316-12	280	188	.408	.155	.141	.612	.653	.694		
Dash 12	7174	318-11	282	190	.410	.159	.145	.615	.656	.697		
Rated Duration @	7171	320-12	284	192	.410	.163	.148	.615	.656	.697		
.020" Tappet Lift	7172	322-12	286	194	.410	.167	.152	.615	.656	.697		
.875" Min. Dia.												



## - DASH 13 SOLIDS

SOLID FLAT TAPPET

Dash 13 Solids are very similar to both the Dash 12 and XX open designs. These provide a more modern, in-between series that can handle more rocker ratio than either of the two earlier families. **Note:** Cams using these lobes should have provisions for increased oiling.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TE	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER J	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
Deeb 12	7185	310-13	276	186	.392	.151	.136	.627	.666	.706
Dasil IJ Pated Duration @	9185	310	276	186	.402	.151	.136	.643	.683	.724
Naleu Duralion @	7186	312-13	278	188	.394	.155	.140	.630	.670	.709
875" Min Dia	9186	312	278	188	.404	.155	.140	.646	.687	.727
	7187	314-13	280	190	.396	.159	.144	.634	.673	.713
	9187	314	280	190	.406	.159	.144	.650	.690	.731
	7188	316-13	282	192	.398	.163	.148	.637	.677	.716
	9188	316	282	192	.408	.163	.148	.653	.694	.734
	7189	318-13	284	194	.400	.166	.151	.640	.680	.720
	9189	318	284	194	.410	.166	.151	.656	.697	.738
	7190	320-13	286	196	.402	.170	.155	.643	.683	.724
	9190	320	286	196	.412	.170	.155	.659	.700	.742
	7191	322-13	288	198	.403	.174	.159	.645	.685	.725
	9191	322	288	198	.414	.174	.159	.662	.704	.745
	7192	324-13	290	200	.404	.178	.163	.646	.687	.727
	9192	324	290	200	.416	.178	.163	.666	.707	.749
	7193	326-13	292	202	.405	.182	.167	.648	.689	.729
	9193	326	292	202	.418	.182	.167	.669	.711	.752
	7194	328-13	294	204	.406	.186	.171	.650	.690	.731
	9194	328	294	204	.420	.186	.171	.672	.714	.756
	7015	330-13	296	206	.407	.189	.174	.651	.692	.733
	9195	330	296	206	.422	.189	.174	.675	.717	.760
	7016	332-13	298	208	.408	.193	.178	.653	.694	.734

## - F3 EXHAUST SOLIDS

The F3 Exhaust Solids are like the Dash 13 high lift lobes, but they have a faster opening ramp ramp design to help increase torque while increasing opening area to reduce pumping losses. **Note:** Cams using these lobes should have provisions for increased oiling.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER J	_VE LIFT ARM RATIO
CAMSHAFT TYPE									_	
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
E3 Exhauet	9158	314	283	194	.410	.166	.151	.656	.697	.738
Pated Duration @	9159	316	285	196	.412	.170	.155	.659	.700	.742
Nateu Duration @	9160	318	287	198	.414	.174	.159	.662	.704	.745
875" Min Dia	9161	320	289	200	.416	.178	.163	.666	.707	.749
.070 10111. Dia.	9162	322	291	202	.418	.182	.167	.669	.711	.752

W

D3C Solids are like the Dash 13 designs but with slightly less velocity for coated tappets.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	FION IN REES	LOBE LIFT	TAPPET TE	LIFT@ )C	THEORE O" LASH "O"	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE									_	
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
	9384	312	278	187	.390	.154	.140	.624	.663	.702
D3C	9385	314	280	189	.392	.158	.144	.627	.666	.706
Rated Duration @	9386	316	282	191	.394	.162	.147	.630	.670	.709
.020" Tappet Lift	9387	318	284	193	.396	.166	.151	.634	.673	.713
.875" Min. Dia.	9388	320	286	195	.398	.169	.155	.637	.677	.716
	9389	322	288	197	.400	.173	.158	.640	.680	.720

## XX SERIES SOLIDS -

The smaller restricted designs are very aggressive. The larger open designs are for continuous high rpm, providing stability over 8500 with good related components. Both require proper spring selection and regular maintenance. Very good horsepower curves. Proper break-in is very critical with these lobe designs. Best when used with COMP Performance Series<sup>™</sup> Lightweight Solid Lifters and 1.6 - 1.7 rocker ratios. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	lobe Lift	TAPPET TC	LIFT @ )C	Theore (0" Lash @	THEORETICAL VALVE LIFT @ "O" LASH ROCKER ARM RATI(		
CAMSHAFT TYPE											
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7	
XX Series	7110	278XX	246	159	.365	.102	.088	.548	.584	.621	
Rated Duration @	7113	280XX	248	160	.365	.103	.090	.548	.584	.621	
N20" Tannet Lift	7114	282XX	250	162	.370	.106	.092	.555	.592	.629	
875" Min Dia	7115	284XX	254	166	.366	.114	.100	.549	.586	.622	
.070 10111. Dia.	7136	286XX	256	168	.378	.118	.104	.567	.605	.643	
	7116	288XX	258	170	.380	.120	.107	.570	.608	.646	
	7118	294XX	262	175	.390	.129	.115	.585	.624	.663	
	7117	298XX	266	180	.400	.137	.122	.600	.640	.680	
Onen Designs	7068	292XX	260	170	.390	.124	.110	.585	.624	.663	
Bated Duration @	7069	296XX	264	174	.395	.133	.119	.593	.632	.672	
Naled Duration @	7071	300XX	268	178	.400	.139	.122	.600	.640	.680	
875" Min Dia	7072	302XX	270	180	.403	.141	.124	.605	.645	.685	
.070 10111. Dia.	7073	304XX	272	182	.406	.145	.126	.609	.650	.690	
	7074	306XX	274	184	.408	.148	.131	.612	.653	.694	
	7075	308XX	276	186	.410	.153	.133	.615	.656	.697	
	7125	31OXX	278	190	.415	.158	.139	.623	.664	.706	
	7077	312XX	280	191	.415	.161	.143	.623	.664	.706	
	7078	314XX	282	193	.418	.165	.150	.627	.669	.711	
	7127	316XX	284	196	.420	.169	.146	.630	.672	.714	
	7135	320XX	288	200	.420	.177	.154	.630	.672	.714	

## HIGH ROCKER RATIO SOLIDS

 $H I \Gamma$ 

Specially designed for NASCAR Nextel Cup restrictor plate engines. Use with 2.0:1 intake rocker and 1.9:1 exhaust along with a Part #927-16 spring. Very smooth for 2.0:1 design and very easy on other valve train parts. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TI	' LIFT @ )C	Theore "O" Lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.9	2.0	2.1
High Patio	7380	261	230	141	.325	.075	.063	.618	.650	.683
Pated Duration @	7381	265	234	144	.325	.081	.069	.618	.650	.683
Naleu Duralion @	7382	270	238	146	.325	.087	.075	.618	.650	.683
875" Min Dia	7388	272	240	149	.335	.090	.078	.637	.670	.704
	7383	274	242	152	.335	.094	.081	.637	.670	.704
	7386	276	244	153	.335	.097	.084	.637	.670	.704
	7384	278	246	154	.335	.100	.087	.637	.670	.704
	7387	280	248	157	.340	.104	.090	.646	.680	.714
	7385	282	250	158	.340	.107	.094	.646	.680	.714
	7389	286	254	163	.350	.114	.100	.665	.700	.735
	7396	292	260	169	.355	.125	.111	.675	.710	.746
	7399	298	266	175	.360	.136	.121	.684	.720	.756

## - HIGH ROCKER RATIO SERIES II SOLIDS

Specially designed for NASCAR Nextel Cup restrictor plate engines. Use with 2.0:1 intake rocker and 1.9:1 exhaust along with a Part #927-16 spring. More aggressive than earlier 2.0:1 design but still very easy on valve train parts.

	LOBE NUMBER	RATED DURATION	DURA <sup>T</sup> DEG	FION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER /	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.9	2.0	2.1
High Rocker Ratio	7353	266	236	148	.332	.087	.063	.631	.664	.697
Series II	7354	268	238	150	.335	.090	.076	.637	.670	.704
Rated Duration @	7355	270	240	152	.338	.093	.080	.642	.676	.710
.020" Tappet Lift	7356	272	242	154	.342	.097	.083	.650	.684	.718
.875" Min. Dia.	7357	274	244	157	.345	.101	.087	.656	.690	.725
	7358	276	246	158	.345	.104	.090	.656	.690	.725
	7359	278	248	160	.345	.108	.093	.656	.690	.725
	7362	280	250	162	.345	.111	.097	.656	.690	.725
	7363	282	252	164	.345	.115	.100	.656	.690	.725
	7364	284	254	166	.345	.119	.104	.656	.690	.725
	7365	286	256	167	.345	.122	.108	.656	.690	.725
	7366	288	258	169	.345	.126	.111	.656	.690	.725
	7367	290	260	170	.345	.129	.115	.656	.690	.725
	7368	292	262	172	.345	.133	.118	.656	.690	.725

## N SERIES SOLIDS -

Being our most popular NASCAR Nextel Cup designs, these provide excellent power and reliability. Very stable at high rpm (8600+) with #927 springs and proper valve train selection. Excellent high end power with slightly less low end torque than XX series. Needs .875" HTL tappet and true lifter bores with very careful break-in.

	LOBE NUMBER	RATED DURATION	DURA1 DEGI	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORETICAL V @ "O" LASH ROCKE		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Intake Designs	7020	294N-1	262	174	.401	.129	.115	.602	.642	.682
N Series	7021	298N-2	266	176	.410	.134	.120	.615	.656	.697
Rated Duration @	7022	300N-1	268	173	.406	.132	.121	.609	.650	.690
N20" Tannet Lift	7028	302N-1	270	181	.410	.143	.128	.615	.656	.697
875" Min Dia	7023	304N-1	272	183	.412	.147	.132	.618	.659	.700
.070 10111. Did.	7084	306N-1	274	186	.411	.151	.136	.617	.658	.699
	7085	308N-1	276	187	.411	.155	.141	.617	.658	.699
	7086	310N-1	278	189	.411	.158	.143	.617	.658	.699
	7087	312N-1	280	191	.411	.161	.147	.617	.658	.699
							-			
Exhaust Designs	7120	304N-3E	266	174	.390	.128	.114	.585	.624	.663
N Series	7121	308N-1E	270	179	.400	.133	.119	.600	.640	.680
Rated Duration @	7122	310N-1E	271	178	.390	.137	.123	.585	.624	.663
.020" Tappet Lift	7123	314N-1E	276	183	.400	.145	.131	.600	.640	.680
.875" Min. Dia.	7124	318N-1E	280	186	.405	.149	.135	.608	.648	.689

## OVAL + SOLIDS -

These profiles have their design based on the ever popular N-1 series but have been optimized for the higher rocker ratios, tighter lash settings and lower compression used in today's NASCAR Nextel Cup engines. For use with 1.7 to 1.8:1 rockers (or more in qualifying.) Requires the same care as the N-1 for break-in.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	DURATION IN DEGREES		TAPPET TC	LIFT @ )C	THEORE O" LASH "O"	_VE LIFT ARM RATIO	
CAMSHAFT TYPE										_
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
Oval + Solida	7037	299	266	177	.399	.136	.122	.678	.698	.718
Rated Duration @	7038	301	268	179	.401	.140	.125	.682	.702	.722
N20" Tannet Lift	7039	303	270	181	.403	.143	.128	.685	.705	.725
875" Min Dia	7040	305	272	183	.405	.147	.132	.689	.709	.729
.070 10111. Dia.	7041	307	274	185	.407	.151	.136	.692	.712	.733
	7042	309	276	187	.409	.154	.140	.695	.716	.736
	7043	311	278	189	.411	.158	.143	.699	.719	.740
	7044	313	280	191	.413	.162	.147	.702	.723	.743
	7049	315	282	193	.415	.165	.151	.706	.726	.747

3



## - Fe .875" Solids

These designs are for use in NASCAR Nextel Cup with high rocker ratios. Typically used with 1.75 to 1.80:1 ratios for race and 1.9 to 2.0:1 ratios for qualifying. These are very comparable to the Oval + Solids but should be a little better below peak torque and above peak power if the valve train is optimized

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	FION IN REES	lobe Lift	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE									-	
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
FE 875"	7665	299	267	178	.398	.138	.123	.677	.697	.716
Potod Dunation @	7666	301	269	180	.400	.141	.127	.680	.700	.720
Naleu Duralion @	7667	303	271	182	.402	.145	.130	.683	.704	.724
975" Min Dia	7668	305	273	184	.405	.149	.134	.689	.709	.729
.073 IVIIII. DIa.	7669	307	275	186	.408	.153	.137	.694	.714	.734
	7670	309	277	188	.411	.156	.141	.699	.719	.740
	7671	311	279	190	.413	.159	.145	.702	.723	.743

#### - TDLC SOLIDS

The TDLC Solids are a cross between the Oval + and FE designs but with lower velocity for use with coated tappets.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	THEORETICAL VAL @ "O" LASH ROCKER /	
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.9	2.0	2.1
TDLC	9374	297	266	176	.384	.134	.120	.730	.768	.806
Rated Duration @	9375	299	268	178	.386	.138	.124	.733	.772	.811
.020" Tappet Lift	9376	301	270	180	.388	.142	.127	.737	.776	.815
.875" Min. Dia.	9377	303	272	182	.390	.145	.131	.741	.780	.819

## - T1N SERIES - VERY HIGH RPM .875" FLAT TAPPET

The T1N series is the next step in the evolution of the N1, Oval+ and FE series. These are optimized for use on Tool Steel cams and work very well with the popular DLC tappet coatings. T1N profiles have been used very successfully on both the intake and exhaust side.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TE	LIFT@ )C	Theore "O" Lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.8	1.9	2.0
	9360	303	270	181	.394	.142	.128	.709	.749	.788
T1N Series	9361	305	272	183	.396	.146	.131	.713	.752	.792
Rated Duration @	9362	307	274	185	.398	.150	.135	.716	.756	.796
.020" Tappet Lift	9363	309	276	187	.400	.153	.139	.720	.760	.800
.875" Min. Dia.	9364	311	278	189	.402	.157	.142	.724	.764	.804
	9365	313	280	191	.404	.161	.146	.727	.768	.808
	9366	315	282	193	.406	.164	.150	.731	.771	.812
	9367	317	284	195	.408	.168	.153	.734	.775	.816
	9368	319	286	197	.410	.172	.157	.738	.779	.820
	9369	321	288	199	.412	.176	.161	.742	.783	.824
	9370	323	290	201	.414	.179	.164	.745	.787	.828

## NRX SOLIDS

SOLID FLAT TAPPET

FOM

The NRX Solids are designed for use in Nextel Cup engines with 55mm or larger journals. They are designed with higher lobe lifts than the standard journal families to allow either less ratio or higher lift. Use in applications with less than 55mm journals will result in a small nose radius and premature wear.

	LOBE NUMBER	RATED DURATION	DURAT DEG	rion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORETICAL \ @ "O" LASH ROCKE		_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
NBX	7203	299	266	179	.414	.139	.124	.704	.725	.745
Rated Duration @	7204	301	268	181	.416	.143	.128	.707	.728	.749
N20" Tannet Lift	7205	303	270	183	.418	.147	.132	.711	.732	.752
.020" lappet Lift .875" Min. Dia.	7206	305	272	185	.420	.151	.136	.714	.735	.756
.875" Min. Dia. 720	7207	307	274	187	.422	.155	.139	.717	.739	.760
	7208	309	276	189	.424	.158	.143	.721	.742	.763
	9709	311	278	191	.426	.162	.147	.724	.746	.767
	9710	313	280	193	.428	.166	.151	.728	.749	.770
	9711	315	282	195	.430	.170	.155	.731	.753	.774
	9712	317	284	197	.432	.174	.158	.734	.756	.778
	9713	319	286	199	.434	.177	.162	.738	.760	.781
	9714	321	288	201	.436	.181	.166	.741	.763	.785

## CHRYSLER SPECIAL SOLIDS -

These lobes are for use only in Chrysler engines with .904" tappet diameter. The "Specials" are to be used in 426 cubic inch or larger engines. Developed for the Top Fuel drag racing program, these designs offer excellent torque and horsepower.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	Tappet lift @ TDC		THEORE "O" LASH	_VE LIFT ARM RATIO	
CAMSHAFT TYPE				.						
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	6129	324-7	290	200	.433	.176	.161	.650	.693	.736
Chrysler Special	6130	328-10	296	208	.425	.193	.178	.638	.680	.723
Rated Duration @	6132	330-1	290	200	.410	.170	.154	.615	.656	.697
.020" Tappet Lift	6133	330-2	292	200	.395	.175	.160	.592	.632	.671
.904" Min. Dia.	6131	334-1	296	203	.413	.186	.171	.620	.660	.702
	6134	335-1	300	207	.438	.193	.177	.657	.700	.745

## MP SOLIDS -

The MP Series uses a design similar to the TL Series, except these have more area due to being designed with more velocity for a .904" minimum tappet diameter. They are very good in Late Model Stock applications where rules allow the larger tappet diameter. **Note:** Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	THEORETICAL VA @ "O" LASH ROCKEF		lve lift Arm Ratio
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
MP	6610	274	247	162	.345	.108	.093	.518	.552	.587
Rated Duration @	6611	284	251	166	.355	.115	.100	.533	.568	.604
.020" Tappet Lift	6612	288	256	171	.365	.123	.108	.548	.584	.621

3



## MM SOLIDS

MM solids are similar to the MH and MHF series, but have even more velocity and more area to take complete advantage of the larger .904" Chrysler/Mopar lifter. Please consult with a COMP Cams® CAM HELP® technician or one of our Engine Builder Sales personnel before using these profiles to reduce the risk from improper component selection. Note: Cams using these lobes should have provisions for increased oiling. Please consult with our tech representative.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH "O"	lve lift Arm Ratio	
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
MM	6580	261	235	153	.350	.089	.075	.525	.560	.595
Rated Duration @	6581	265	239	157	.358	.096	.082	.537	.573	.609
.020" Tappet Lift	6582	269	243	161	.366	.104	.089	.549	.586	.622
.904" Min. Dia.	6579	271	245	163	.370	.108	.093	.554	.591	.628
	6583	273	247	165	.373	.111	.096	.560	.597	.634
	6584	277	251	169	.380	.119	.104	.570	.608	.646
	6585	281	255	173	.388	.126	.111	.582	.621	.660
	6586	285	259	177	.396	.134	.119	.594	.634	.673
	6587	289	263	181	.404	.142	.126	.606	.646	.687
	6588	293	267	185	.411	.149	.134	.617	.658	.699
	6589	297	271	189	.418	.157	.142	.627	.669	.711
	6590	301	275	193	.426	.164	.149	.639	.682	.724
	6591	305	279	197	.433	.172	.157	.650	.693	.736





### HIGH ENERGY™ STREET ROLLER -

Designed specifically for street use, these street rollers offer unique approach ramps, allowing the use of lower seat pressure to assure long life. These lobes are very "throaty" because of the opening and closing ramp designs.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		lobe Lift	Tappet lift @ TDC		THEORETICAL VAL @ "O" LASH ROCKER /		LVE LIFT ARM RATIO
CAMSHAFT TYPE			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	1496	268HER-2	224	141	.350	.068	.056	.525	.560	.595
High Energy™	4002	272HER-2	228	144	.350	.073	.061	.525	.560	.595
Street Roller	1498	276HER-2	232	148	.350	.078	.066	.525	.560	.595
Rated Duration @	1474	280HER-2	236	152	.366	.085	.072	.550	.586	.623
Acted Duration @	1476	288HER-4	244	158	.366	.098	.084	.550	.586	.623
	4220	300HER-2	255	170	.383	.119	.104	.575	.613	.651
	4221	308HER-4	262	176	.383	.130	.115	.575	.613	.651

## XTREME ENERGY™ STREET ROLLER ·

This newest addition to the Xtreme family of lobes delivers the responsiveness, torque and reliability only available with COMP Cams® Xtreme designs, coupled with the high rpm power of modern race roller designs. Our development test included Spintron® dynamics evaluations, engine dyno testing, chassis dyno testing and three Hot Rod Power Tours. Coupled with COMP's Endure-X<sup>™</sup> Roller Lifters, these profiles brought street roller technology into the new millennium.

	Lobe Number	RATED DURATION	DURA <sup>-</sup> DEG	rion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE 0" LASH @	TICAL VAI I ROCKER J	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4870	256XSR	218	141	.360	.056	.045	.540	.576	.612
Standard Ratio	4871	262XSR	224	147	.360	.066	.053	.540	.576	.612
Xtreme Energy™	4872	268XSR	230	153	.368	.076	.062	.552	.589	.626
Street	4873	274XSR	236	159	.376	.087	.072	.564	.602	.639
Rated Duration @	4874	280XSR	242	164	.380	.098	.083	.570	.608	.646
.015 Tappet Lift	4875	286XSR	248	170	.384	.110	.094	.576	.614	.653
	4876	292XSR	254	176	.388	.122	.106	.582	.621	.660
	4877	298XSR	260	181	.392	.135	.118	.588	.627	.666
	4878	304XSR	266	187	.398	.137	.130	.597	.637	.677
	4879	310XSR	272	193	.404	.159	.143	.606	.646	.687
	4850	259	219	131	.330	.055	.045	.495	.528	.561
High Ratio Designs	4851	265	225	136	.330	.064	.053	.495	.528	.561
Xtreme Energy™	4855	267	227	138	.330	.067	.055	.495	.528	.561
Street	4854	270	230	140	.330	.070	.058	.495	.528	.561
Rated Duration @	4852	274	234	144	.330	.076	.064	.495	.528	.561
.015 Tappet Lift	4853	280	240	149	.335	.086	.053	.503	.536	.570
	4856	284	244	152	.335	.092	.079	.503	.536	.570
	4857	288	248	155	.335	.099	.085	.503	.536	.570
	4858	292	252	161	.346	.106	.092	.519	.554	.588
	4859	296	256	164	.346	.112	.099	.519	.554	.588
	4860	300	260	167	.346	.119	.105	.519	.554	.588
	4861	308	268	173	.346	.132	.118	.519	.554	.588

SOLID ROLLER

#### **BASE DESIGN ROLLERS**

The culmination of extensive design and research, these lobes range from extra gentle to very aggressive. Included in this group are the High Torque Roller and High Torque Oval Roller Series used in the early 80's.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TE	LIFT @ )C	THEORE @ "O" LASH	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	1460	285-2	252	164	.375	.110	.096	.563	.600	.638
Base Design	1462	286-1	250	162	.392	.112	.096	.588	.627	.666
Rated Duration @	1464	295-2	262	174	.366	.128	.114	.549	.586	.622
.020" Tappet Lift	1465	295-3	262	176	.390	.128	.113	.585	.624	.663
·	4034	295-5	260	170	.394	.116	.102	.591	.630	.670
	1473	296-1	260	173	.393	.124	.108	.590	.629	.668
	1466	296-2	265	180	.400	.137	.121	.600	.640	.680
	1492	302-1	265	177	.395	.132	.116	.593	.632	.672
	4000	305-2	272	186	.366	.146	.132	.549	.586	.622
	1609	305-3	270	186	.418	.146	.130	.627	.669	.711
	4035	305-4	272	184	.394	.151	.135	.591	.630	.670
	4059	306-1	270	186	.400	.145	.130	.600	.640	.680
	4242	306-2	273	190	.416	.153	.137	.624	.666	.707
	1611	308-2	275	191	.452	.156	.139	.678	.723	.768
	1612	309-2	276	196	.420	.163	.146	.630	.672	.714
	1613	310-2	280	195	.545	.165	.147	.818	.872	.927
	1479	312-2	279	197	.425	.167	.150	.638	.680	.723
	4066	316-1	276	186	.413	.150	.134	.620	.661	.702
	4244	316-2	284	200	.433	.176	.159	.650	.693	.736
	1617	316-3	282	200	.454	.173	.156	.681	.726	.772
	1628	324-4	287	201	.423	.174	.159	.635	.677	.719
	1658	320-1	281	196	.450	.164	.148	.675	.720	.765
	1620	320-2	288	201	.434	.179	.163	.651	.694	.738
	1486	321-4	284	196	.440	.170	.154	.660	.704	.748
	4025	322-1	282	193	.427	.163	.147	.641	.683	.726
	1469	322-2	288	204	.458	.185	.165	.687	.733	.779
	4062	323-5	287	202	.460	.180	.164	.690	.736	.782
	4087	324-2	286	197	.454	.171	.155	.681	.726	.772
	1630	325-4	288	198	.440	.176	.160	.660	.704	.748
	1394	327-5	290	204	.460	.179	.163	.690	.736	.782
	1659	328-1	286	192	.413	.163	.145	.620	.661	.702
	1639	329-5	292	200	.440	.177	.161	.660	.704	.748
	1619	319-2	285	202	.456	.179	.161	.684	.730	.775
	1392	319-3	285	200	.460	.173	.156	.690	.736	.782



Find out the current lead time for custom grind camshafts 24 hours a day, 7 days a week by visiting www.compcams.com. Prominently located on the website home page and updated around the clock, this quick reference service is just another way COMP Cams<sup>®</sup> continues to set the standard for the valve train industry.



WWW.COMPCAMS.COM • CAM HELP® 1.800.999.0853

## HI-TECH™ ROLLERS

These designs are typically used with high rocker ratios (1.65-1.75) and efficient cylinder heads. The Hi-Tech<sup>™</sup> .400" is great for Big Block Chevrolets, Big Block Fords and Clevelands. Due to their lower acceleration rates, these lobe designs are also very well suited for small block high endurance applications.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	THEORETICAL V @ "O" LASH ROCKEF		_ve lift Arm Ratio
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	1461	288-7	251	167	.400	.116	.102	.600	.640	.680
Hi-Tech™	4210	296-7	259	175	.400	.129	.114	.600	.640	.680
Rated Duration @	4211	306-7	269	182	.400	.146	.131	.600	.640	.680
.020" Tappet Lift	4058	316-7	279	190	.400	.161	.146	.600	.640	.680

## HI-TORQUE .406" ROLLERS -

The Hi-Torque .406", when coupled with higher rocker ratios (1.7 and up), results in very aggressive valve motion. These provide excellent torque curves and great responsiveness. The smaller lobes are great for restricted applications, and the larger lobes provide stronger alternatives to the Hi-Torque .440" profiles when coupled with higher rocker ratios to achieve equivalent valve lift.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	DURATION IN DEGREES		TAPPET TC	' LIFT @ )C	THEORETICAL VALVE LIF @ "O" LASH ROCKER ARM RA		
CAMSHAFT TYPE							1		1 -	1
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4600	280-6	248	169	.406	.106	.091	.609	.650	.690
Hi-Torque .406"	4601	284-6	252	172	.406	.114	.098	.609	.650	.690
Rated Duration @	1477	288-6	256	176	.406	.122	.106	.609	.650	.690
.020" Tappet Lift	4209	292-6	260	180	.406	.131	.114	.609	.650	.690
	4206	296-4	264	184	.406	.139	.122	.609	.650	.690
	4207	300-7	268	188	.406	.148	.131	.609	.650	.690
	4208	304-7	272	192	.406	.156	.136	.609	.650	.690
	4205	308-7	276	195	.406	.164	.147	.609	.650	.690
	1481	312-14	280	199	.406	.173	.156	.609	.650	.690

#### HI-TECH™ .420" EXHAUST ROLLERS -

These designs are used primarily on the exhaust side of the motor. The Hi-Tech<sup>™</sup> .420" offers controlled valve opening, which promotes torque over broad ranges. These lobes are great for oval track cams.

	LOBE NUMBER	RATED DURATION	DURA <sup>:</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TE	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Hi₋Tech™	4005	294-6	256	171	.420	.117	.103	.630	.672	.714
120" Evhauet	4007	296-6	258	173	.420	.123	.108	.630	.672	.714
Rated Duration @	4003	298-6	260	175	.420	.125	.111	.630	.672	.714
020" Tannet Lift	4027	300-6	262	177	.420	.130	.115	.630	.672	.714
	4029	302-6	264	179	.420	.133	.117	.630	.672	.714
	4023	304-6	266	180	.420	.137	.122	.630	.672	.714
	4046	306-6	268	182	.420	.141	.126	.630	.672	.714
	4045	308-6	270	183	.420	.144	.129	.630	.672	.714
	4047	310-6	272	185	.420	.148	.133	.630	.672	.714
	4019	312-6	274	187	.420	.151	.136	.630	.672	.714
	4049	316-6	278	189	.420	.158	.142	.630	.672	.714

SOLID ROLLER

#### - HI-TECH™ .420" ROLLERS

The Hi-Tech<sup>™</sup> .420" is primarily used in oval track racing with good cylinder heads. The ramp designs are easy on valve springs yet produce good power. They are great for long rod motors. They are also popular in bracket and marine applications where power with durability is a must. Also available in Ford Small Block and Chevy Big Block or 50mm sizes to prevent "cam growth" in the grinding process, allowing the engine builder to have more control over the tuning process.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TE	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4001	284-5	248	165	.420	.108	.094	.630	.672	.714
Hi-Tech <sup>™</sup> .420"	4004	286-5	250	167	.420	.112	.098	.630	.672	.714
Rated Duration @	4006	288-5	252	169	.420	.116	.101	.630	.672	.714
.020" Tappet Lift	4009	290-5	254	171	.420	.119	.105	.630	.672	.714
	4008	292-5	256	173	.420	.123	.108	.630	.672	.714
	4013	294-5	258	175	.420	.127	.112	.630	.672	.714
	4017	296-5	260	177	.420	.131	.116	.630	.672	.714
	4015	298-5	262	179	.420	.136	.120	.630	.672	.714
	4022	300-5	264	181	.420	.140	.124	.630	.672	.714
	4020	302-5	266	183	.420	.143	.127	.630	.672	.714
	4024	304-5	268	184	.420	.146	.130	.630	.672	.714
	4018	306-5	270	186	.420	.150	.134	.630	.672	.714
	4026	308-5	272	188	.420	.154	.138	.630	.672	.714
	4016	310-5	274	189	.420	.157	.141	.630	.672	.714
	4028	312-5	276	190	.420	.160	.144	.630	.672	.714
	4030	314-5	278	192	.420	.163	.148	.630	.672	.714
	4031	316-5	280	193	.420	.166	.151	.630	.672	.714
	4032	318-5	282	195	.420	.170	.154	.630	.672	.714

#### - RT SERIES ROLLERS

The RT Series provides shorter seat timing and more area than our Hi-Tech<sup>™</sup> .420" Series. This results in great torque and power potential. Available in Ford Small Block and Chevy Big Block or 50mm sizes to prevent "cam growth" in the grinding process, allowing the engine builder to have more control over the tuning process of the cam.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER J	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4121	RT274-1	244	167	.410	.101	.086	.615	.656	.697
RT Series	4123	RT276-2	246	169	.412	.105	.089	.618	.659	.700
Rated Duration @	4124	RT278-3	248	171	.414	.107	.092	.621	.662	.704
.020" Tappet Lift	4126	RT280-1	250	173	.416	.113	.097	.624	.666	.707
	4127	RT282-1	252	175	.418	.117	.101	.627	.669	.711
	4130	RT284-1	254	177	.421	.120	.104	.632	.674	.716
	4128	RT286-1	256	179	.423	.125	.109	.635	.677	.719
	4129	RT288-1	258	181	.426	.131	.114	.639	.682	.724
	4131	RT290-1	260	183	.430	.134	.117	.645	.688	.731
	4132	RT292-1	262	185	.430	.140	.123	.645	.688	.731
	4133	RT294-1	264	186	.430	.142	.125	.645	.688	.731
	4134	RT296-1	266	189	.430	.148	.130	.645	.688	.731
	4135	RT298-1	268	190	.435	.150	.132	.653	.696	.740
	4136	RT300-1	270	191	.435	.154	.137	.653	.696	.740
	4137	RT302-1	272	193	.435	.158	.141	.653	.696	.740
	4139	RT304-1	274	195	.435	.162	.144	.653	.696	.740
	4138	RT308-1	278	197	.435	.168	.151	.653	.696	.740

### NC SERIES ROLLERS

Designed with aggressive opening side of the RT Series lobe and the easier closing rate of the ever popular Hi-Tech<sup>™</sup> -5 Series, the NC Series allows good engine speed, stability and durability. This fast open, slower closing design works very well on the exhaust side of many applications.

	LOBE NUMBER	RATED DURATION	DURAT DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH ©	_VE LIFT ARM RATIO	
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4151	284	252	172	.405	.115	.099	.608	.648	.689
NC Series	4152	286	254	173	.405	.117	.101	.608	.648	.689
Rated Duration @	4150	288	256	177	.415	.123	.107	.623	.664	.706
.020" Tappet Lift	4153	290	258	178	.415	.125	.109	.623	.664	.706
	4149	292	260	181	.421	.131	.114	.632	.674	.716
	4145	295	262	183	.421	.138	.122	.632	.674	.716
	4147	296	264	183	.421	.140	.123	.632	.674	.716
	4144	298	266	185	.425	.143	.127	.638	.680	.723
	4146	300	268	187	.430	.146	.130	.645	.688	.731
	4143	302	270	190	.430	.153	.136	.645	.688	.731
	4148	304	272	192	.430	.158	.141	.645	.688	.731

#### RZ SERIES ROLLERS

The RZ Rollers are designed for high rpm circle track, drag race and endurance applications that benefit from higher lift while requiring stability and reliability. Designed for 1.6:1 to 1.8:1 rockers, these profiles incorporate the latest developments in high rpm and high rocker ratio developments.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH ©	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4260	RZ293	260	174	.428	.122	.107	.643	.685	.728
RZ Series	4262	RZ297	264	178	.430	.129	.114	.645	.688	.731
Rated Duration @	4264	RZ301	268	182	.432	.137	.122	.648	.691	.734
.020" Tappet Lift	4265	RZ303	270	184	.433	.141	.125	.650	.693	.736
	4266	RZ305	272	186	.434	.145	.129	.651	.694	.738
	4267	RZ307	274	188	.435	.149	.133	.653	.696	.740
	4268	RZ309	276	190	.436	.153	.137	.654	.698	.741
	4269	RZ311	278	192	.437	.157	.141	.656	.699	.743
	4270	RZ313	280	194	.438	.161	.145	.657	.701	.745
	4271	RZ315	282	196	.439	.164	.148	.659	.702	.746
	4272	RZ317	284	197	.440	.168	.152	.660	.704	.748
	4273	RZ319	286	199	.441	.172	.156	.662	.706	.750
	4274	RZ321	288	201	.442	.176	.160	.663	.707	.751
	4276	RZ325	292	205	.444	.183	.167	.666	.710	.755

These lower lift versions of the RZ family work very well in high endurance applications where maximum valve lift needs to be limited to ensure maximum valve spring life.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	rion in Rees	lobe Lift	TAPPET TC	LIFT @ )C	THEORE "O" LASH	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE									_	
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4294	289	256	167	.390	.113	.099	.585	.624	.663
RZ Low Lift	4293	291	258	171	.400	.118	.103	.600	.640	.680
Rated Duration @	4295	293	260	171	.390	.121	.106	.585	.624	.663
.020" Tappet Lift	4283	295	262	171	.370	.124	.110	.555	.592	.629
	4286	295	262	175	.400	.125	.110	.600	.640	.680
	4284	297	264	174	.375	.128	.113	.563	.600	.638
	4278	299	266	178	.400	.133	.118	.600	.640	.680
	4285	301	268	178	.380	.135	.121	.570	.608	.646
	4287	301	268	180	.400	.136	.121	.600	.640	.680
	4296	303	270	181	.385	.139	.125	.578	.616	.655
	4279	305	272	182	.380	.143	.128	.570	.608	.646
	2735	315	282	194	.420	.164	.148	.630	.672	.714
	2298	317	284	193	.380	.163	.149	.570	.608	.646

#### - RX SERIES ROLLERS

These are similar to our RT Series but are designed for a higher rpm operating range. These were developed to allow the performance of RT designs in applications that operate well over 8400 rpm, such as the NASCAR Busch, Craftsman Truck Series and ARCA engines. RX profiles were developed using dynamic testing to ensure stability over 9000 rpm, even when coupled with a 1.7:1 rocker arm.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4301	286	253	172	.427	.114	.099	.641	.683	.726
RX Series	4302	288	255	174	.428	.118	.103	.642	.685	.728
Rated Duration @	4303	290	257	176	.429	.122	.107	.644	.686	.729
.020" Tappet Lift	4304	292	259	177	.430	.126	.110	.645	.688	.731
	4305	294	261	179	.431	.130	.114	.647	.690	.733
	4308	296	263	181	.432	.134	.118	.648	.691	.734
	4309	298	265	183	.433	.139	.122	.650	.693	.736
	4310	300	267	185	.434	.143	.126	.651	.694	.738
	4311	302	269	187	.435	.147	.130	.653	.696	.740
	4312	304	271	189	.436	.151	.134	.654	.698	.741
	4313	306	273	191	.437	.155	.138	.656	.699	.743
	4314	308	275	193	.438	.160	.143	.657	.701	.745
	4315	310	277	195	.439	.164	.147	.659	.702	.746
	4316	312	279	197	.440	.168	.151	.660	.704	.748
	4317	314	281	199	.440	.172	.155	.660	.704	.748
	4318	316	283	201	.440	.176	.159	.660	.704	.748
	4319	318	285	203	.440	.180	.163	.660	.704	.748
	4340	320	287	205	.440	.185	.167	.660	.704	.748
	4341	322	289	207	.440	.189	.172	.660	.704	.748

## **CR SERIES ROLLERS**

FUN

The CR Series profiles are excellent for high rpm, high rocker ratio applications where good valve train components can be used. The smaller profiles work well in restricted applications where extended life is required and the larger profiles are excellent in high rpm open applications.

	LOBE NUMBER	RATED DURATION	DURAT DEG	rion in Rees	lobe Lift	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
	4345	CR281	250	168	.395	.111	.096	.672	.691	.711
CR Series	4346	CR283	252	170	.395	.115	.100	.672	.691	.711
Rated Duration @	4347	CR285	254	172	.395	.119	.104	.672	.691	.711
.020" Tappet Lift	4348	CR287	256	174	.395	.123	.107	.672	.691	.711
	4349	CR289	258	176	.395	.127	.111	.672	.691	.711
	4382	CR291	260	178	.395	.131	.115	.672	.691	.711
	4383	CR293	262	179	.395	.135	.119	.672	.691	.711
	4384	CR295	264	181	.395	.139	.123	.672	.691	.711
	4385	CR297	266	183	.395	.143	.127	.672	.691	.711
	4386	CR299	268	185	.395	.147	.131	.672	.691	.711
	2486	299	268	186	.420	.147	.131	.714	.735	.756
	4387	CR301	270	186	.395	.150	.134	.672	.691	.711
	4388	CR303	272	188	.395	.154	.138	.672	.691	.711
	2488	303	272	190	.420	.156	.139	.714	.735	.756
	4389	CR305	274	190	.395	.158	.142	.672	.691	.711
	4390	CR307	276	192	.395	.161	.146	.672	.691	.711
	2490	307	276	194	.420	.164	.147	.714	.735	.756
	4391	CR309	278	193	.395	.165	.149	.672	.691	.711
	4682	CR311	280	195	.395	.169	.153	.672	.691	.711
	2492	311	280	198	.420	.172	.155	.714	.735	.756
	4683	CR313	282	197	.395	.172	.157	.672	.691	.711
	4684	CR315	284	199	.395	.176	.161	.672	.691	.711
	2494	315	284	201	.420	.180	.163	.714	.735	.756
	4685	CR317	286	200	.395	.180	.165	.672	.691	.711
	4686	CR319	288	202	.395	.183	.168	.672	.691	.711
	4687	CR321	290	204	.395	.187	.172	.672	.691	.711

## CR LIFT RULE ROLLERS -

These low lift designs are based on the CR Series rollers and are specifically designed for lift rule application, such as Hooters Cup. Typically they will be used with either 1.65:1 or 1.7:1 rocker ratios but would be stable with up to 1.8:1 ratios.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	FION IN REES	lobe Lift	TAPPET TC	LIFT @ )C	Theoretical Va @ "O" lash rocker		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.65	1.7
	4427	279	248	165	.367	.107	.092	.587	.606	.624
CR Lift Rule .367"	4428	283	252	168	.367	.115	.100	.587	.606	.624
Rated Duration @	4429	287	256	172	.367	.123	.107	.587	.606	.624
.020" Tappet Lift	4430	291	260	175	.367	.130	.115	.587	.606	.624
	4431	295	264	179	.367	.138	.122	.587	.606	.624
	4432	299	268	182	.367	.146	.130	.587	.606	.624
	4433	303	272	186	.367	.153	.137	.587	.606	.624
	4436	275	244	161	.367	.100	.085	.587	.606	.624
	4438	307	276	189	.367	.159	.145	.587	.606	.624
CR Lift Rule .378"	4445	283	252	168	.378	.115	.100	.605	.624	.643
Rated Duration @	4447	287	256	172	.378	.123	.107	.605	.624	.643
.020" Tappet Lift	4449	291	260	175	.378	.131	.115	.605	.624	.643
	4451	295	264	179	.378	.138	.123	.605	.624	.643
		1.8	0 0	. 9 9	9.	08	53			





### **ZT SERIES ROLLERS**

The ZT rollers are a new high rocker ratio, high rpm Series designed to take advantage of new valve spring developments that allow valve lifts up to and above .750" in endurance applications. These are designed for NASCAR Busch, Craftsman Truck, ARCA and other endurance applications that have similar rpm and lift requirements. Recommended for use with either COMP's #26099 or #26091 springs.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
	4814	290	258	175	.406	.124	.110	.690	.711	.731
ZT Series	4815	292	260	177	.407	.128	.114	.692	.712	.733
Rated Duration @	4816	294	262	179	.408	.133	.117	.694	.714	.734
.020" Tappet Lift	4817	296	264	181	.409	.137	.121	.695	.716	.736
	4818	298	266	182	.410	.141	.125	.697	.718	.738
	4819	300	268	184	.411	.145	.129	.699	.719	.740
	4820	302	270	186	.412	.149	.133	.700	.721	.742
	4821	304	272	188	.413	.153	.137	.702	.723	.743
	4822	306	274	190	.412	.157	.141	.700	.721	.742
	4823	308	276	192	.416	.161	.144	.707	.728	.749
	4824	310	278	194	.418	.165	.149	.711	.732	.752
	4826	312	280	196	.418	.169	.152	.711	.732	.752
	4827	314	282	198	.420	.173	.157	.714	.735	.756

#### - ZS SERIES ROLLERS

The ZS Rollers are a high ratio roller series for restricted applications limited to below 8400 rpm. These are very good for applications that benefit from higher lift than the HRR series. These profiles work well with the new generation valve springs such as COMP's #26099 and #26091. The ZS Series II are the same as the .413" lobe lift versions except these have increasing lobe lift as the duration increases.

	LOBE NUMBER	RATED DURATION	DURA <sup>.</sup> DEG	TION IN REES	lobe Lift	TAPPET TC	LIFT @ )C	THEORE "O" LASH	TICAL VAI I ROCKER J	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
7C Conice	4402	284	254	175	.413	.122	.106	.702	.723	.743
	4404	288	258	179	.413	.130	.114	.702	.723	.743
.413 LIT	4405	290	260	181	.413	.134	.118	.702	.723	.743
Rated Duration @	4406	292	262	183	.413	.139	.122	.702	.723	.743
.020" Tappet Lift	4407	294	264	184	.413	.143	.126	.702	.723	.743
	4408	296	266	186	.413	.147	.130	.702	.723	.743
	4409	298	268	188	.413	.151	.134	.702	.723	.743
	4416	302	272	192	.413	.159	.142	.702	.723	.743
	4418	306	276	195	.413	.167	.150	.702	.723	.743
		-	-				-			
	2950	280	250	175	.420	.114	.098	.714	.735	.756
ZS Series II	2952	284	254	179	.424	.122	.106	.721	.742	.763
Rated Duration @	2953	286	256	181	.426	.126	.110	.724	.746	.767
.020" Tappet Lift	2954	288	258	183	.428	.131	.114	.728	.749	.770
	2958	296	266	184	.434	.147	.130	.738	.760	.781

### TD, TJ & TJS SERIES ROLLERS -

The TD designs are excellent for high ratio, four barrel 390 carb rules such as NASCAR Busch and Craftsman Truck Series applications. The TJ's have slightly more lift but are a little smoother. The TJS's are basically the same as the TJ's except for a slightly softer closing ramp.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	rion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE "O" LASH	TICAL VAI I ROCKER J	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
	2978	288	258	176	.411	.127	.112	.699	.719	.740
TD Series	2979	290	260	178	.412	.131	.116	.700	.721	.742
Rated Duration @	2980	292	262	180	.413	.135	.119	.702	.723	.743
.020" Tappet Lift	2981	294	264	182	.414	.139	.123	.704	.725	.745
	2982	296	266	184	.415	.143	.127	.706	.726	.747
	4321	298	268	186	.416	.147	.131	.707	.728	.749
	2983	300	270	188	.418	.151	.135	.711	.732	.752
	2984	302	272	190	.420	.156	.139	.714	.735	.756
	2985	304	274	192	.421	.159	.143	.716	.737	.758
	4327	306	276	193	.424	.163	.147	.721	.742	.763
	4328	308	278	195	.426	.167	.151	.724	.746	.767
	4329	310	280	197	.428	.171	.155	.728	.749	.770
	2989	312	282	199	.430	.175	.159	.731	.753	.774
T.I. Series	2962	296	266	184	.420	.143	.127	.714	.735	.756
Rated Duration @	2963	298	268	185	.422	.147	.131	.717	.739	.760
020" Tannet Lift	2964	300	270	187	.424	.151	.135	.721	.742	.763
	2965	302	272	189	.426	.156	.139	.724	.746	.767
TJS Series	2881	297	266	183	.419	.412	.126	.712	.733	.754
Rated Duration @	2882	299	268	185	.421	.146	.130	.716	.737	.758
.020" Tappet Lift	2885	305	274	191	.427	.158	.142	.726	.747	.769

#### TS SERIES ROLLERS -

These are an additional series of high rocker ratio profiles that are similar to both the ZT and ZS series, but these are designed for slightly less rocker ratio.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	Lobe Lift	TAPPET TC	LIFT @ )C	THEORE O" LASH "O"	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
	4837	295	264	183	.422	.141	.125	.717	.739	.760
TS Series	4838	297	266	185	.423	.145	.129	.719	.740	.761
Rated Duration @	4839	299	268	187	.425	.149	.133	.723	.744	.765
.020" Tappet Lift	4840	301	270	189	.426	.153	.137	.724	.746	.767
	4841	303	272	191	.427	.157	.141	.726	.747	.769
	4842	305	274	192	.428	.161	.145	.728	.749	.770





## - HIGH RATIO RESTRICTED ROLLERS

The HRR designs, when coupled with high rocker ratios, result in extremely quick valve action. 8100 rpm maximum with light valve train. Very good in restricted applications.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH @	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.75	1.8
High Patio	4358	HRR260	230	152	.374	.078	.065	.636	.655	.673
Restricted	4359	HRR262	232	154	.377	.082	.068	.641	.660	.679
Pated Duration @	4361	HRR264	234	156	.380	.085	.071	.646	.665	.684
Naced Duration @ . N2N" Tannet Lift	4362	HRR266	236	158	.383	.089	.075	.651	.670	.689
	4363	HRR268	238	160	.386	.093	.078	.656	.676	.695
	4364	HRR270	240	162	.389	.097	.082	.661	.681	.700
	4198	272	242	163	.380	.101	.085	.646	.665	.684
	4365	HRR272	242	164	.392	.101	.085	.666	.686	.706
	4366	HRR274	244	166	.396	.105	.089	.673	.693	.713
	4199	276	246	167	.380	.109	.093	.646	.665	.684
	4367	HRR276	246	168	.396	.109	.093	.673	.693	.713
	4196	278	248	169	.380	.113	.097	.646	.665	.684
	4368	HRR278	248	170	.396	.113	.097	.673	.693	.713
	4370	HRR282	252	173	.396	.121	.104	.673	.693	.713
	4371	HRR284	254	175	.396	.125	.108	.673	.693	.713
	4372	HRR286	256	177	.396	.129	.112	.673	.693	.713
	4373	HRR288	258	179	.396	.133	.116	.673	.693	.713
	4374	HRR290	260	180	.396	.137	.120	.673	.693	.713
	4375	HRR292	262	182	.396	.141	.124	.673	.693	.713
	4376	HRR294	264	184	.396	.145	.128	.673	.693	.713
	4377	HRR296	266	186	.396	.149	.133	.673	.693	.713
	4378	HRR298	268	188	.396	.153	.137	.673	.693	.713

## - RP SERIES ROLLERS

The RP Rollers are a high ratio roller series for restricted applications limited to below 8400 rpm. These are based off our latest flat tappet restrictor plate designs but have increased area as allowed with roller tappets. For use with 1.8 to 1.95:1 rocker ratios.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TE	LIFT @ )C	Theore "O" Lash	TICAL VAI HROCKER	lve lift Arm Ratio
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.8	1.85	1.9
	2507	270	240	159	.381	.093	.080	.686	.705	.724
RP Series	2508	272	242	161	.381	.097	.083	.686	.705	.724
Rated Duration @	2509	274	244	163	.381	.101	.086	.686	.705	.724
.020" Tappet Lift	2510	276	246	165	.381	.104	.090	.686	.705	.724
	2511	278	248	166	.381	.108	.093	.686	.705	.724
	2512	280	250	168	.381	.112	.097	.686	.705	.724
	2513	282	252	170	.381	.115	.101	.686	.705	.724
	2514	284	254	172	.381	.119	.104	.686	.705	.724
	2515	286	256	173	.381	.123	.108	.686	.705	.724
	2516	288	258	175	.381	.127	.112	.686	.705	.724
	2517	290	260	177	.381	.131	.115	.686	.705	.724
	2518	292	262	179	.381	.135	.119	.686	.705	.724

## SP SERIES ROLLERS

The SP Rollers are a high ratio roller series for restricted applications limited to below 8200 rpm. These lobes are more aggressive than the RP Series and can be used successfully with lower rocker ratios. For use with 1.7 to 1.9:1 rocker ratios. Also used in some hydraulic roller applications.

	LOBE NUMBER	RATED DURATION	DURAT DEG	rion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	Theoretical VA @ "O" Lash Rocker		_ve lift Arm Ratio
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.8	1.9
	1514	264	236	158	.374	.089	.074	.636	.673	.711
SP Series	1515	268	240	161	.374	.096	.081	.636	.673	.711
Rated Duration @	4793	273	245	166	.378	.108	.092	.643	.680	.718
.020" Tappet Lift	4784	275	247	168	.380	.112	.096	.646	.684	.722
	4785	277	249	170	.382	.116	.100	.649	.688	.726
	4788	279	251	172	.384	.120	.104	.653	.691	.730
	4789	281	253	174	.386	.124	.108	.656	.695	.733
	4830	283	255	176	.388	.128	.112	.660	.698	.737
	4831	285	257	178	.390	.133	.116	.663	.702	.741

## RC SERIES ROLLERS -

The RC Rollers are designed to be faster off the seat than the RT profiles with more area than the Hi-Torque .440" profiles. These are slightly less aggressive than the TK profiles. Very good for Sprint Car and Late Model applications.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH "O"	TICAL VAI I ROCKER /	_ve lift Arm Ratio
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4176	280	250	175	.425	.118	.101	.638	.680	.723
RC Series	4178	284	254	178	.425	.127	.110	.638	.680	.723
Rated Duration @	4180	288	258	182	.430	.136	.118	.645	.688	.731
.020" Tappet Lift	4181	290	260	184	.430	.140	.122	.645	.688	.731
	4182	292	262	186	.430	.144	.127	.645	.688	.731
	4183	294	264	188	.430	.149	.131	.645	.688	.731
	4184	296	266	190	.435	.153	.135	.653	.696	.740
	4185	298	268	192	.435	.158	.140	.653	.696	.740
	4186	300	270	194	.435	.162	.144	.653	.696	.740

## TK SERIES ROLLERS

The TK Series is our most aggressive standard rocker ratio series to date. These designs get from .020" to .050" tappet lift and back from .050" to .020" tappet lift in only 28°. That quickness makes this series the most intense roller profiles COMP has ever released, providing more duration at .200" and more area than comparable profiles. Excellent for all out Sprint Car and Late Model applications. Please consult with a COMP Cams® CAM HELP® Technician or one of our Engine Builder Sales personnel for proper component selection.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		Lobe Lift	TAPPET TC	LIFT @ )C	Theoretical Val @ "O" Lash Rocker /		LVE LIFT ARM RATIO
CAMSHAFT TYPE			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4639	TK258	230	156	.405	.078	.064	.608	.648	.689
TK Series	4640	TK262	234	160	.410	.085	.071	.615	.656	.697
Rated Duration @	4641	TK266	238	164	.415	.093	.078	.623	.664	.706
.020" Tappet Lift	4642	TK270	242	168	.420	.101	.085	.630	.672	.714

CONTINUED ON NEXT PAGE:



## SOLID ROLLER

	LOBE NUMBER	RATED DURATION	DURAT DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE @ "O" LASH	TICAL VAL I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4643	TK274	246	172	.425	.109	.093	.638	.680	.723
TK Series	4609	TK277	249	175	.430	.118	.101	.645	.688	.731
Rated Duration @	4610	TK279	251	177	.430	.122	.105	.645	.688	.731
.020" Tappet Lift	4611	TK281	253	179	.430	.127	.109	.645	.688	.731
	4612	TK283	255	180	.430	.131	.114	.645	.688	.731
	4613	TK285	257	182	.430	.135	.118	.645	.688	.731
	4614	TK287	259	184	.430	.140	.122	.645	.688	.731
	4572	TK289-420	261	184	.420	.147	.129	.630	.672	.714
	4615	TK289	261	186	.430	.144	.126	.645	.688	.731
	4573	TK291-420	263	186	.420	.149	.131	.630	.672	.714
	4616	TK291	265	188	.430	.149	.131	.645	.688	.731
	4574	TK293-420	265	188	.420	.151	.134	.630	.672	.714
	4617	TK293	265	190	.430	.153	.135	.645	.688	.731
	4575	TK295-420	267	190	.420	.155	.138	.630	.672	.714
	4618	TK295	267	191	.430	.157	.140	.645	.688	.731
	4576	TK297-420	269	191	.420	.159	.142	.630	.672	.714
	4619	TK297	269	193	.430	.162	.144	.645	.688	.731
	4620	TK299	271	195	.430	.166	.148	.645	.688	.731
	4621	TK301	273	197	.430	.170	.154	.645	.688	.731
	4622	TK303	275	199	.430	.174	.157	.645	.688	.731
	4623	TK305	277	201	.430	.178	.161	.645	.688	.731
	4624	TK307	279	202	.430	.183	.165	.645	.688	.731
	4625	TK309	281	204	.430	.187	.169	.645	.688	.731
	4627	TK311	283	206	.430	.191	.173	.645	.688	.731
	4628	TK313	285	208	.430	.195	.178	.645	.688	.731
TK Series455"	1528	273	245	172	.455	.109	.093	.683	.728	.774
Rated Duration @	1530	277	249	176	.455	.118	.101	.683	.728	.774
.020" Tappet Lift	1532	281	253	179	.455	.127	.109	.683	.728	.774
1.948" or Larger	1534	285	257	183	.455	.135	.118	.683	.728	.774
Journals Only	1536	289	261	187	.455	.144	.126	.683	.728	.774
	1538	293	265	190	.455	.153	.135	.683	.728	.774
	1540	297	269	194	.455	.162	.144	.683	.728	.774
	15/12	301	273	108	455	170	154	683	728	77/

## CONTINUED FROM PAGE 46:

#### - SP-TK HI-LIFT ROLLERS

These higher lift designs are based on the TK .455" Series rollers but have faster opening side velocities and more lobe lift. For use with 1.948" or larger journals only.

	LOBE NUMBER	RATED DURATION	DURA <sup>.</sup> DEG	DURATION IN DEGREES		TAPPET TC	LIFT @ )C	THEORE "O" LASH	LVE LIFT ARM RATIO	
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
SP-TK Hi-Lift	1519	276	248	175	.470	.114	.097	.705	.752	.799
Rated Duration @	1520	280	252	179	.470	.123	.105	.705	.752	.799
.020" Tappet Lift	1521	284	256	183	.470	.131	.113	.705	.752	.799
1.948" or Larger	1522	288	260	187	.470	.140	.122	.705	.752	.799
Journals Only	1523	292	264	190	.470	.149	.131	.705	.752	.799
	1524	296	268	194	.470	.158	.140	.705	.752	.799



## TK LIFT RULE ROLLERS

These low lift designs are based on the TK Series rollers and are specifically designed for lift rule applications, such as Hooters Cup. Typically they will be used with 1.8:1 ratios.

	LOBE NUMBER	RATED DURATION	DURAT DEG	TION IN REES	lobe Lift	TAPPET TC	LIFT @ )C	THEORE "O" LASH	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE				_						
			@ .050"	@ .200"		106°	110°	1.75	1.8	1.85
	1416	263	235	154	.347	.089	.074	.607	.625	.642
TK Lift Rule .347"	1417	267	239	158	.347	.096	.081	.607	.625	.642
Rated Duration @	1418	271	243	161	.347	.104	.089	.607	.625	.642
.020" Tappet Lift	1419	275	247	165	.347	.111	.096	.607	.625	.642
	4421	279	251	168	.347	.119	.104	.607	.625	.642
	4422	283	255	171	.347	.126	.111	.607	.625	.642
	4423	287	259	174	.347	.134	.118	.607	.625	.642
	4424	291	263	177	.347	.141	.126	.607	.625	.642
	1427	295	267	180	.347	.147	.133	.607	.625	.642
	1429	299	271	184	.347	.154	.140	.607	.625	.642

## HI-TECH™ .440" INTAKE ROLLERS -

These lobes are to be used in medium to large cubic inch engines. The Hi-Tech<sup>™</sup> .440" are designed with ported cylinder heads in mind and are easy on springs. These designs are very stable at high engine speeds.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORETICAL VALVE LIFT @ "O" LASH ROCKER ARM RAT			
CAMSHAFT TYPE									-		
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7	
Hi-Toch™	3207	296-16	260	178	.440	.132	.116	.660	.704	.748	
1/10" Intake	4076	301-6	264	181	.440	.141	.125	.660	.704	.748	
Rated Duration @	4119	303-6	266	183	.440	.144	.129	.660	.704	.748	
N20" Tannet Lift	4077	305-6	268	184	.440	.147	.132	.660	.704	.748	
	4078	309-6	272	187	.440	.153	.137	.660	.704	.748	
	4079	313-6	276	189	.440	.157	.142	.660	.704	.748	
	4080	317-6	280	192	.440	.161	.146	.660	.704	.748	
	4081	321-6	284	195	.440	.168	.153	.660	.704	.748	
	4082	325-6	287	198	.440	.173	.158	.660	.704	.748	

## HI-TORQUE .440" ROLLERS -

These designs are very aggressive and can be used with a variety of rocker ratios. Smaller designs work well in oval track motors and larger designs work in drag racing applications. The Hi-Torque .440" designs are stable to 8200+ rpm.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	DURATION IN DEGREES		Tappet Lift @ TDC		Theoretical Va @ "O" Lash Rocker		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	4217	278-8	250	174	.440	.115	.099	.660	.704	.748
Hi-Torque .440"	4216	280-8	252	176	.440	.119	.102	.660	.704	.748
Rated Duration @	4240	284-8	256	178	.440	.122	.105	.660	.704	.748
.020" Tappet Lift	4241	288-8	260	182	.440	.131	.114	.660	.704	.748
	4243	292-8	264	186	.440	.140	.123	.660	.704	.748
	4245	296-8	268	190	.440	.149	.131	.660	.704	.748
	4252	300-8	272	194	.440	.157	.139	.660	.704	.748
	4253	304-8	276	197	.440	.177	.160	.660	.704	.748
	4213	308-8	280	201	.440	.185	.167	.660	.704	.748
	4214	312-8	284	205	.440	.191	.174	.660	.704	.748
	4254	316-8	288	210	.440	.198	.180	.660	.704	.748

9 9 9

3

8 5

0

1.800



## - HI-TORQUE .460" ROLLERS

The Hi-Torque .460" is primarily used in drag racing applications with or without ported heads. They are less aggressive than the Hi-Torque .440" designs.

SOLID ROLLER

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	Theoretical Val @ "O" Lash Rocker /		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Hi-Torque .460"	1393	319-7	285	200	.460	.180	.163	.690	.736	.782
Rated Duration @	4075	323-7	287	202	.460	.185	.169	.690	.736	.782
.020" Tappet Lift	1395	327-7	290	205	.460	.192	.176	.690	.736	.782

## - HI-TORQUE .420" EXHAUST ROLLERS

The Hi-Torque .420" Exhaust is primarily used in drag racing applications with or without ported heads and can be used with a variety of rocker ratios.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		lobe Lift	TAPPET TC	LIFT @ )C	THEORETICAL VA @ "O" LASH ROCKEF		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Hi-Torque	1660	307-4	275	192	.420	.165	.152	.630	.672	.714
.420" Exhaust	1480	311-4	279	194	.420	.173	.156	.630	.672	.714
Rated Duration @	4070	317-2	283	197	.420	.172	.156	.630	.672	.714
.020" Tappet Lift	4065	323-6	288	200	.420	.177	.161	.630	.672	.714

## - High Ratio - High RPM Super Stock Rollers

These profiles are designed to increase high rpm performance in NHRA Super Stock applications when coupled with a 1.8:1 to 2.0:1 rocker arm. Optimized for the higher rpm capability of the latest Super Stock cylinder heads.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	Tappet Lift @ TDC		Theoretical Vai @ "O" Lash Rocker		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.8	1.9	2.0
	4480	298	266	182	.414	.136	.119	.745	.787	.828
High Hatio-High	4482	302	270	186	.414	.143	.127	.745	.787	.828
RPIM Super Stock	4483	304	272	188	.414	.147	.131	.745	.787	.828
Rated Duration @	4484	306	274	189	.414	.151	.135	.745	.787	.828
.020" Tappet Lift	4485	308	276	191	.416	.155	.139	.749	.790	.832
	4486	310	278	193	418	160	143	.752	794	.836

## HXL SERIES ROLLERS -

The HXL Series rollers are intended for high lift applications that require maximum torque and extended rpm. These fall somewhere in between the RX and TK Series in terms of aggressiveness but provide more lobe lift. They are closest to the High Torque .440" lobes but have incorporated our latest profile advancements that should allow higher engine speeds and improved dynamics.

	LOBE NUMBER	RATED DURATION	DURA1 DEG	FION IN REES	Lobe Lift	TAPPET TC	LIFT @ IC	THEORE "O" LASH	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
	2222	281	252	175	.434	.118	.102	.694	.738	.781
HXL Series	2223	283	254	177	.436	.122	.106	.698	.741	.785
Rated Duration @	2224	285	256	179	.438	.126	.110	.701	.745	.788
.020" Tappet Lift	2225	287	258	181	.440	.130	.114	.704	.748	.792
	2226	289	260	183	.442	.135	.118	.707	.751	.796
	2227	291	262	185	.444	.139	.122	.710	.755	.799
	2228	293	264	187	.446	.144	.126	.714	.758	.803
	2229	295	266	189	.448	.148	.130	.717	.762	.806
	2230	297	268	191	.450	.152	.135	.720	.765	.810
	2231	299	270	193	.452	.157	.139	.723	.768	.814
	2232	301	272	195	.454	.161	.143	.726	.772	.817
	2233	303	274	197	.454	.166	.148	.726	.772	.817
	2234	305	276	199	.454	.170	.152	.726	.772	.817
	2235	307	278	201	.454	.174	.156	.726	.772	.817
	2236	309	280	202	.454	.178	.161	.726	.772	.817
	2237	311	282	204	.454	.183	.165	.726	.772	.817
	2208	313	284	206	.454	.187	.169	.726	.772	.817
	2209	315	286	208	.454	.191	.173	.726	.772	.817
	2210	317	288	210	.454	.195	.177	.726	.772	.817

## HIGH RPM INTAKE ROLLERS -

The High RPM Intake Roller is used on highly modified - high rpm drag race motors. They are used primarily with ported heads that incorporate lightweight valves and high spring loads.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	DURATION IN DEGREES		Tappet lift @ TDC		THEORETICAL VA @ "O" LASH ROCKER		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
	1301	318-6	278	195	.465	.161	.144	.698	.744	.791
High RPM Intake	1309	324-7	284	198	.456	.171	.154	.684	.730	.775
Rated Duration @	1302	324-6	284	200	.471	.172	.155	.706	.753	.800
.020" Tappet Lift	1030	324-30	288	207	.510	.188	.171	.765	.816	.867
	1046	326-30	293	211	.510	.198	.180	.765	.816	.867
	4107	328-6	288	201	.456	.177	.161	.684	.730	.775
	4068	328-5	288	203	.476	.180	.163	.714	.761	.810
	4085	328-11	288	203	.483	.179	.162	.724	.773	.821
	4091	330-10	287	203	.480	.180	.163	.720	.768	.816
	4063	332-7	292	204	.456	.184	.167	.684	.730	.775
	1490	332-6	292	206	.476	.188	.171	.714	.761	.810
	4118	336-4	296	209	.476	.195	.178	.714	.761	.810



## - REV DRAG RACE INTAKE ROLLERS

The REV Drag Race Rollers use some of the latest ramp designs to provide excellent torque, power and high speed stability for high rpm competition drag race applications. When coupled with high rocker ratios, these profiles provide more area than comparable standard ratio designs.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	Tappet lift @ TDC		Theoretical Vai @ "O" Lash Rocker (		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .050"  @ .200"		106°	110°	1.6	1.7	1.8
Intake	1840	307	274	194	.460	.160	.143	.736	.782	.828
REV Drag Race	1842	311	278	198	.460	.169	.151	.736	.782	.828
Rated Duration @	1844	315	282	201	.460	.177	.160	.736	.782	.828
.020" Tappet Lift	1846	319	286	205	.460	.186	.168	.736	.782	.828

## **RX DRAG RACE INTAKE ROLLERS**

The RX Drag Race Rollers are similar to the REV designs, except they have more lift and use sections of our popular RX ramp. These designs have proven to provide an outstanding combination of high rpm power and stability while not sacrificing torque. Excellent in applications from high end bracket engines to Comp Eliminator and Pro Stock.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		lobe Lift	TAPPET TE	' LIFT @ )C	THEORETICAL VA @ "O" LASH ROCKER		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
Intako	1806	294	261	181	.470	.131	.114	.752	.799	.846
	1808	298	265	185	.470	.139	.122	.752	.799	.846
RX Drag Race	1810	302	269	189	.470	.148	.131	.752	.799	.846
.470 Lobe Litt	1812	306	273	193	.470	.156	.139	.752	.799	.846
Rated Duration	1814	310	277	196	.470	.165	.147	.752	.799	.846
@ .U2U Tappet Lift"	1816	314	281	200	.470	.174	.156	.752	.799	.846
	1817	316	283	202	.470	.178	.160	.752	.799	.846
	1718	318	285	204	.470	.183	.165	.752	.799	.846
	1820	322	289	208	.470	.191	.173	.752	.799	.846
Intake	1826	310	277	197	.484	.165	.148	.774	.823	.871
RX Drag Race	1828	314	281	201	.484	.174	.156	.774	.823	.871
.484" Lobe Lift	1829	316	283	203	.484	.179	.161	.774	.823	.871
Rated Duration	1719	318	285	204	.484	.183	.165	.774	.823	.871
@ .020" Tappet Lift	1832	322	289	208	.484	.191	.174	.774	.823	.871

## RX PRO DRAG RACE INTAKE ROLLERS -

These use the same ramps as the RX Drag Race .484" lobes but have more lift for all out applications.

	LOBE NUMBER	RATED DURATION	DURAT DEG	rion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE 0" LASH @	TICAL VAI I ROCKER J	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
BX Pro Drag	1722	308	275	195	.488	.161	.143	.781	.830	.878
Race Intake	1724	310	277	197	.491	.165	.148	.786	.835	.884
Rated Duration @	1726	312	279	199	.492	.170	.152	.787	.836	.886
N20" Tannet Lift	1727	314	281	201	.493	.175	.156	.789	.838	.887
	1728	316	283	203	.496	.180	.160	.794	.843	.893
	1729	318	285	205	.497	.184	.165	.795	.845	.895
RX Pro Drag	1742	310	277	197	.515	.166	.148	.824	.876	.927
Race Intake	1743	312	279	199	.515	.170	.152	.824	.876	.927
.515" Lobe Lift	1744	314	281	201	.515	.175	.157	.824	.876	.927
Rated Duration @	1736	316	283	203	.515	.180	.161	.824	.876	.927
.020" Tappet Lift	1745	318	285	205	.515	.184	.166	.824	.876	.927
	1737	320	287	207	.515	.189	.170	.824	.876	.927
	1746	322	289	209	.515	.193	.175	.824	.876	.927
	1747	326	293	213	.515	.202	.184	.824	.876	.927
	1748	330	297	217	.515	.211	.192	.824	.876	.927
	1749	334	301	220	.515	.220	.201	.824	.876	.927

## DR PRO DRAG RACE INTAKE ROLLERS -

The DR Pro Drag lobes are more aggressive than the RX Pro Drag lobes. They are used in professional class drag racing or similar applications and are not recommended for use above 10,000 rpm. These use our latest design techniques to provide excellent area and improved dynamics over similar profiles.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TE	LIFT @ )C	THEORE O" LASH "O"	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.8	1.9
	1912	301	270	193	.507	.155	.137	.862	.913	.963
DATIO Diag Race Intake	1914	305	274	197	.509	.164	.146	.865	.916	.967
Pated Duration @	1924	307	276	199	.520	.169	.150	.884	.936	.988
Naleu Duralion @	1925	309	278	201	.521	.173	.155	.886	.938	.990
	1926	311	280	203	.521	.178	.159	.886	.938	.990
	1927	313	282	205	.522	.183	.164	.887	.940	.992
	1928	315	284	207	.523	.188	.169	.889	.941	.994
	1929	317	286	209	.524	.193	.173	.891	.943	.996
	1930	319	288	211	.525	.198	.178	.893	.945	.998
	1931	321	290	213	.526	.202	.183	.894	.947	.999
	1932	323	292	215	.527	.207	.188	.896	.949	1.001
	1933	325	294	217	.528	.212	.192	.898	.950	1.003
	1934	327	296	219	.529	.217	.197	.899	.952	1.005

## SOLID ROLLER



The TS PRO series is our most aggressive Pro Stock Series to date with faster ramps than the DR Drag Series. These designs get from .020" to .050" tappet lift and back in only 30°, resulting in the quickest drag race rollers COMP Cams® has released. Excellent for Pro Stock style drag racing applications.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TI	' LIFT @ )C	Theore @ "O" lash	LVE LIFT ARM RATIO	
CAMSHAFT TYPE				@ 000"		100%	1100		4.0	1.0
			<u>@</u> .050	@.200		106	110	1.7	1.8	1.9
TS PRO Series	1372	TS309	278	202	.535	.176	.157	.910	.963	1.017
Pated Duration @	1373	TS311	280	204	.537	.181	.162	.913	.967	1.020
Naleu Duralion €	1374	TS313	282	206	.539	.186	.167	.916	.970	1.024
.020 Tappet Lift	1375	TS315	284	208	.541	.191	.172	.920	.974	1.028
	1376	TS317	286	210	.543	.196	.176	.923	.977	1.032
	1377	TS319	288	212	.545	.201	.181	.927	.981	1.036

#### CE DRAG RACE INTAKE ROLLERS

The CE Drag Race Intake profiles are intended for very large port, high flow cylinder head applications. They work well in the high rpm range where Comp Eliminator and similar high rpm small displacement engines operate.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	DURATION IN DEGREES		TAPPET LIFT @ TDC		Theore "O" Lash	LVE LIFT ARM RATIO	
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
CE Drag	1286	310	274	189	.484	.154	.138	.774	.823	.871
Race Intake	1288	314	278	192	.484	.162	.146	.774	.823	.871
Rated Duration @	1295	316	280	194	.484	.166	.150	.774	.823	.871
.020" Tappet Lift	1260	318	282	194	.474	.160	.144	.758	.806	.853
	1278	318	282	196	.484	.170	.153	.774	.823	.871
	1268	320	284	196	.476	.165	.148	.762	.809	.857
	1271	320	284	198	.484	.174	.157	.774	.823	.871
	1272	322	286	198	.478	.169	.152	.765	.813	.860

## - DASH 31 ROLLERS

The Dash 31 rollers are a more aggressive cousin of the original -30 lobes popular in Pro Stock in the early 90's. These have been used successfully in Pro Stock but are preferred for use in applications operating below 9000 rpm. These profiles result in excellent torque and make very good power up to the limiting speed of the valve train.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	Tappet Lift @ TDC		Theore @ "O" lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE			 @	് റ്ററ്റ്		106°	1100	16	17	1.8
Deeb 21	1186	306-31	275	198	.520	.166	.147	.832	.884	.936
Bated Duration @	1188	308-31	277	200	.520	.171	.152	.832	.884	.936
020" Tannet Lift	1176	310-31	279	202	.520	.176	.157	.832	.884	.936
	1180	312-31	281	204	.520	.181	.162	.832	.884	.936

These are assorted intake profiles that have been developed for large cubic inch, blown, and/or nitrous applications that respond favorably to more area and are not required to run over 9000 rpm. These have been used with high rocker ratios to result in over 1.000" valve lift in lower rpm applications.

	LOBE NUMBER	RATED DURATION	DURA1 DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE @ "O" LASH	TICAL VAL I ROCKER /	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.7	1.8	1.9
Mountain Motor	1027	322	292	214	.517	.206	.187	.879	.931	.982
Rated Duration @	1028	326	296	218	.525	.216	.197	.893	.945	.998
.020" Tappet Lift	1240	324	294	214	.520	.201	.182	.884	.936	.988

## HIGH RPM EXHAUST ROLLERS -

These lobes are used on the exhaust side of highly modified - high rpm race engines. The cylinder head efficiency directly determines the design used.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	TAPPET TC	LIFT @ )C	Theoretical Va @ "O" Lash Rocker		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
High RPM Exhaust	4050	319-1	280	185	.400	.152	.137	.600	.640	.680
Rated Duration @	4067	322-3	284	190	.420	.160	.145	.630	.672	.714
N20" Tannet Lift	4074	326-4	288	194	.420	.166	.151	.630	.672	.714
	1495	328-2	291	222	.427	.181	.165	.640	.683	.725
	4055	330-1	292	196	.420	.168	.152	.630	.672	.714
	1484	330-5	292	196	.420	.173	.158	.630	.672	.714
	1320	332-2	292	203	.440	.182	.166	.660	.704	.748
	1485	334-3	296	200	.420	.179	.165	.630	.672	.714
	4247	336-5	296	205	.440	.188	.172	.660	.704	.748
	1487	338-2	300	204	.420	.185	.171	.630	.672	.714
	1306	340-3	300	208	.440	.193	.177	.660	.704	.748
	1489	342-2	302	207	.420	.192	.177	.630	.672	.714
	4051	342-3	302	210	.460	.198	.182	.690	.736	.782
	4064	344-3	304	214	.470	.207	.190	.705	.752	.799
	1494	344-4	304	211	.440	.201	.185	.660	.704	.748
	4052	344-5	304	214	.460	.207	.190	.690	.736	.782
	4053	348-1	308	217	.460	.212	.195	.690	.736	.782
	1152	352-1	312	222	.477	.222	.205	.715	.765	.810
	4056	356-5	316	227	.480	.231	.214	.720	.768	.816
	4057	360-5	320	230	.480	.238	.221	.720	.768	.816

## - JX DRAG RACE EXHAUST ROLLERS

HIN

The JX Drag Race Exhaust profiles are good complements to either the CE, REV or RX intake designs. They are intended for very large port, high flow cylinder head applications and work well in the high rpm range where Comp Eliminator and similar high rpm small displacement engines operate.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TC	LIFT @ )C	THEORE O" LASH "O"	TICAL VA HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
JX Drag	1285	333	292	196	.460	.167	.152	.736	.782	.828
Race Exhaust	1261	335	294	198	.446	.171	.156	.714	.758	.803
Rated Duration @	1287	335	294	198	.460	.171	.156	.736	.782	.828
.020" Tappet Lift	1291	337	296	200	.460	.175	.160	.736	.782	.828
	1263	339	298	201	.446	.179	.163	.714	.758	.803
	1289	339	298	202	.460	.179	.163	.736	.782	.828
	1269	341	300	203	.448	.183	.167	.717	.762	.806
	1293	341	300	203	.460	.183	.167	.736	.782	.828
	1273	343	302	205	.450	.187	.171	.720	.765	.810

#### - XCX DRAG RACE EXHAUST ROLLERS

The XCX Series rollers provide state-of-the-art ramp designs with the ramp characteristics required to decrease pumping losses and allow exhaust gases from overlap to provide signal to accelerate the intake charge into the cylinder in large port, drag race applications. These modern designs are very stable and respond well to rocker ratio increases.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		LOBE LIFT	Tappet Lift @ TDC		Theoretical valve @ "O" lash rocker ar		LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
XCX Drag	1850	320	282	194	.460	.162	.146	.736	.782	.828
Race Exhaust	1960	324	286	198	.450	.170	.154	.720	.765	.810
Rated Duration @	1860	326	288	200	.470	.175	.158	.752	.799	.846
.020" Tappet Lift	1962	328	290	202	.450	.179	.162	.720	.765	.810
	1862	330	292	204	.470	.183	.166	.752	.799	.846
	1964	332	294	206	.450	.187	.170	.720	.765	.810
	1864	334	296	208	.470	.192	.175	.752	.799	.846
	1966	336	298	210	.450	.195	.178	.720	.765	.810
	1866	338	300	212	.470	.200	.183	.752	.799	.846
	1968	340	302	214	.450	.203	.186	.720	.765	.810
	1868	342	304	216	.470	.209	.191	.752	.799	.846
XCX Pro Drag	1871	330	292	205	.500	.184	.167	.800	.850	.900
Race Exhaust	1872	332	294	207	.502	.188	.171	.803	.853	.904
Rated Duration @	1873	334	296	209	.504	.193	.175	.806	.857	.907
.020" Tappet Lift	1874	336	298	211	.506	.197	.180	.810	.860	.911
	1875	338	300	213	.508	.202	.184	.813	.864	.914
	1876	340	302	215	.510	.206	.188	.816	.867	.918
	1877	342	304	217	.512	.211	.193	.819	.870	.922
	1878	344	306	219	.514	.215	.197	.822	.874	.925
	1879	346	308	221	.516	.220	.202	.826	.877	.929

#### XJX EXHAUST DRAG RACE ROLLERS -

The XJX Drag Race lobes are like the XCX but with higher acceleration rates, more lift, and more area under the curve. The asymetric design with higher opening acceleration helps move more exhaust gas at bottom dead center, reducing losses as the piston comes up, driving the remaining exhaust from the cylinder. These profiles are designed for very stiff valve train systems with 60mm journals and larger, .850" diameter roller lifter heels.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	TION IN REES	LOBE LIFT	TAPPET TL	LIFT @ )C	Theore "O" Lash	TICAL VAI HROCKER	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.6	1.7	1.8
X IX Exhaust	1680	334	296	214	.538	.204	.184	.861	.915	.968
	1681	336	298	216	.540	.209	.189	.864	.918	.972
Diay Nace	1682	338	300	218	.542	.214	.194	.867	.921	.976
Naleu Duralion @	1683	340	302	220	.544	.219	.199	.870	.925	.979
.020 Tapper Lin	1684	342	304	222	.546	.224	.204	.874	.928	.983
	1685	344	306	224	.548	.229	.209	.877	.932	.986
	1686	346	308	226	.550	.234	.214	.880	.935	.990

#### PRO MOD EXHAUST ROLLERS

The Pro Mod Exhaust Series is very similar to the original High RPM Exhaust Series but with higher lifts and larger durations. These are excellent for either Mountain Motors or Pro Mod applications where more time and more area are required to scavenge the cylinder.

	LOBE NUMBER	RATED DURATION	DURATION IN DEGREES		lobe Lift	Tappet Lift @ TDC		THEORE 0" LASH (°	TICAL VAI I ROCKER /	_VE LIFT ARM RATIO
CAMSHAFT TYPE				ം ററം		106°	1100	1.6	47	10
			@ .030	@.200		100	110	1.0	1.7	1.0
	1181	352	312	226	.510	.231	.212	.816	.867	.918
Pro Mod Exhaust	1183	356	316	228	.510	.235	.217	.816	.867	.918
Rated Duration @	1185	360	320	232	.510	.244	.226	.816	.867	.918
.020" Tappet Lift	1187	364	324	235	.510	.250	.233	.816	.867	.918
	1189	368	328	240	.510	.259	.242	.816	.867	.918

## CHRYSLER SPECIAL RACE ROLLER -

These designs are for Chryslers only. The "Special Roller" offers a variety of lobes used primarily on 383-426W-426 Hemis and 440 motors in Super Street, Super Stock, Pro Stock, and Alcohol burning Hemis.

	LOBE NUMBER	RATED DURATION	DURA <sup>-</sup> DEG	tion in Rees	LOBE LIFT	TAPPET TC	LIFT @ )C	Theore "O" Lash	TICAL VAI I ROCKER .	LVE LIFT ARM RATIO
CAMSHAFT TYPE										
			@ .050"	@ .200"		106°	110°	1.5	1.6	1.7
Chrysler Special	1661	314-1	274	190	.480	.148	.132	.720	.768	.816
Bace	1625	320-8	282	202	.500	.179	.161	.750	.800	.850
Rated Duration @	1634	327-2	286	198	.500	.175	.159	.750	.800	.850
N20" Tannet Lift	4248	324-8	286	204	.500	.186	.167	.750	.800	.850
	4083	333-1	292	202	.500	.174	.168	.750	.800	.850
	1642	330-9	292	208	.500	.193	.176	.750	.800	.850
	1635	327-3	290	206	.485	.186	.169	.728	.776	.825
	1491	331-3	294	208	.485	.191	.174	.728	.776	.825
	1649	335-4	294	212	.485	.199	.183	.728	.776	.825
	1650	336-3	298	214	.500	.204	.186	.750	.800	.850
	1662	342-4	304	217	.500	.214	.197	.750	.800	.850

## XTREME ENERGY™ FORD MODULAR 4.6 & 5.4L - SOHC or DOHC

FOM

These profiles are developed for use in Ford Modular engines. The .550" versions are more aggressive off the seat and have more area. The .500" lift versions will work in '98 and earlier SOHC engines without cylinder head modifications. They also work very well in DOHC applications that have been modified to accept .500" valve lift. The .425" versions are best suited DOHC applications with '99 or later PI cylinder heads and can be used with stock valve train. Valve durations and lift given for stock valve, lifter and rocker geometry.

	DESIGN NUMBER	RATED DURATION	DURAT DEG	TION IN REES	LOBE LIFT	THEORETICAL VALVE LIFT @ "O" LASH ROCKER ARM RATIO
CAMSHAFT TYPE						
			@ .050"	@ .200"		
XE F4.6/5.4	9240	254	218	164	.236	.425
Rated Duration @	9241	258	222	171	.236	.425
.006" Valve Lift	9242	262	226	177	.236	.425
Valve Lift Given	9243	266	230	179	.236	.425
w/ Stock Geometry	9244	270	234	182	.236	.425
	9245	274	238	186	.236	.425
	9320	256	220	165	.250	.450
	9321	260	224	168	.250	.450
	9322	264	228	172	.250	.450
	9323	268	232	176	.250	.450
	9324	272	236	179	.250	.450
	9325	276	240	183	.250	.450
	9341	258	222	169	.263	.475
	9342	262	226	172	.263	.475
	9343	266	230	176	.263	.475
	9344	270	234	180	.263	.475
	9345	274	238	183	.263	.475
	9346	278	242	186	.263	.475
	9254	254	216	164	.274	.500
	9256	262	224	171	.274	.500
	9257	268	230	177	.274	.500
	9258	270	232	179	.274	.500
	9259	274	236	182	.274	.500
	9260	278	240	186	.274	.500
	9266	262	226	177	.300	.550
	9267	266	230	181	.300	.550
	9268	270	234	185	.300	.550
	9269	274	238	189	.300	.550
	9270	278	242	192	.300	.550
	9271	282	246	196	.300	.550



LEAD TIME

Find out the current lead time for custom grind camshafts 24 hours a day, 7 days a week by visiting www.compcams.com. Prominently located on the website home page and updated around the clock, this quick reference service is just another way COMP Cams<sup>®</sup> continues to set the standard for the valve train industry.



WWW.COMPCAMS.COM • CAM HELP® 1.800.999.0853

## FORD 2000-2300 OHC STREET -

FOM

These profiles are designed for use in Ford 2000-2300 OHC (Pinto) applications with factory style sliding followers. Cams must be nitrided after grind and will require extra time. Valve durations and lift given for stock valve, lifter and rocker geometry.

	DESIGN NUMBER	VALVE DI	JRATION	LOBE LIFT	VALVE LIFT
CAMSHAFT TYPE		@ .010"	@ .050"		
Street Drofiles	8022	240	200	.240	.400
Street Profiles	8023	252	210	.246	.406
Valve Lift Given	8024	260	218	.252	.420
w/ Stock Geometry	8025	268	226	.264	.440
	8026	280	236	.277	.460
Street Profiles	8006	272	242	.282	.445
Solid Lifter	8007	294	264	.292	.463
	8008	300	278	.350	.580

## FORD 2000-2300 OHC RACE -

These profiles are designed for use in Ford 2000-2300 OHC (Pinto) applications with factory style sliding followers. Cams must be nitrided after grind and will require extra time. Valve durations and lift given for stock valve, lifter and rocker geometry.

	DESIGN NUMBER	VALVE DI	JRATION	LOBE LIFT	VALVE LIFT
CAMSHAFT TYPE					
		@ .010"	@ .050"		
Race Profiles	8064	270	238	.280	.460
Base Design	8066	280	248	.300	.500
Solid Lifter 0.010"	8098	280	248	.270	.460
Lash Valve Lift Given	8096	288	256	.300	.500
w/Stock Geometry	8090	300	268	.345	.575
Bace Profiles 480"	8312	288	260	.284	.480
Lift Rule Solid Lifter -	8314	292	264	.284	.480
	8316	296	268	.284	.480
	8304	294	272	.297	.516
Bace Profiles Base -	8306	300	278	.297	.516
Design Solid Lifter					
	8325	314	282	.297	.516
	8327	320	288	.297	.516

## FORD 2000-2300 OHC RACE ROLLER FOLLOWER

These profiles are designed for use in Ford 2000-2300 OHC (Pinto) applications with roller followers.

	DESIGN NUMBER INT/EXH	VALVE DI	JRATION	LOBE LIFT	VALVE LIFT
CAMSHAFT TYPE					
		@ .010"	@ .050"		
	8374/8375	279	246	.344	.620
	8376/8377	283	250	.344	.620
Hi-Tech <sup>™</sup> Designs	8380/8381	291	258	.344	.620
	8382/8383	295	262	.344	.620
	8384/8385	299	266	.344	.620
	8386/8387	303	270	.344	.620
	8360	286	258	.355	.645
Race Profiles	8362	290	262	.360	.655
RT Style Designs	8364	294	266	.363	.660
	8366	298	270	.363	.660

## - GM ECOTECH - XTREME ENERGY™ OHC

These profile are designed for use in GM Ecotech applications. Valve durations and lift given for stock valve, lifter and rocker geometry.

	DESIGN NUMBER	rated Duration at valve	DURAT DEGREES	'ION IN AT VALVE	LOBE LIFT	VALVE LIFT
CAMSHAFT TYPE						
		@ .006"	@ .050"	@ .200"		
Intako	8754	240	198	141	.251	.423
Street Hydraulic	8756	246	204	146	.251	.423
Pated Duration @	8758	252	210	151	.251	.423
	8760	258	216	157	.260	.440
	8762	264	222	164	.270	.456
Exbouct	8755	244	200	140	.248	.419
Street Hydroulie	8757	250	206	145	.248	.419
Dated Duration @	8759	256	212	150	.248	.419
	8761	262	218	156	.258	.436
.000 vaive Liit	8763	268	224	163	.268	.453
Intake	8766	292	247	186	.294	.499
Race Designs	8770	303	259	198	.300	.511
Rated Duration @	8780	310	267	207	.350	.591
.UU6" Valve Litt						
Exhaust	8767	294	249	187	.294	.499
Race Designs	8771	306	261	199	.300	.512
Maled Duration @	8781	314	268	208	.350	.591

## MITSUBISHI 4G63 - XTREME ENERGY™ OHC -

These profiles are designed for use in Mitsubishi 4G63 applications. Valve durations and lift given for stock valve, lifter and rocker geometry.

	DESIGN ID	DUR/ A	ATION AT	LOBE LIFT	VALVE LIFT	INT/EXH
CAMSHAFT TYPE						
		@ .004"	@ .050"			
Miteubiebi /1963-	8735	251	204	.237	.407	INT
Xtreme Energy™	8736	250	204	.229	.391	EXH
Pated Duration @	8737	259	212	.239	.411	INT
	8738	258	212	.232	.395	EXH
	8739	259	212	.239	.411	INT
	8740	258	212	.232	.395	EXH
	8741	266	220	.242	.415	INT
	8742	266	220	.234	.399	EXH
	8745	256	210	.255	.434	INT
	8746	257	210	.239	.411	EXH

## NISSAN L16, 18, 20B -

These profiles are designed for use in Nissan L16, 18, 20B applications. Valve durations and lift given for stock valve and rocker geometry.

	DESIGN NUMBER	VALVE DI	JRATION	LOBE LIFT	VALVE LIFT
CAMSHAFT TYPE					
		@ .010"	@ .050"		
	8250	240	194	.285	.400
Street Profiles	8255	252	204	.293	.410
	8251	260	214	.301	.420
	8252	268	222	.308	.430
	8253	280	236	.330	.460
	8254	292	246	.344	.480
	8260	294	258	.395	.573
Race Profiles	8261	300	264	.400	.580
	8262	306	270	.405	.587

## TOYOTA 20R-22RE -

These profiles are designed for use in Toyota 20R-22RE applications. Valve durations and lift given for stock valve and rocker geometry.

	DESIGN NUMBER INT/EXH	VALVE DI	JRATION	LOBE LIFT	VALVE LIFT	
CAMSHAFT TYPE			_			
		@ .010"	@ .050"			
	8216/8217	247	206	.282	.419	
	8218/8219	255	214	.288	.429	
Street Profiles	8202/8203	263	222	.295	.440	
	8204/8205	271	230	.301	.450	
	8206/8207	279	238	.321	.484	
	8232/8233	317	275	.308	.460	
	8234/8235	321	279	.305	.457	
<b>Race</b> Profiles	8236/8237	325	283	.305	.457	
	8240/8241	321	279	.328	.505	
	8242/8243	325	283	.328	.505	
	1.8	00.9	999.	0 8 5 3		

## - VW OR DIRECT 1" TAPPETT

	DESIGN NUMBER	rated dur. At valve	DURAT DEGREES	ion in At valve	LOBE LIFT	MIN LIFTER OD	MIN BCR
CAMSHAFT TYPE		@ .010"	@ .050"	@ .200"			
\/// on Dinact	6800	216	180	95	.260	1.000	.640
1" Tannet	6801	226	190	109	.280	1.000	.620
Direct Bucket	6802	236	200	122	.300	1.000	.600
DIRECT DUCKEL	6803	246	210	134	.320	1.000	.580
	6804	256	220	145	.340	1.000	.560
	6805	266	230	153	.360	1.000	.540
	6806	276	240	162	.380	1.000	.520
	6807	286	250	169	.400	1.000	.500
	6808	296	260	179	.420	1.000	.480

## - OHC - MULTIPURPOSE BUCKET DESIGNS

	DESIGN NUMBER	rated dur. At valve	DURAT DEGREES	ion in At valve	LOBE LIFT	MIN LIFTER OD	MIN BCR
CAMSHAFT TYPE		@ .010"	@ .050"	@ .200"			
	9048	248	215	146	.365	1.080	.550
	9042	256	222	150	.360	1.020	.550
UHU Dinast Busket	9045	274	228	144	.320	.900	.500
Direct Bucket	9044	264	230	158	.360	1.000	.500
	9046	273	238	162	.360	.980	.500

## — Quad 4 - Bucket designs

_										
		DESIGN NUMBER	rated dur. At valve	DURAT DEGREES	ion in At valve	LOBE LIFT	LOBE MIN LIFTER LIFT OD			
CAMSHAFT TYPE			@	@ 050"						
_			.010	@.030	@ .200					
		9013	260	226	160	.410	1.100	.650		
	Quad 4	9014	266	232	166	.420	1.100	.650		
Direct Bucket		9015	272	238	172	.430	1.100	.650		

- OHZ - STREET/STRIP BUCKET DESIGNS

	DESIGN NUMBER	rated dur. At valve	DURAT DEGREES	ion in At valve	LOBE LIFT	MIN LIFTER OD	MIN BCR
CAMSHAFT TYPE							
		@ .006"	@ .050"	@ .200"			
	9090	258	214	149	.400	1.180	.680
OHZ	9091	262	218	153	.400	1.180	.660
Direct Bucket	9092	268	224	158	.400	1.180	.640
	9093	274	230	163	.400	1.180	.620
	9086	280	236	168	.400	1.180	.600
	9087	286	242	173	.400	1.180	.600
	9094	264	220	153	.380	1.180	.650
OHZ	9095	272	228	160	.380	1.180	.630
Direct Bucket	9109	280	235	150	.320	1.025	.500
	9096	280	236	166	.380	1.180	.610
	9108	284	239	163	.360	1.025	.500
	w w v	w.co	мрс	AMS	. с о	м	



Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page
1027	54	1491	56	1816	51	2511	45	3151	13	3349	14	3710	17	4028	39
1028	54	1492	37	1817	51	2512	45	3152	13	3354	16	3711	17	4029	38
1030	50	1494	54	1820	51	2513	45	3160	13	3355	16	3712	17	4030	39
1046	50	1495	54	1826	51	2514	45	3161	13	3356	16	3713	17	4031	39
1152	54	1496	36	1828	51	2515	45	3162	13	3357	16	3714	17	4032	39
11/6	53	1498	36	1829	51	2516	45	3163	13	3358	16	3/15	17	4034	37
1180	53 50	1514	46	1832	51	2517	45	3164	13	3359	16	3/16	17	4035	3/
1183	56	1519	40	1840	51	2735	43	3170	13	3363	16	3718	17	4045	38
1185	56	1520	47	1844	51	2881	44	3171	13	3364	16	3719	17	4040	38
1186	53	1521	47	1846	51	2882	44	3188	14	3370	16	3720	18	4049	38
1187	56	1522	47	1850	55	2885	44	3190	14	3371	16	3721	18	4050	54
1188	53	1523	47	1860	55	2950	43	3192	14	3372	16	3722	18	4051	54
1189	56	1524	47	1862	55	2952	43	3194	14	3373	16	3723	18	4052	54
1240	54	1528	47	1864	55	2953	43	3196	14	3374	16	3724	18	4053	54
1260	53	1530	47	1866	55	2954	43	3207	48	3375	16	3/25	18	4055	54
1201	55 55	1532	47	1808	55 55	2938	43	3282	10	3370	16	3720	18	4056	54 57
1268	53	1536	47	1872	55	2963	44	3284	18	3384	19	3728	18	4058	38
1269	55	1538	47	1873	55	2964	44	3285	18	3385	19	3729	18	4059	37
1271	53	1540	47	1874	55	2965	44	3286	19	3386	19	3730	18	4062	37
1272	53	1542	47	1875	55	2978	44	3287	19	3387	19	3731	18	4063	50
1273	55	1609	37	1876	55	2979	44	3288	19	3388	19	3732	18	4064	54
1278	53	1611	37	1877	55	2980	44	3289	19	3389	19	3733	18	4065	49
1285	55	1612	37	1878	55	2981	44	3295	18	3390	18	3734	18	4066	37
1286	53	1613	37	18/9	55	2982	44	3296	18	3391	18	3/50	17	4067	54
1207	53	1619	37	1912	52	2903	44	3298	10	3392	10	3752	17	4000	20
1289	55	1620	37	1924	52	2985	44	3299	18	3394	18	3753	17	4074	54
1291	55	1625	56	1925	52	2989	44	3300	14	3395	18	3755	17	4075	49
1293	55	1628	37	1926	52	3010	15	3301	14	3396	18	3756	17	4076	48
1295	53	1630	37	1927	52	3011	15	3302	14	3397	18	3757	17	4077	48
1301	50	1634	56	1928	52	3012	15	3303	15	3398	18	3766	17	4078	48
1302	50	1635	56	1929	52	3013	15	3304	14	3399	19	3/6/	17	4079	48
1300	54 50	1639	56	1930	52	3014	15	3305	14	3400	18	3809	19	4080	48 19
1320	54	1649	56	1932	52	3016	15	3307	15	3405	19	3816	19	4082	48
1372	53	1650	56	1933	52	3017	15	3308	15	3410	16	3817	19	4083	56
1373	53	1658	37	1934	52	3018	15	3309	15	3411	16	3818	19	4085	50
1374	53	1659	37	1960	55	3033	16	3310	14	3414	14	3819	19	4087	37
1375	53	1660	49	1962	55	3034	16	3311	14	3415	14	3822	19	4091	50
1376	53	1661	56	1964	55	3035	16	3312	14	3447	16	3823	19	4107	50
13//	53	1662	56	1966	55	3036	16	3313	14	34/3	16	3824	19	4118	50
1392	37 49	1681	56	2208	50	3037	16	3314	14	3474	16	3826	19	4119	40 39
1394	37	1682	56	2209	50	3039	16	3316	14	3610	14	3827	19	4123	39
1395	49	1683	56	2210	50	3050	13	3317	14	3611	14	3832	19	4124	39
1416	48	1684	56	2222	50	3051	13	3318	14	3612	14	3833	19	4126	39
1417	48	1685	56	2223	50	3052	13	3319	14	3613	15	3834	19	4127	39
1418	48	1686	56	2224	50	3053	13	3322	14	3628	14	3835	19	4128	39
1419	48	1/18	51	2225	50	3100	13	3323	14	3630	14	4000	37	4129	39
1427	40	1719	52	2220	50	3101	13	3326	15	3632	14	4001	36	4130	39
1460	37	1724	52	2228	50	3103	13	3329	19	3634	15	4003	38	4132	39
1461	38	1726	52	2229	50	3104	13	3330	19	3635	15	4004	39	4133	39
1462	37	1727	52	2230	50	3105	13	3331	19	3636	15	4005	38	4134	39
1464	37	1728	52	2231	50	3106	13	3332	19	3637	15	4006	39	4135	39
1465	37	1729	52	2232	50	3107	13	3333	19	3638	15	4007	38	4136	39
1466	37	1/36	52	2233	50	3108	13	3334	19	3652	17	4008	39	4137	39
1409	37	1737	52	2234	50	3109	13	3335	10	3654	17	4009	39	4138	39
1474	36	1743	52	2236	50	3111	13	3337	18	3655	17	4015	39	4143	40
1476	36	1744	52	2237	50	3112	13	3338	18	3656	17	4016	39	4144	40
1477	38	1745	52	2298	41	3113	13	3339	18	3657	17	4017	39	4145	40
1479	37	1746	52	2486	42	3114	13	3340	14	3658	17	4018	39	4146	40
1480	49	1747	52	2488	42	3115	13	3341	14	3659	17	4019	38	4147	40
1481	38	1748	52	2490	42	3116	13	3342	14	3660	17	4020	39	4148	40
1484	54	1806	51	2492	42 42	3119	13	3343	14	3705	17	4022	38	4149	40 20
1486	37	1808	51	2507	45	3119	13	3345	14	3706	17	4024	39	4151	40
1487	54	1810	51	2508	45	3120	13	3346	14	3707	17	4025	37	4152	40
1489	54	1812	51	2509	45	3122	13	3347	14	3708	17	4026	39	4153	40
1490	50	1814	51	2510	45	3150	13	3348	14	3709	17	4027	38	4176	46



$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	ge C
4180464317414485494858365212105662256035226247264181464319414572474860365214856642560382062502741834643214445734748603652148566425605220625127418446432244457447487036521585667256053206252274185464329444576474870365216105668256055216255274186464329444576474873365217856692560552162552741984543414146013848733652218567626605721625627419845434444014748763652238567726605921625923420638434742461147487736522485678256068206261234206384349424613474879365225856792560692062612342063843394	6 6
4181 $46$ $4318$ $41$ $4486$ $49$ $4859$ $36$ $5213$ $8$ $5663$ $25$ $6036$ $22$ $6249$ $26$ $4182$ $46$ $4321$ $44$ $4573$ $47$ $4860$ $36$ $5214$ $8$ $5665$ $25$ $6053$ $20$ $6252$ $27$ $4184$ $46$ $43227$ $44$ $4574$ $47$ $4870$ $36$ $5215$ $8$ $5666$ $25$ $6053$ $20$ $6252$ $27$ $4185$ $46$ $4322$ $44$ $4576$ $47$ $4872$ $36$ $5216$ $8$ $5667$ $25$ $6055$ $21$ $6253$ $27$ $4186$ $46$ $4329$ $44$ $4576$ $47$ $4872$ $36$ $5217$ $8$ $5668$ $25$ $6056$ $21$ $6255$ $27$ $4196$ $45$ $4340$ $41$ $4600$ $38$ $4873$ $36$ $5221$ $11$ $5670$ $25$ $6057$ $21$ $6256$ $27$ $4198$ $45$ $4344$ $42$ $4610$ $47$ $4877$ $36$ $5223$ $8$ $5677$ $26$ $6061$ $21$ $6258$ $23$ $4205$ $38$ $4344$ $42$ $4611$ $47$ $4877$ $36$ $5224$ $8$ $5679$ $25$ $6068$ $20$ $6260$ $23$ $4207$ $38$ $4348$ $42$ $4612$ $47$ $4879$ $36$ $5224$ $8$ $5679$ $25$ $606$	6 <u>''</u>
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	<sup>6</sup> Z
4183464327444573474871365214105666256053206252274185464328444575474870365216856662560532062522741864643294445764748723652161056682560552162542741964543404146003848733652178566825605721625627419845434141460138487336522111567025605721625823420538434642461047487536522285678256061216259234205384347424611474877365224856782560692062612342073843484246124748793652258568725606920626123420838434942461347500295230105682266083206262234210384359454615475006952311056822660832062652342113843	4 <u>c</u>
4185 $46$ $4328$ $44$ $4575$ $47$ $4871$ $36$ $5216$ $8$ $5667$ $25$ $6054$ $20$ $6253$ $27$ $4186$ $46$ $4329$ $44$ $4576$ $47$ $4872$ $36$ $5216$ $10$ $5668$ $25$ $6055$ $21$ $6254$ $27$ $4196$ $45$ $4340$ $41$ $4600$ $38$ $4873$ $36$ $5217$ $8$ $5669$ $25$ $6057$ $21$ $62256$ $27$ $4198$ $45$ $4341$ $41$ $4601$ $38$ $4873$ $36$ $5221$ $11$ $5670$ $25$ $6057$ $21$ $62258$ $23$ $4205$ $38$ $4346$ $42$ $4610$ $47$ $4875$ $36$ $5223$ $8$ $5677$ $26$ $6061$ $21$ $6259$ $23$ $4206$ $38$ $4347$ $42$ $4612$ $47$ $4878$ $36$ $5224$ $8$ $5678$ $25$ $6068$ $20$ $6261$ $23$ $4207$ $38$ $4349$ $42$ $4613$ $47$ $4877$ $36$ $5226$ $8$ $5680$ $25$ $6070$ $20$ $6262$ $23$ $4208$ $38$ $4349$ $42$ $4613$ $47$ $5002$ $9$ $5230$ $10$ $5682$ $26$ $6083$ $20$ $6264$ $23$ $4210$ $38$ $4359$ $45$ $4616$ $47$ $5006$ $9$ $5231$ $10$ $5684$ $26$ $6$	΄ Ϋ́
4186 $46$ $4329$ $44$ $4576$ $47$ $4872$ $36$ $5216$ $10$ $5668$ $25$ $6055$ $21$ $6254$ $27$ $4196$ $45$ $4340$ $41$ $4600$ $38$ $4873$ $36$ $5217$ $8$ $5669$ $25$ $6056$ $21$ $6255$ $27$ $4198$ $45$ $4341$ $41$ $4601$ $38$ $4874$ $36$ $5221$ $11$ $5670$ $25$ $6057$ $21$ $6258$ $23$ $4205$ $38$ $4346$ $42$ $4610$ $47$ $4876$ $36$ $5223$ $8$ $5677$ $26$ $6061$ $21$ $6258$ $23$ $4206$ $38$ $4347$ $42$ $4611$ $47$ $4877$ $36$ $5224$ $8$ $5678$ $25$ $6068$ $20$ $6260$ $23$ $4206$ $38$ $4348$ $42$ $4612$ $47$ $4878$ $36$ $5225$ $8$ $5679$ $25$ $60059$ $20$ $6261$ $23$ $4208$ $38$ $4348$ $42$ $4613$ $47$ $5000$ $9$ $5229$ $8$ $5681$ $26$ $6071$ $20$ $6263$ $23$ $4210$ $38$ $4359$ $45$ $4616$ $47$ $5002$ $9$ $5231$ $10$ $5682$ $26$ $6083$ $20$ $6264$ $23$ $4211$ $38$ $4361$ $45$ $4616$ $47$ $5006$ $9$ $5231$ $10$ $5684$ $26$ $608$	7
4196 $45$ $4340$ $41$ $4600$ $38$ $4873$ $36$ $5217$ $8$ $5669$ $25$ $6056$ $21$ $6255$ $27$ $4198$ $45$ $4345$ $42$ $4600$ $47$ $4875$ $36$ $5221$ $11$ $5670$ $25$ $6057$ $21$ $6256$ $27$ $4199$ $45$ $4345$ $42$ $4600$ $47$ $4875$ $36$ $5222$ $8$ $5676$ $26$ $6059$ $21$ $6258$ $23$ $4206$ $38$ $4347$ $42$ $4611$ $47$ $4877$ $36$ $5224$ $8$ $5677$ $25$ $6068$ $20$ $6260$ $23$ $4207$ $38$ $4348$ $42$ $4612$ $47$ $4878$ $36$ $5225$ $8$ $5679$ $25$ $6069$ $20$ $6261$ $23$ $4208$ $38$ $4349$ $42$ $4613$ $47$ $4879$ $36$ $5226$ $8$ $5680$ $25$ $6070$ $20$ $6262$ $23$ $4208$ $38$ $4358$ $45$ $4614$ $47$ $5002$ $9$ $5230$ $10$ $5682$ $26$ $6083$ $20$ $6264$ $23$ $4210$ $38$ $4361$ $45$ $4616$ $47$ $5006$ $9$ $5231$ $10$ $5684$ $26$ $6094$ $20$ $6265$ $23$ $4211$ $38$ $4361$ $45$ $4617$ $47$ $5068$ $9$ $5231$ $10$ $5685$ $26$ $6094$	7
419845434141460138487436522111567025605721625627419945434542460947487536522285676266059216258234205384346424610474877365223856772660612162582342073843484246124748773652248567825606920626123420838434942461347487936522685680256071206262234209384358454614475000952298568126607120626423421038436145461547500295231105682266083206264234213484362454617475066952311056842660892162662342144843634546194750679523210568626611420626823421748436545462047506995233105695256130346270234214484364<	7
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	7
4205 $38$ $4346$ $42$ $4610$ $47$ $4876$ $36$ $5223$ $8$ $5677$ $25$ $6061$ $21$ $6259$ $23$ $4206$ $38$ $4348$ $42$ $4611$ $47$ $4877$ $36$ $5224$ $8$ $5678$ $25$ $6069$ $20$ $6260$ $23$ $4208$ $38$ $4348$ $42$ $4613$ $47$ $4878$ $36$ $5226$ $8$ $5679$ $25$ $6069$ $20$ $6261$ $23$ $4208$ $38$ $4349$ $42$ $4613$ $47$ $4879$ $36$ $5226$ $8$ $5680$ $25$ $6070$ $20$ $6262$ $23$ $4209$ $38$ $4358$ $45$ $4614$ $47$ $5000$ $9$ $5229$ $8$ $5681$ $26$ $6071$ $20$ $6263$ $23$ $4210$ $38$ $4359$ $45$ $4615$ $47$ $5006$ $9$ $5231$ $10$ $5682$ $26$ $6083$ $20$ $6264$ $23$ $4211$ $38$ $4361$ $45$ $4617$ $47$ $5066$ $9$ $5231$ $10$ $5684$ $26$ $6084$ $20$ $6265$ $23$ $4214$ $48$ $4363$ $45$ $4618$ $47$ $5067$ $9$ $5232$ $10$ $5686$ $26$ $6114$ $20$ $6268$ $23$ $4214$ $48$ $4364$ $45$ $4619$ $47$ $5068$ $9$ $5233$ $10$ $5692$ $25$ $6130$ <	3
4200 $36$ $4347$ $42$ $4611$ $47$ $4878$ $36$ $5225$ $8$ $5679$ $25$ $6069$ $20$ $6261$ $23$ $4208$ $38$ $4349$ $42$ $4613$ $47$ $4878$ $36$ $5226$ $8$ $5680$ $25$ $6070$ $20$ $6262$ $23$ $4209$ $38$ $4358$ $45$ $4614$ $47$ $5000$ $9$ $5229$ $8$ $5681$ $26$ $6071$ $20$ $6263$ $23$ $4210$ $38$ $4359$ $45$ $4615$ $47$ $5002$ $9$ $5230$ $10$ $5682$ $26$ $6083$ $20$ $6264$ $23$ $4211$ $38$ $4361$ $45$ $4616$ $47$ $5006$ $9$ $5231$ $10$ $5683$ $26$ $6084$ $20$ $6265$ $23$ $4213$ $48$ $4362$ $45$ $4617$ $47$ $5066$ $9$ $5231$ $10$ $5684$ $26$ $6089$ $21$ $6266$ $23$ $4214$ $48$ $4364$ $45$ $4618$ $47$ $5067$ $9$ $5232$ $8$ $5685$ $26$ $6091$ $21$ $6267$ $23$ $4214$ $48$ $4364$ $45$ $4620$ $47$ $5069$ $9$ $5233$ $10$ $5692$ $25$ $6130$ $34$ $6269$ $23$ $4220$ $36$ $4366$ $45$ $4621$ $47$ $5070$ $9$ $5234$ $10$ $5694$ $25$ $6130$ </td <td>3</td>	3
4208 $38$ $4349$ $42$ $4613$ $47$ $4879$ $36$ $5226$ $8$ $5680$ $25$ $6070$ $20$ $6262$ $23$ $4209$ $38$ $4358$ $45$ $4614$ $47$ $5000$ $9$ $5229$ $8$ $5681$ $26$ $6071$ $20$ $6263$ $23$ $4210$ $38$ $4359$ $45$ $4615$ $47$ $5002$ $9$ $5230$ $10$ $5682$ $26$ $6083$ $20$ $6264$ $23$ $4211$ $38$ $4361$ $45$ $4616$ $47$ $5006$ $9$ $5231$ $10$ $5683$ $26$ $6084$ $20$ $6265$ $23$ $4213$ $48$ $4362$ $45$ $4617$ $47$ $5006$ $9$ $5231$ $10$ $5684$ $26$ $6089$ $21$ $6266$ $23$ $4214$ $48$ $4364$ $45$ $4619$ $47$ $5067$ $9$ $5232$ $10$ $5686$ $26$ $6114$ $20$ $6268$ $23$ $4217$ $48$ $4364$ $45$ $4619$ $47$ $5069$ $9$ $5233$ $10$ $5692$ $25$ $6130$ $34$ $6269$ $23$ $4220$ $36$ $4366$ $45$ $4622$ $47$ $5070$ $9$ $5234$ $10$ $5692$ $25$ $6130$ $34$ $6270$ $23$ $4220$ $36$ $4366$ $45$ $4623$ $47$ $5082$ $11$ $5238$ $10$ $5695$ $25$ $6131$	3
4209   38   4358   45   4614   47   5000   9   5229   8   5681   26   6071   20   6263   23     4210   38   4359   45   4615   47   5002   9   5230   10   5682   26   6083   20   6264   23     4211   38   4361   45   4616   47   5006   9   5231   10   5683   26   6084   20   6265   23     4213   48   4362   45   4617   47   5066   9   5231   10   5684   26   6089   21   6266   23     4214   48   4363   45   4619   47   5067   9   5232   8   5685   26   6091   21   6267   23     4216   48   4364   45   4619   47   5069   9   5233   10   5692   25   6129   34   6269   23     4217   48   4366   45   4621	3
4210   38   4359   45   4615   47   5002   9   5230   10   5682   26   6083   20   6264   23     4211   38   4361   45   4616   47   5006   9   5231   10   5683   26   6084   20   6265   23     4213   48   4362   45   4617   47   5066   9   5231   10   5683   26   6089   21   6266   23     4214   48   4363   45   4619   47   5067   9   5232   8   5685   26   6091   21   6267   23     4216   48   4364   45   4619   47   5069   9   5232   10   5686   26   6114   20   6268   23     4217   48   4366   45   4620   47   5070   9   5233   10   5692   25   6130   34   6270   23     4220   36   4367   45   4622 <td>3</td>	3
4211   38   4361   45   4616   47   5006   9   5231   10   5683   26   6084   20   6265   23     4213   48   4362   45   4617   47   5066   9   5231   10   5684   26   6089   21   6266   23     4214   48   4363   45   4618   47   5067   9   5232   8   5685   26   6091   21   6267   23     4216   48   4364   45   4619   47   5069   9   5232   10   5686   26   6114   20   6268   23     4217   48   4365   45   4620   47   5070   9   5234   10   5694   25   6130   34   6270   23     4220   36   4366   45   4623   47   5071   9   5238   10   5695   25   6130   34   6275   23     4240   48   4368   45   4623 <td>3</td>	3
4213   48   4362   45   4617   47   5066   9   5231   10   5684   26   6089   21   6266   23     4214   48   4363   45   4618   47   5067   9   5232   8   5685   26   6091   21   6267   23     4216   48   4364   45   4619   47   5068   9   5232   10   5686   26   6114   20   6268   23     4217   48   4365   45   4620   47   5069   9   5233   10   5692   25   6129   34   6269   23     4220   36   4366   45   4621   47   5070   9   5238   10   5695   25   6130   34   6270   23     4220   36   4368   45   4623   47   5082   11   5238   10   5695   25   6132   34   6276   23     4240   48   4370   45   4624 <td>3</td>	3
4214   48   4363   43   4616   47   5067   5   5232   6   5685   26   6031   21   6267   23     4216   48   4364   45   4619   47   5068   9   5232   10   5686   26   6114   20   6268   23     4217   48   4365   45   4620   47   5069   9   5233   10   5692   25   6129   34   6269   23     4220   36   4366   45   4621   47   5070   9   5238   10   5694   25   6130   34   6270   23     4240   48   4368   45   4623   47   5082   11   5238   10   5695   25   6131   34   6276   23     4240   48   4370   45   4624   47   5083   11   5239   8   5697   25   6133   34   6276   23     4242   37   4371   45   4625 <td>3</td>	3
4217   48   4365   45   4610   47   5069   9   5233   10   5692   25   6112   34   6269   23     4220   36   4366   45   4621   47   5070   9   5234   10   5692   25   6130   34   6269   23     4221   36   4367   45   4622   47   5071   9   5238   10   5695   25   6131   34   6275   23     4240   48   4368   45   4623   47   5082   11   5238   10   5696   25   6132   34   6276   23     4241   48   4370   45   4624   47   5083   11   5239   8   5697   25   6133   34   6276   23     4242   37   4371   45   4625   47   5083   11   5240   8   5698   25   6133   34   6280   27     4243   48   4372   45   4627 </td <td>3</td>	3
42203643664546214750709523410569425613034627023422136436745462247507195238105695256131346275234240484368454623475082115238105696256132346276234241484370454624475083115239856972561333462772342423743714546254750841152408569825613434628027424348437245462747508511524185704256160246281274244374373454628475086115310957082561612462822742454843744546394650871153119571326616224628327	3
422136436745462247507195238105695256131346275234240484368454623475082115238105696256132346276234241484370454624475083115239856972561333462772342423743714546254750841152408569825613434628027424348437245462747508511524185704256160246281274244374373454628475086115310957082561612462822742454843744546394650871153119571326616224628327	3
4240484368454623475082115238105696256132346276234241484370454624475083115239856972561333462772342423743714546254750841152408569825613434628027424348437245462747508511524185704256160246281274244374373454628475086115310957082561612462822742454843744546394650871153119571326616224628327	3
4241   48   4370   45   4624   47   5083   11   5239   8   5697   25   6133   34   6277   23     4242   37   4371   45   4625   47   5084   11   5240   8   5697   25   6133   34   6277   23     4242   37   4371   45   4625   47   5084   11   5240   8   5698   25   6134   34   6280   27     4243   48   4372   45   4627   47   5085   11   5241   8   5704   25   6160   24   6281   27     4244   37   4373   45   4628   47   5086   11   5310   9   5708   25   6161   24   6282   27     4245   48   4374   45   4639   46   5087   11   5311   9   5713   26   6162   24   6283   27	3
4242   37   4371   45   4625   47   5084   11   5240   8   5698   25   6134   34   6280   27     4243   48   4372   45   4627   47   5085   11   5241   8   5704   25   6160   24   6281   27     4244   37   4373   45   4628   47   5086   11   5310   9   5708   25   6161   24   6282   27     4245   48   4374   45   4639   46   5087   11   5311   9   5713   26   6162   24   6283   27	3
4244   37   4373   45   4628   47   5086   11   5310   9   5708   25   6161   24   6282   27     4245   48   4374   45   4639   46   5087   11   5311   9   5713   26   6162   24   6283   27	7
4245 48 4374 45 4639 46 5087 11 5311 9 5713 26 6162 24 6283 27	7
	7
4247 54 4375 45 4640 46 5088 11 5312 9 5714 26 6163 24 6284 27	7
4248 56 4376 45 4641 46 5089 11 5315 9 5715 26 6164 24 6285 27	7
4252 48 4377 45 4642 46 5090 11 5326 9 5718 25 6165 24 6286 27	7
4253 48 4378 45 4643 47 5101 11 5327 9 5719 25 6166 24 6289 27	/ 2
4260 40 4383 42 4683 42 5105 11 5418 10 5744 25 6168 24 6302 22	2
4262 40 4384 42 4684 42 5107 11 5419 10 5746 25 6169 24 6303 22	2
4264 40 4385 42 4685 42 5109 11 5430 10 5960 12 6174 26 6304 22	2
4265 40 4386 42 4686 42 5127 9 5431 10 5961 12 6192 26 6305 22	2
4266 40 4387 42 4687 42 5128 9 5432 10 5964 12 6193 26 6306 22	2
4267 40 4388 42 4784 46 5128 9 5433 10 5965 12 6194 26 6307 22 7268 70 7385 76 5129 9 5735 10 5966 12 6194 26 6308 22	2
4269 40 4390 42 4788 46 5130 9 5437 10 5980 12 6196 26 6310 22	2
4270 40 4391 42 4789 46 5135 9 5438 10 5981 12 6197 26 6312 22	2
4271 40 4402 43 4793 46 5146 9 5439 10 5984 12 6198 26 6313 22	2
4272 40 4404 43 4814 43 5163 9 5440 10 5985 12 6199 26 6314 22	2
4273 40 4405 43 4815 43 5166 9 5441 10 5986 12 6200 26 6330 22	2
4274 40 4406 43 4816 43 5190 20 5442 10 6000 21 6208 24 6331 22	2
4278 41 4408 43 4818 43 5196 11 5444 10 6002 20 6210 24 6333 22	2
4279 41 4409 43 4819 43 5197 11 5445 10 6003 20 6211 24 6334 22	2
4283 41 4416 43 4820 43 5198 11 5446 10 6004 21 6212 24 6335 22	2
4284 41 4418 43 4821 43 5199 11 5447 10 6005 21 6213 24 6336 22	2
4285 41 4421 48 4822 43 5200 8 5448 10 6006 21 6214 24 6400 23	3
4266 41 4422 46 4623 43 5201 6 5449 10 6007 20 6213 24 6402 23 4287 41 4422 46 4622 43 5201 10 5550 25 6009 21 6216 24 6402 23	3
4293 41 4424 48 4826 43 5202 8 5553 25 6010 21 6217 24 6406 23	3
4294 41 4427 42 4827 43 5202 10 5643 25 6011 21 6218 24 6408 23	3
4295 41 4428 42 4830 46 5203 8 5644 25 6012 21 6219 24 6410 23	3
4296 41 4429 42 4831 46 5203 10 5645 25 6013 21 6222 24 6412 23	3
4301 41 4430 42 4837 44 5204 8 5646 25 6014 21 6231 26 6414 23	3
4303 41 4432 42 4839 44 5205 10 5649 25 6016 21 6232 26 6416 23	3
4304 41 4433 42 4840 44 5206 8 5650 25 6017 20 6235 26 6420 23	3
4305 41 4436 42 4841 44 5207 8 5651 25 6018 21 6237 26 6579 35	5
4308 41 4438 42 4842 44 5207 10 5652 25 6019 21 6238 26 6580 35	5
4309 41 4445 42 4850 36 5208 8 5653 25 6027 21 6239 26 6581 35	5
4310 41 4447 42 4851 36 5208 10 5654 25 6028 21 6240 26 6582 35	5
4312 41 4449 42 4652 36 5209 6 5656 25 6029 21 6241 26 6583 35 4312 41 4451 42 4853 36 5209 10 5656 25 6030 22 6242 26 6584 35	5
4313 41 4480 49 4854 36 5210 8 5657 25 6031 22 6243 26 6585 35	5
4314 41 4482 49 4855 36 5210 10 5658 25 6032 22 6244 26 6586 35	5
4315 41 4483 49 4856 36 5211 8 5659 25 6033 22 6245 26 6587 35	5



Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page	Lobe	Page
6588	35	7077	30	7188	29	7393	27	8219	60	8737	60	9160	29	9361	33
6589	35	7078	30	7189	29	7394	27	8232	60	8738	60	9161	29	9362	33
6590	35	7084	32	7190	29	7395	27	8233	60	8739	60	9162	29	9363	33
6591	35	7085	32	7191	29	7396	31	8234	60	8740	60	9185	29	9364	33
6610	34	7086	32	7192	29	7399	31	8235	60	8741	60	9186	29	9365	33
6611	34	7087	32	7193	29	7404	27	8236	60	8742	60	9187	29	9366	33
6612	34	7110	30	7194	29	7405	27	8237	60	8745	60	9188	29	9367	33
6800	61	7113	30	7203	34	7406	27	8240	60	8746	60	9189	29	9368	33
6801	61	7114	30	7204	34	7408	27	8241	60	8754	59	9190	29	9369	33
6802	61	7115	30	7205	34	7409	27	8242	60	8755	59	9191	29	9370	33
6803	61	7116	30	7206	34	7411	27	8243	60	8756	59	9192	29	9374	33
6804	61	7117	30	7207	34	7412	27	8250	60	8/5/	59	9193	29	9375	33
6805	61	7118	30	7208	34	7413	27	8251	60	8/58	59	9194	29	9376	33
6806	61	7120	32	7250	28	7414	27	8252	60	8/59	59	9195	29	9377	33
6807	61	7121	32	7260	28	7415	27	8253	60	8/60	59	9240	57	9384	30
6808	61	7122	32	7261	28	7416	27	0204	60	0701	59	9241	57	9360	30
6882	12	7123	32	7262	28	7665	33	0200	60	0702	59	9242	57	9300 0207	20
6883	12	7124	32	7263	28	7666	33	0200	60	0703	59	9243	57	0000	20
6884	12	7125	30	7265	28	7667	33	8262	60	8767	59	9244	57	9300	30
6883	12	7127	30	7200	20	7000	33	8304	58	8770	59	9254	57	9709	34
6000	10	7130	20	7267	20	7609	33	8306	58	8771	59	9256	57	9710	34
7015	20	7101	20	7353	21	7670	33 22	8312	58	8780	59	9257	57	9711	34
7015	20	7132	20	7355	31	8006	58	8314	58	8781	59	9258	57	9712	34
7010	32	7134	28	7356	31	8007	58	8316	58	9013	61	9259	57	9713	34
7020	32	7135	30	7357	31	8008	58	8325	58	9014	61	9260	57	9714	34
7022	32	7136	30	7358	31	8022	58	8327	58	9015	61	9266	57	5110A	9
7023	32	7158	28	7359	31	8023	58	8360	59	9042	61	9267	57	5120A	9
7028	32	7159	28	7362	31	8024	58	8362	59	9044	61	9268	57	5126A	9
7037	32	7160	28	7363	31	8025	58	8364	59	9045	61	9269	57	5136A	9
7038	32	7161	28	7364	31	8026	58	8366	59	9046	61	9270	57		
7039	32	7162	28	7365	31	8064	58	8374	59	9048	61	9271	57		
7040	32	7163	28	7366	31	8066	58	8375	59	9086	61	9320	57		
7041	32	7164	28	7367	31	8090	58	8376	59	9087	61	9321	57		
7042	32	7165	28	7368	31	8096	58	8377	59	9090	61	9322	57		
7043	32	7166	28	7380	31	8098	58	8380	59	9091	61	9323	57		
7044	32	7168	28	7381	31	8202	60	8381	59	9092	61	9324	57		
7049	32	7169	28	7382	31	8203	60	8382	59	9093	61	9325	57		
7068	30	7170	28	7383	31	8204	60	8383	59	9094	61	9341	57		
7069	30	7171	28	7384	31	8205	60	8384	59	9095	61	9342	57		
7071	30	7172	28	7385	31	8206	60	8385	59	9096	61	9343	5/		
7072	30	7174	28	7386	31	8207	60	8386	59	9108	61	9344	5/		
7073	30	7185	29	7387	31	8216	60	838/	29	9109	01	9345	5/		
7074	30	7186	29	7388	31	8217	60	8/33	60	9158	29	9346	3/		
/0/5	30	/18/	29	/389	31	8218	60	0/30	60	9109	29	9300	33		



# OTHER PRODUCT LINES AVAILABLE FROM ALL COMP CAMS<sup>®</sup> DEALERS







SMARTER, SAFER, FASTER NITROUS

1.888.817.1008

ZEX.COM





# MASTER LOBE PROFILE CATALOG

The Absolute Leader In Valve Train Performance





© Copyright 2006 by COMP Performance Group™

COMP Cams<sup>®</sup> 3406 Democrat Road Memphis, TN 38118 901.795.2400 CAM HELP<sup>®</sup>: 1.800.999.0853 Fax: 901.366.1807 www.compcams.com

LC2007